



# FPT300F

Homopol mer  
Pol prop lene

- Good Mold Release, Excellent Part Finish (Low Bloom)
- Suggested Uses Include Housewares, Caps and Closures, Mugs / Cups, Thin-Walled Containers

Propert	Units	T pical Value	Test Metho
Nominal Melt Flow Rate (230°C/2.16kg)	g/10 min	30	ASTM D1238
Tensile Strength at Yield (2 in/min, 50 mm/min)	psi MPa	4,800 33	ASTM D638
Elongation at Yield (2 in/min, 50 mm/min)	%	10	ASTM D638
Flexural Modulus (0.05 in/min, 1.3 mm/min, 1% secant)	psi MPa	200,000 1,379	ASTM D790A
Notched Izod Impact Strength at 23°C	ft-lbs/in J/m	0.7 37	ASTM D256A
Rockwell Hardness	R	104	ASTM D785

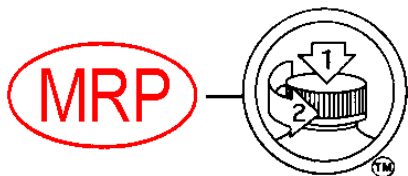
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For cautions and other information relating to handling of  
and exposure to this product, please see material safety  
data sheet code number C4001 published by Braskem.

550 Technology Drive  
Pittsburgh, PA 15219  
1-800-223-8871

Revision Date: Monday,  
March 23, 2009

[www.braskem.com](http://www.braskem.com)



## Product Data Sheet

### CP0001 Grade

#### Polypropylene, Impact Copolymer

#### Product Description

CP0001 is a high flow, high impact polypropylene copolymer grade resin designed for molding applications requiring good balance stiffness, impact resistance and process ability. This grade specification designated by Mold-Rite Plastics covers all copolymer resins that meet the typical value data listed below.

#### Regulatory Compliance

FDA-21 CFR 177.1520(c) 3.1 for Food & Drug Contact

RoHS Compliant

CONEG/Heavy Metal Compliant

Proposition 65 Compliant

EU Directive 2002/72/EC Compliant

Typical Properties	Method	Typical Value	Unit
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#### Physical

Density – Specific Gravity	ASTM D 792	.900 - .905	sp gr. 23/23° C
Melt Flow Rate	ASTM D 1238	35.0	g/10 min

#### Mechanical

Tensile Strength @ Yield (2 in/min) (50 mm/min)	ASTM D 638	3,100 – 4,000 21.4 – 27	PSI MPa
Flexural Modulus (0.05 in/min, 1% Secant, Procedure A) (1 mm/min, 1% Secant, Procedure A)	ASTM D 790	160,000 – 210,000 1,103 – 1,450	PSI MPa

#### Impact

Notched Izod impact (23 °C, Method A)	ASTM D 256	1.4 – 2.4 75 – 128	Ft-lb/in J/m
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#### Thermal

Heat Deflection (Softening Point) Unannealed DTLU @ 66psi	ASTM D 648	212 – 225 88 – 107	°F °C
Processing Range	-----	400 – 500	°F


For further regulatory information contact Mold-Rite Plastics customer service or sales department.

Notes: These are typical properties not to be construed as specifications. Mold-Rite Plastics reserves that right to include any other resin grade that meets that above data values and regulatory requirements.

This product data sheet covers multiple resin formulations and include any other resin grade that meets the above typical data values and regulatory requirements.

All listed grades have similar physical, chemical and processing properties. Listed known grades; 44FY01; SG802N; AP5135H; 4820WZ; 6535A; 2535A

All results were obtained from manufacturer product data sheets (where applicable). The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of Mold-Rite Plastics products must be guided by the users own methods for selection of proper formulation. Mold-Rite Plastics disclaims any responsibility for misuse or miss application of its products. Mold-Rite Plastics liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option for replacement not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

	<b>Raw Material Product Data Sheet</b>	
	<b>Product Name:</b> MRPWH01	<b>Revision #:</b> A
	<b>Revision Date</b>	<b>03/07/2019</b>
	<b>Effective Date</b>	<b>07/01/2019</b>

**Product Name:**

MRPWH01

**Product Description:**

FDA Compliant White colorant, intended to be used with injection-molded plastic resin

**Product Data:**

Additives None

<u>Typical Properties</u>	<u>Typical Value</u>
Delta E Tolerance	Less than 2.00
Visual Evaluation	Visual match to approved color standard

<u>FDA Compliance/Status</u>		
FDA, Title 21 CFR Food & Drug Contact	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not

This colorant formulation has been manufactured using FDA approved ingredients and, when used appropriately (with an FDA approved resin), will meet FDA contact applications regulated under the provisions of the Food, Drug, and Cosmetic Act (and subsequent amendments as outlined in Title 21 of the Code of Federal Regulation.

