Braskem

FPT300F

Homopolymer Polypropylene

- Good Mold Release, Excellent Part Finish (Low Bloom)
- Suggested Uses Include Housewares, Caps and Closures, Mugs / Cups, Thin-Walled Containers

Property	Units	Typical Value	Test Method
Nominal Melt Flow Rate (230°C/2.16kg)	g/10 min	30	ASTM D1238
Tensile Strength at Yield (2 in/min, 50 mm/min)	psi MPa	4,800 33	ASTM D638
Elongation at Yield (2 in/min, 50 mm/min)	%	10	ASTM D638
Flexural Modulus (0.05 in/min, 1.3 mm/min, 1% secant)	psi MPa	200,000 1,379	ASTM D790A
Notched Izod Impact Strength at 23°C	ft-lbs/in J/m	0.7 37	ASTM D256A
Rockwell Hardness	R	104	ASTM D785

For cautions and other information relating to handling of and exposure to this product, please see material safety data sheet code number C4001 published by Braskem.

550 Technology Drive
Pittsburgh, PA 15219
1-800-223-8871

Revision Date: Monday, March 23, 2009

www.braskem.com

MOLD-RITE PLASTICS, LLC
1 PLANT STREET, P.O. BOX 160
PLATTSBURGH, NY 12901
(518) 561-1812
http://moldriteplastics.com

Product Data Sheet

CP0001 Grade

Polypropylene, Impact Copolymer

Product Description

CP0001 is a high flow, high impact polypropylene copolymer grade resin designed for molding applications requiring good balance stiffness, impact resistance and process ability. This grade specification designated by Mold-Rite Plastics covers all copolymer resins that meet the typical value data listed below.

Regulatory Compliance

FDA-21 CFR 177.1520(c) 3.1 for Food & Drug Contact
RoHS Compliant
CONEG/Heavy Metal Compliant
Proposition 65 Compliant
EU Directive 2002/72/EC Compliant

Typical Properties	Method	Typical Value	Unit
Physical			
Density – Specific Gravity	ASTM D 792	.900 - .905	sp gr. 23/23° C
Melt Flow Rate	ASTM D 1238	35.0	g/10 min
Mechanical			
Tensil Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	 3,100 – 4,000 21.4 – 27	 PSI MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	 160,000 – 210,000 1,103 – 1,450	 PSI MPa
Impact			
Notched Izod impact (23 °C, Method A)	ASTM D 256	 1.4 – 2.4 75 – 128	 Ft-lb/in J/m
Thermal			
Heat Deflection (Softening Point) Unannealed DTLU @ 66psi	ASTM D 648	 212 – 225 88 – 107	 °F °C
Processing Range	-----	400 – 500	°F

For further regulatory information contact Mold-Rite Plastics customer service or sales department.

Notes: These are typical properties not to be construed as specifications. Mold-Rite Plastics reserves that right to include any other resin grade that meets that above data values and regulatory requirements.

This product data sheet covers multiple resin formulations and include any other resin grade that meets the above typical data values and regulatory requirements. All listed grades have similar physical, chemical and processing properties. Listed known grades; 44FY01; SG802N; AP5135H; 4820WZ; 6535A; 2535A

Revision Date: 07/15/2014

MOLD-RITE PLASTICS LLC.
1 Plant Street P.O. Box 160
Plattsburgh NY 12901
(518)561-1812
https://www.mrpcap.com

Product Data Sheet

MRPWH01 White

Product Description

This specification designated by Mold-Rite Plastics covers all colorants that meet the typical value data listed below.

Regulatory Compliance

FDA – Title 21 CFR Section 170-199 for Food & Drug Contact
RoHS Compliant
CONEG/Heavy Metal Compliant
Proposition 65 Compliant

Typical Properties	Typical Value
Density	.90
Melt Index	30
Pellets	Standard
Recommended Let Down Ratio	50:1
Carrier Resin	PP
Estimated Heat Stability	450-500 °F
Visual Evaluation	Excellent
Additives	None
DE Tolerance	< 2.00

For further regulatory information, contact Mold-Rite Plastics customer service or sales department.

