



FPT300F

Homopolymer Polypropylene

- Good Mold Release, Excellent Part Finish (Low Bloom)
- Suggested Uses Include Housewares, Caps and Closures, Mugs / Cups, Thin-Walled Containers

Property	Units	Typical Value	Test Method
Nominal Melt Flow Rate (230°C/2.16kg)	g/10 min	30	ASTM D1238
Tensile Strength at Yield (2 in/min, 50 mm/min)	psi MPa	4,800 33	ASTM D638
Elongation at Yield (2 in/min, 50 mm/min)	%	10	ASTM D638
Flexural Modulus (0.05 in/min, 1.3 mm/min, 1% secant)	psi MPa	200,000 1,379	ASTM D790A
Notched Izod Impact Strength at 23°C	ft-lbs/in J/m	0.7 37	ASTM D256A
Rockwell Hardness	R	104	ASTM D785


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For cautions and other information relating to handling of
and exposure to this product, please see material safety
data sheet code number C4001 published by Braskem.

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Pittsburgh, PA 15219
1-800-223-8871

Revision Date: Monday,
March 23, 2009

www.braskem.com

	Raw Material Product Data Sheet	
	Product Name: MRPWH01	Revision #: A
	Revision Date	03/07/2019
	Effective Date	07/01/2019

Product Name:

MRPWH01

Product Description:

FDA Compliant White colorant, intended to be used with injection-molded plastic resin

Product Data:

Additives None

<u>Typical Properties</u>	<u>Typical Value</u>
Delta E Tolerance	Less than 2.00
Visual Evaluation	Visual match to approved color standard

FDA Compliance/Status

FDA, Title 21 CFR Food & Drug Contact	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not
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This colorant formulation has been manufactured using FDA approved ingredients and, when used appropriately (with an FDA approved resin), will meet FDA contact applications regulated under the provisions of the Food, Drug, and Cosmetic Act (and subsequent amendments as outlined in Title 21 of the Code of Federal Regulation).

Additional Compliance/Status (and amendments as of the date of this document)

Proposition 65, Safe Drinking Water and Toxic Enforcement Act	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not
CONEG, Model Toxics in Packaging Legislation	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not
EU 2015/863, as regards the list of restricted substances, RoHS	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not

For further regulatory information, please contact Mold Rite Plastic's customer service or sales department.

This product data sheet addresses all colorants that meet the above requirements & specifications. Data was obtained from supplier product data sheets (where applicable). This data is intended to be used as a guide only. It is ultimately the customer's responsibility to determine the suitability of the material for their specific application, and to be responsible for assuring compliance with all applicable laws and regulations.

HS 035 HEAT SEAL/20F

MRP Description - (021)HS035.020 R SFYP

- Designed as a one-piece, polystyrene backed, induction heat seal with an ethylene vinyl acetate based sealant layer that gives a tamper evident bond to Polyethylene (PE), Polypropylene (PP), Polyester (PET), Polystyrene (PS), Vinyl (PVC) and glass containers.
- Available with standard or custom print.

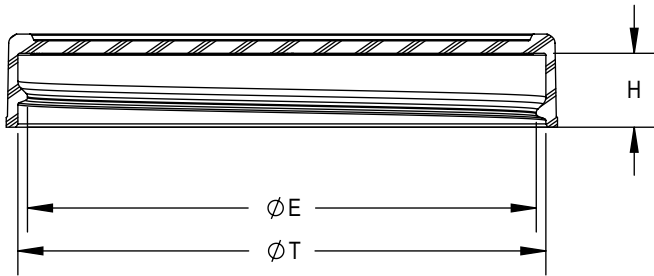
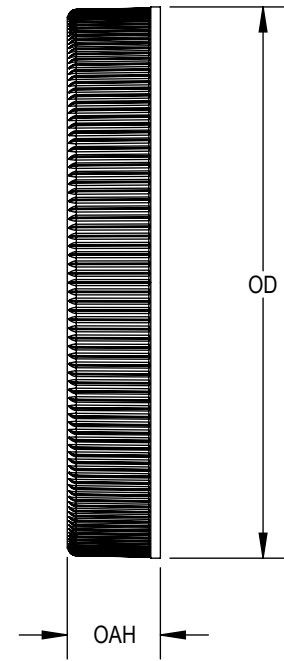
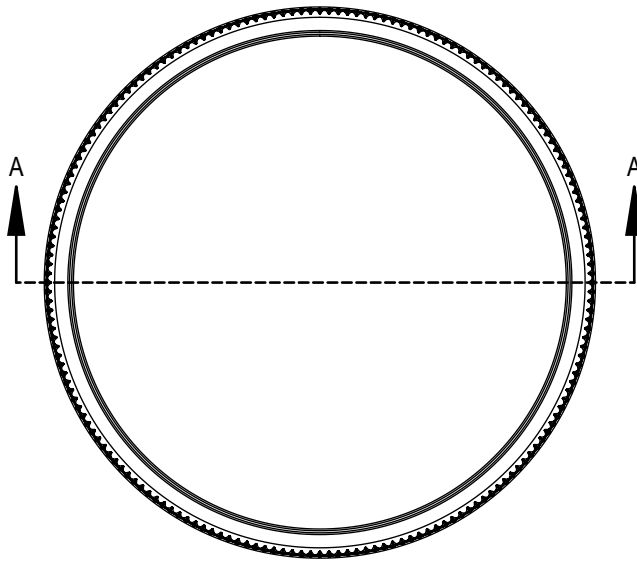
Typical Product Attributes

