



**SPECIFICATION  
NECK FINISH  
24SP400**

KEY	MAX	MIN
T	0.940	0.924
E	0.856	0.840
H	0.418	0.388
S	0.061	0.031
I		

UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN AS	04-04-07
TOLERANCES:	CHECKED	
FRACTIONAL $\pm 1/16$	ENG APPR. AMIT SHAH	04-04-07
ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.	
TWO PLACE DECIMAL $\pm .05$	Q.A.	
THREE PLACE DECIMAL $\pm .005$	COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:	O'FLOW: $136.0 \pm 5.0\text{cc}$	
MATERIAL PET	WGHT: $15.0 \pm 1.0\text{gms.}$	
FINISH 24SP400		
DO NOT SCALE DRAWING		

<b>TIM PLASTICS, INC.</b>		
TITLE:		
<b>4oz. Modern Round BOTTLE</b>		
SIZE	DWG. NO.	REV
<b>A</b>	<b>20010004</b>	<b>B</b>
SCALE: 1:1	WEIGHT: $15.0 \pm 1.0\text{gms.}$	SHEET 1 OF 1

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Rev B H dimension MIN corrected SM 5/22/2018