Notes: These are typical properties not to be construed as specifications. Mold-Rite Plastics reserves that right to include any other colorant that meets that above data values and regulatory requirements.
This product data sheet covers multiple colorant formulations that meet the above typical data values and regulatory requirements. All listed formulas have similar physical, chemical and processing properties. Listed known formulas; Polymer Concentrates – 10536, Penn Color 60W5221

SANCAP
liner technology, inc

PRODUCT DATA SHEET
HS 035 HEAT SEAL/20F

MRP Description - (021)HS035.020 R SFYP

PRODUCT DESCRIPTION

Description: A paper-backed aluminum foil coated with a clear heat sealable coating blend of high molecular weight ethylene and vinyl acetate copolymers laminated to polystyrene foam.

FDA Status: Complies with Federal Regulations of H.E.W., FDA, sections 175.105, 175.300, 176.170, 176.180, 177.1350, 178.3710, and 182.1. It is entered in SANCAP Liner's food master file FMF 166 and drug master file DMF 2518.

PHYSICAL AND CHEMICAL PROPERTIES

1.	Color	Aluminum
2.	Thickness, mils	
	a) Overall	22.41 - 28.33
	b) Heat Seal Coating	1.50 - 3.00
	c) Aluminum Foil	0.31 - 0.38
	d) Paper	2.60 - 3.00
	e) Foam	18.00 - 22.00
3.	Basis Wt. Lbs./Ream 3000 ft.^{2}	
	a) Overall	134.3 - 176.9
	b) Heat Seal Coating	20.7 - 41.9
	c) Aluminum Foil	13.3 - 16.2
	d) Paper	33.3 - 36.8
	e) Foam	67.0 - 82.0
4.	Heat Seal Coating	
	a) Melting Point °F	150 - 160
	b) Blocking Point °F	130 – 135
5.	Gas Transmission: cc/cin^2/24hrs/1atm	
	a) Oxygen	nil
6.	Water Vapor Transmission	
	a) gm/cin^2/24hrs/100°F/90%RH	Near zero

RECOMMENDED STORAGE CONDITIONS

The material should be stored in well-ventilated area (temp. 60° - 80°F; RH – 40% - 60%). Material and lined closures are heat sensitive. Storage or shipping temperatures should not be in excess of 105°F. Curling, blocking, splitting, or foil separation may result. If material becomes chilled, it should be stored under the recommended conditions until stabilized. Avoid storing closure liner materials over 60 days. Metal foil is prone to corrosion.

SUGGESTED PRODUCT USES

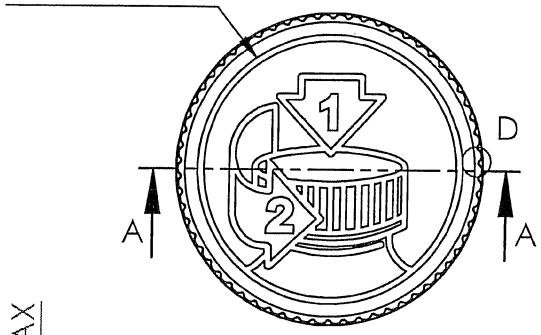
Material is an induction heat sealable tamper indicating innerseal which can be used for over-the-counter drug products on Polyethylene, Glass*, PET, PVC, Polystyrene, and Polypropylene.

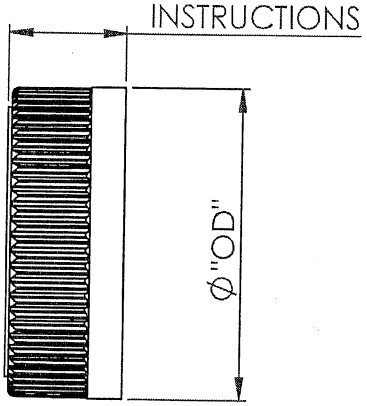
Dry Products	**Fruit Juices**
Milk	**Glass Cleaner**
Peroxide	**Spices**

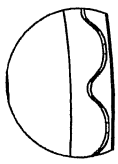
Product applications listed above are a partial listing and do not cover all suitable applications. These are recommendations for general categories and user must test for suitability for their specific product. Not suitable for products containing oil.