Construction			
Polystyrene Foam Paper Aluminum Foil Heat Seal		SI (µm)	US (Mils)
		508,0	20.0
		71,1	2.8
		8,9	0.35
		63,5	2.25
Minimum Width		25,4 mm	1.0 inch
Width Tolerance		± 1,6 mm	± 1/16
Properties			
Water Vapor Transmission (WVTR)	Essentially Zero		
Gas (O ₂) (GTR)	Essentially Zero		
Regulatory Compliance			
FDA Compliance	21 CFR 177.1640 Polystyrene and rubber-modified polystyrene. 21 CFR 177.1350 Ethylene-vinyl acetate copolymers. 21 CFR 177.1210 Closures with sealing gaskets for food containers 21 CFR 176.180 Components of paper and paperboard in contact with dry foods. 21 CFR 176.170 Components of paper and paperboard in contact with aqueous and fatty foods.		
Drug Master File (DMF)	2518		
Other Compliances	USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11		

Original Date: 2016-03-25
 Revised Date: N/A
 Revision Number: 0
 Created by PEY

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SECTION A-A

THREAD DETAIL:
6 THREADS PER INCH, 0.167" PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	±0.015 [0.38]	in [mm]	2.650 [67.31]
T	±0.020 [0.51]	in [mm]	2.750 [69.85]
H	±0.015 [0.38]	in [mm]	0.392 [9.96]
OAH	±0.020 [0.51]	in [mm]	0.483 [12.26]
OD	±0.025 [0.64]	in [mm]	2.875 [73.03]
PART WEIGHT	± 1.5	g	8.7

STATIC TORQUE RECOMMENDATION
28-50 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:
C-4015

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

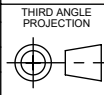
TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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DISTRIBUTION CODE
D

DRAWING NAME
70-400 CT CLOSURE
RM (Ribbed Side - Matte Top)

