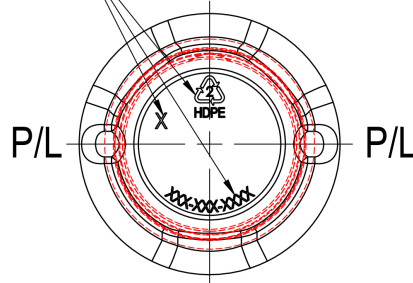


NOTES:

- DO NOT SCALE DRAWING
- FINISH: M38SP400 SPECIAL
6 T.P.I. & 1 FULL TURN OF STANDARD MODIFIED BUTTRESS THREAD
THREAD FORM = 45° X 10° X .039 FLAT WITH RADII
- GRAM WT: 16 ± 1 GRAMS
- OVERFLOW CAPACITY: 164 ± 6 cc's
5.55 ± .20 fl. oz.
- STANDARD S.P.I. TOLERANCES APPLY TO ALL BODY DIMENSIONS

ENGRAVING TO BE RAISED X .012/.015



SOCIETY OF PLASTICS INDUSTRY (SPI) BODY DIMENSIONAL TOLERANCES

RANGE OF SPECIFIC DIMENSIONS	HEIGHT DIMENSIONS	WIDTH & DEPTH DIMENSIONS
INCHES	INCHES	INCHES
0 UP TO BUT NOT INCL. 1	.030	.030
1 UP TO BUT NOT INCL. 2	.030	.050
2 UP TO BUT NOT INCL. 4	.050	.060
4 UP TO BUT NOT INCL. 6	.050	.080
6 UP TO BUT NOT INCL. 8	.060	.090
8 UP TO BUT NOT INCL. 10	.060	.110
10 UP TO BUT NOT INCL. 12	.080	.120
12 UP TO BUT NOT INCL. 15	.090	.150
15 UP TO BUT NOT INCL. 18	.110	.150

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DWG. NO. 7590-P (PILL BOTTLE)

UNLESS OTHERWISE SPECIFIED:	NAME	DATE	Newco Packaging	
DIMENSIONS ARE IN INCHES BELOW TOLERANCES WILL APPLY:	DRAWN BY	GSW	9/1/21	
FRACTIONAL ± 1/32	CHECKED BY	JC	9/1/21	
SINGLE PLACE DECIMAL X ± .030	CUSTOMER APPR			CUSTOMER:
TWO PLACE DECIMAL XX ± .005				TITLE: 150 CC PILL BOTTLE
THREE PLACE DECIMAL XXX ± .002				SIZE B
FOUR PLACE DECIMAL XXXX ± .0005				REV
INTERPRET GEOMETRIC TOLERANCING PER:	MOLD SHRINKAGES APPLIED			
MATERIAL:	HEIGHT:	N/A	in/in	
HDPE	WIDTH:	N/A	in/in	
DO NOT SCALE DRAWING	THICKNESS:	N/A	in/in	
	NECK:	N/A	in/in	
	SCALE: 1:1			SHEET 1 OF 1