



DETAIL P/U

B1	CML	NOTE 'C' ADDED TO BOTTOM ENGRAVING	13DEC/13		
A3	CML	2 THREAD TURNS CHANGED TO 1 1/2 TURNS	9DEC/13		
A2	CML	NECK I.D. WAS Ø .586" NOW Ø .561"	9DEC/13		
A1	CML	'E' WAS Ø .691" NOW Ø .661"	9DEC/13		
NO.	REV.	BY	DESCRIPTION	DATE	
NECK FINISH:		M20 SP410	GRAM WT. 9.5g ± 0.5		
T'	(A) 'E'	'H'	'S'	'L'	'W'
.775 ± .008	.661 ± .008	.554 ± 0.15	.037 ± 0.15		
19.69 ± 0.20	16.79 ± 0.20	14.07 ± 0.38	0.94 ± 0.38		
HELIX <: 3° 7'		T.P.I.: 8	CUTT. DIA.: .375 [9.53]		

DRAWING CHECKED SPECIFICALLY FOR: NECK FINISH WEIGHT CAPACITY MATERIAL SPECIAL REQUESTS PRODUCT DESIGN TO BE APPROVED BEFORE Mould CAVITIES ARE MACHINED. APPROVED BY DATE	CAPACITY TO FILL LEVEL BEFORE DECORATING		59cc ± 3
	CAPACITY TO FILL LEVEL AFTER DECORATING		_____
	OVERFLOW CAPACITY BEFORE DECORATING		68cc ± 3.5
	OVERFLOW CAPACITY AFTER DECORATING		_____
	DRAWN BY:		DESC.
SCALE: 1:1		DATE: 3DEC/13	EP-32015
BOTTLE MAT'L: PETE			
CAD NAME: PD			
This drawing subject to standard industry tolerances S.P.I.			