DRAWING NUMBER
CQA - 10728

MATERIAL
POLYPROPYLENE

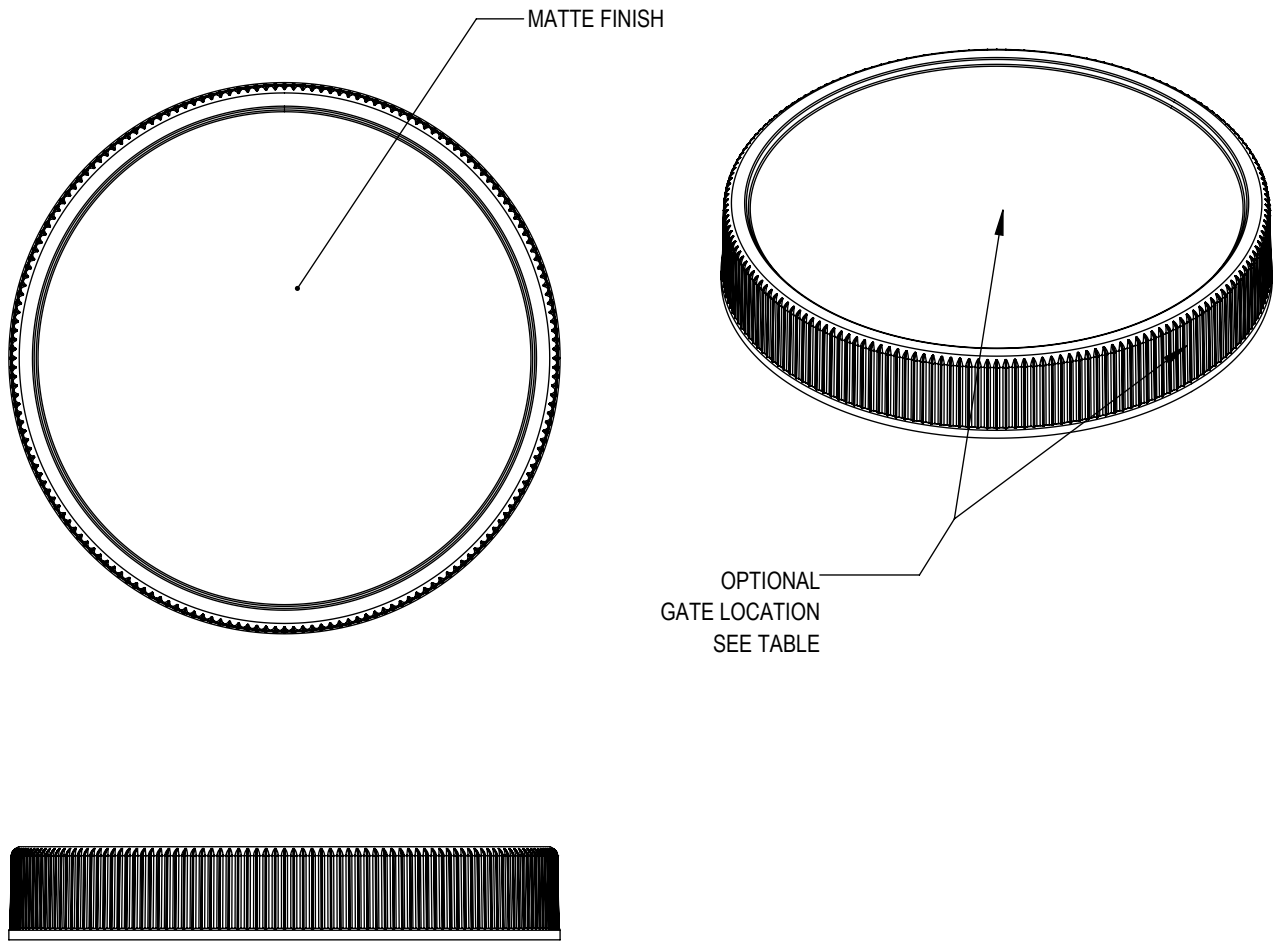
MODEL NUMBER:
PM 11104 70-400 CT

SCALE	SHEET SIZE	SHEET	REV.NP
1:1	8.5" X 11"	1 of 3	00.AA

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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REVISIONS						
DATE	REV.	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRW
01/19/2018	00	AA	PDR 18-067	UPDATED FORMAT AND ASSIGNED NEW PART NUMBER. DIMENSIONAL SPECIFICATIONS UPDATED BASED ON PRODUCTION CAPABILITY. NO STEEL CHANGES OCCURED.	BDG	DAS



MOLD NUMBER	GATE LOCATION	
	SIDE	TOP
70003	X	
70007	X	
70008		X

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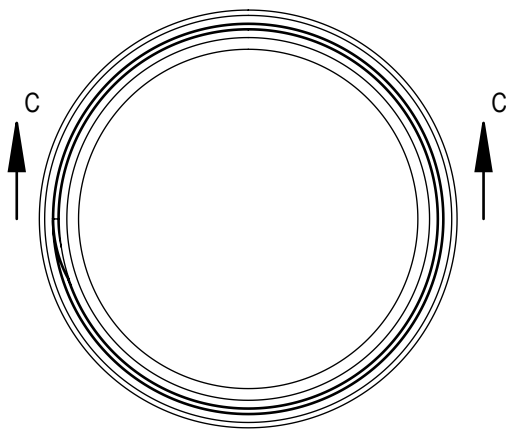
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DRAWING TYPE : CUSTOMER