**Glass must be treated for proper adhesion.*

16125 Armour St. N.E. Alliance, Ohio 44601 330-821-1166 Fax: 330-821-0364 Toll Free: 800-966-7262
www.sancapliner.com

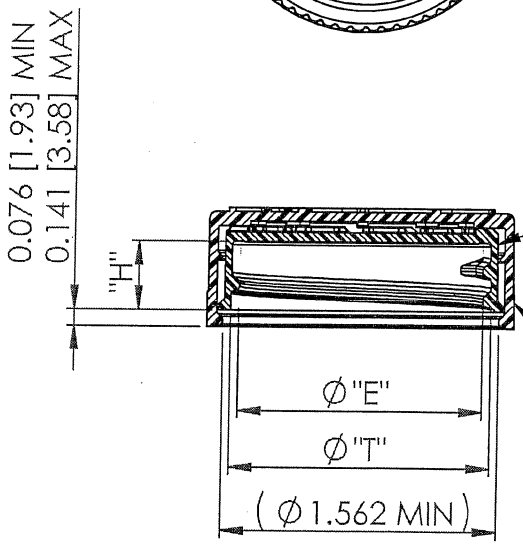






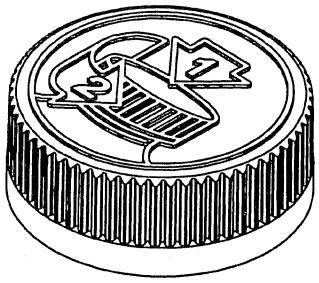
DETAIL D
SCALE 5 : 1

(62) EQUISPACED
RIBS



INNER
(MOLD 38013, 38017, 38025)
COPOLYMER

OUTER
(MOLD 38008, 38009,
38014, 38018, 38031)
POLYPROPYLENE



SECTION A-A

.167 PITCH - 6 THREADS PER INCH
380° FULL DEPTH THREAD

	TOLERANCE	UNITS	
T	±0.010 [0.25]	in [mm]	1.488 [37.80]
E	±0.010 [0.25]	in [mm]	1.396 [35.46]
H	±0.008 [0.20]	in [mm]	0.388 [9.86]
OD	±0.013 [0.33]	in [mm]	1.760 [44.70]
OAH	±0.011 [0.28]	in [mm]	0.671 [17.04]
PART WEIGHT (ASSEMBLY)	±0.7	g	7.1

THIS DRAWING SUPERSEDES C-8019

STATIC TORQUE RECOMMENDATION

17-26 in-lbs

THIS REQUIREMENT MAY VARY DEPENDING UPON BOTTLE MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

MOLD-RITE, WEATHERCHEM AND STULL TECHNOLOGIES RESERVES THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

THIRD ANGLE PROJECTION

SOLIDWORKS

DISTRIBUTION CODE: D

DRAWN BY: L BROZELL 04/14/14

QA APPR:

CUSTOMER APPR:

DRAWING NAME: **38mm CHILD RESISTANT CLOSURE ("PICTO" INSTRUCTIONS)**

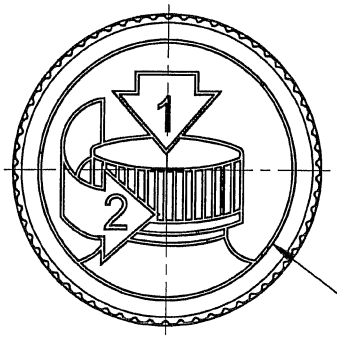
DRAWING NUMBER: **CQA-10023**

MATERIAL: SEE DRAWING

MODEL NUMBER: CQA-10023.ASM

SCALE	SHEET SIZE	SHEET	REV	N/P
1:1 & NOTED	8½ x 11	1 of 3	03	AC

REVISION HISTORY				
REV	N/P	DATE	REVISION	DE
00	AA	04/15/14	INITIAL DRAWING CREATED	LMB
01	AA	08/29/14	UPDATED TOLERANCES FOR VALIDATION OF 38025 INNER MOLD	LMB
02	AA	06/18/15	UPDATED TOLERANCES FOR VALIDATION OF 38029 OUTER MOLD - **DRAWING RELEASED**	LMB
02	AB	06/23/15	ADDED ALTERNATE PICTO INSTRUCTIONS; WEIGHT WAS 7.0g	LMB
02	AC	09/01/15	ADDED MOLD 38031	LMB
03	AC	09/03/15	OD WAS 1.759	LMB