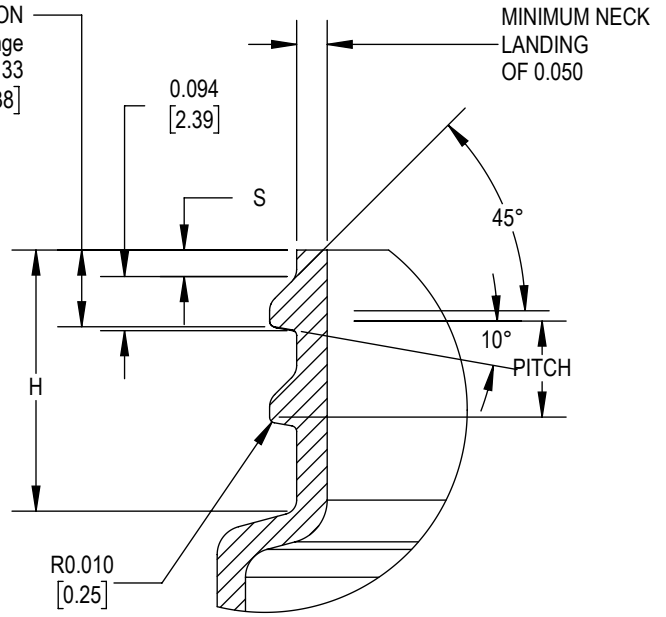
REFERENCES:		DIMENSIONS ENCLOSED IN ()	
70003		INDICATE REFERENCE	
70007		DIMENSIONS AND NO TOLERANCE	
70008		LIMITS ARE ESTABLISHED	
TOLERANCES UNLESS OTHERWISE SPECIFIED			
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ANGULAR TOLERANCE ± 2°			
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MOLD-RITE PLASTICS®
Innovative • Reliable • Responsive

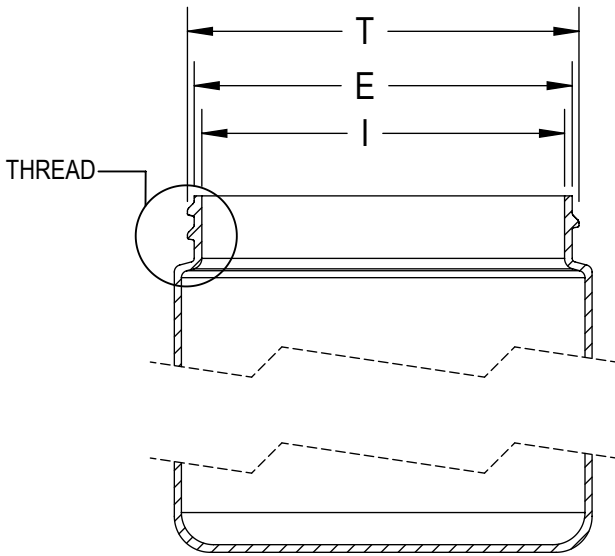
THIRD ANGLE PROJECTION	DISTRIBUTION CODE D	DRAWING NAME 70-400 CT CLOSURE RM (Ribbed Side - Matte Top)	
		DRAWING NUMBER CQA - 10728	
DRAWN BY. DAS	6/3/2016	MATERIAL POLYPROPYLENE	
ENG APPR. BDG	4/6/2018	MODEL NUMBER: PM 11104 70-400 CT	
QA APPR. REL	08/13/2018	SCALE 1:1	SHEET SIZE 8.5 X 11
		SHEET 2 of 3	REV.NP 00.AA



CRITICAL FOR ORIENTATION
 .001" = 2 Degrees in Change
 S' 0.133
 [3.38]



DETAIL THREAD
 SCALE 3 : 1



SECTION C-C

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	±0.017 [0.43]	in [mm]	2.625 [66.68]
T	±0.017 [0.43]	in [mm]	2.719 [69.06]
I	MIN	in [mm]	2.232 [56.69]
S	±0.015 [0.38]	in [mm]	0.046 [1.17]
H	MIN	in [mm]	0.408 [10.36]
TPI			6
PITCH		in [mm]	0.167 [4.24]

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

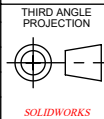
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ANGULAR TOLERANCE ± 2°

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DRAWING NAME
**70-400 CT CLOSURE
 RECOMMENDED NECK FINISH**
 DRAWING NUMBER
CQA - 10728

DRAWN BY: DAS 6/3/2016
 ENG APPR: BDG 4/6/2018
 QA APPR: REL 08/13/2018

MATERIAL
 MODEL NUMBER:
 SCALE: 3:4 SHEET SIZE: 8.5 X 11 SHEET: 3 of 3 REV/N/P: 00.AA

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