INSTRUCTIONS EMBOSSED 0.020 [0.51]

ALTERNATE PICTO INSTRUCTIONS

THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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THIRD ANGLE PROJECTION

SOLIDWORKS

DISTRIBUTION CODE: D

DRAWN BY: REFER TO PAGE 1

QA APPR: REFER TO PAGE 1

CUSTOMER APPR: REFER TO PAGE 1

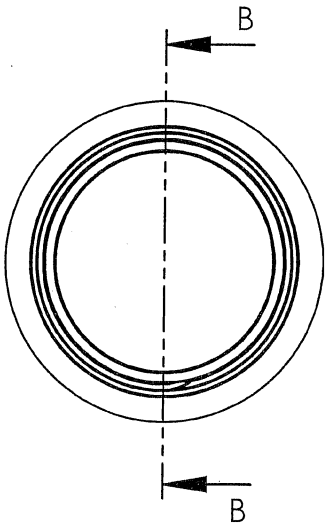
DRAWING NAME: **38mm CHILD RESISTANT CLOSURE ("PICTO" INSTRUCTIONS)**

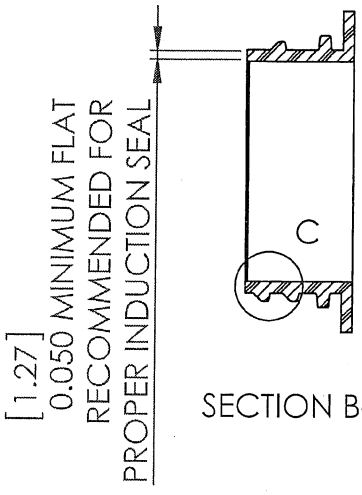
DRAWING NUMBER: **CQA-10023**

MATERIAL:

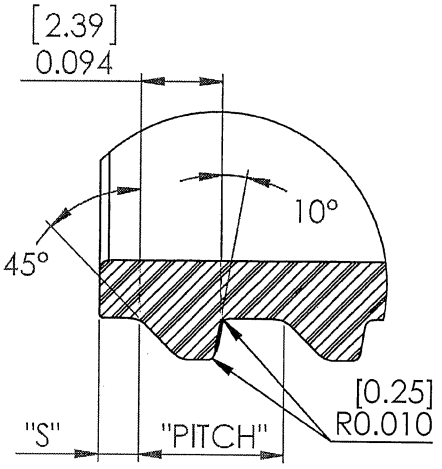
SCALE	SHEET SIZE	SHEET	REV	N/P
	8½ x 11	2 of 3	03	AC

Recommended Neck Finish



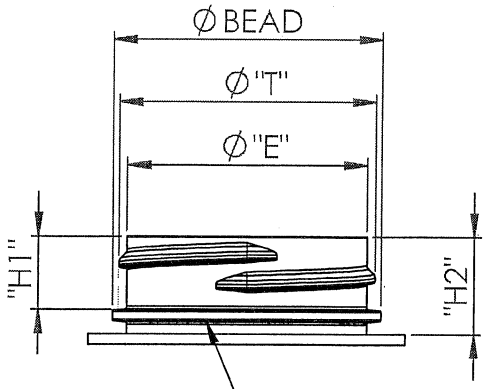


SECTION B-B



DETAIL C
SCALE 5 : 1

THREAD DETAIL



BEAD IS NOT REQUIRED
FOR CHILD RESISTANT
CLOSURE FUNCTION

	TOLERANCE	UNITS	
E	±0.012 [0.30]	in [mm]	1.370 [34.80]
T	±0.012 [0.30]	in [mm]	1.464 [37.19]
S	±0.015 [0.38]	in [mm]	0.046 [1.17]
H1	±0.015 [0.38]	in [mm]	0.413 [10.49] *0.398 [10.11] MINIMUM (WITH NO LINER)*
H2	±0.015 [0.38]	in [mm]	0.550 [13.97] *0.535 [13.59] MINIMUM (WITH NO LINER)*
ØBEAD		in [mm]	1.545 [39.24] MAXIMUM
TPI		in	6
PITCH		in [mm]	0.167 [4.23]

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