<u>Additional Compliance/Status (and amendments as of the date of this document)</u>		
Proposition 65, Safe Drinking Water and Toxic Enforcement Act	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not
CONEG, Model Toxics in Packaging Legislation	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not
EU 2015/863, as regards the list of restricted substances, RoHS	<input checked="" type="checkbox"/> Compliant	<input type="checkbox"/> Not

For further regulatory information, please contact Mold Rite Plastic's customer service or sales department.

*This product data sheet addresses all colorants that meet the above requirements & specifications. Data was obtained from supplier product data sheets (where applicable). This data is intended to be used as a guide only. It is ultimately the customer's responsibility to determine the suitability of the material for their specific application, and to be responsible for assuring compliance with all applicable laws and regulations.*



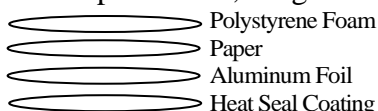
## Product Data Sheet

MRP Description:(A01)MRPLN04.020 FOAM R SFYP

### MRPLN04 – Universal Heat Seal Foam Liner

#### Product Description

This product is a 1 piece universal heat seal consisting of foam backing, paper, aluminum foil and heat seal layer.. This specification, designated by Mold-Rite Plastics, covers all liners that meet the typical value data listed below;



#### Regulatory Compliance

FDA Title 21 CFR Section 177.1210 (Closure with Sealing Gaskets for Food Containers,  
RoHS Compliant  
CONEG/Heavy Metal Compliant  
Proposition 65 Compliant

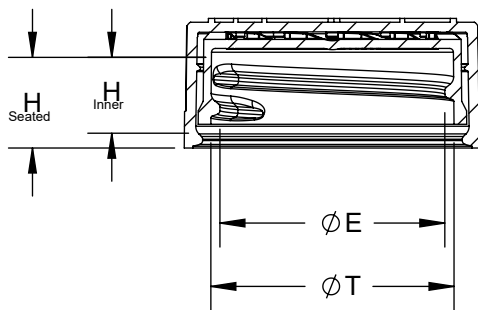
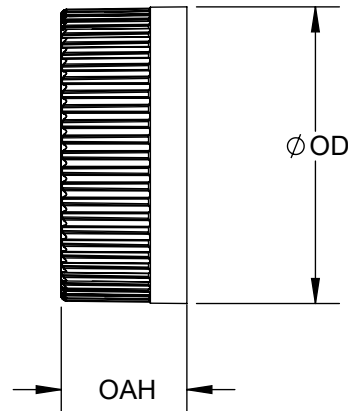
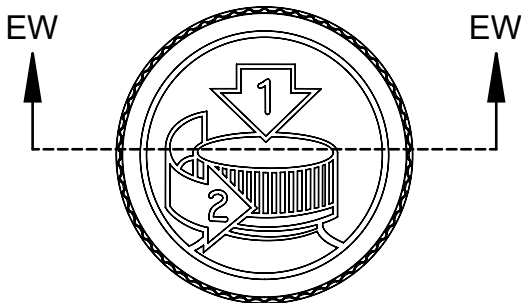
Typical Properties	Typical Value
Overall Thickness	.024 +/- 10%
Drug Master File	16574
Printed	R SFYP
Oxygen Transmission	Essentially Zero
Water Vapor Transmission	Essentially Zero

For further regulatory information, contact Mold-Rite Plastics customer service or sales department.

Notes: These are typical properties not to be construed as specifications. Mold-Rite Plastics reserves that right to include any other liner that meets that above data values and regulatory requirements.

This product data sheet covers multiple liners that meet the above typical data values and regulatory requirements. All listed liners have similar physical, chemical and processing properties. Listed known liners: HS035, HS 035N, HS205, FS5-8, HSS-5.6

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SECTION EW-EW

(6) THREAD PER INCH, (.167) PITCH, 380° FULL DEPTH THREAD

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	± 0.015 [0.38]	in [mm]	1.182 [30.02]
T	± 0.015 [0.38]	in [mm]	1.276 [32.41]
H (Seated)	Reference	in [mm]	0.519 [13.18]
H (Inner)	± 0.010 [0.25]	in [mm]	0.390 [9.91]
OD	± 0.020 [0.51]	in [mm]	1.545 [39.24]
OAH	± 0.016 [0.41]	in [mm]	0.667 [16.94]
PART WEIGHT	± 1.4	g	5.9

STATIC TORQUE RECOMMENDATION  
15-25 in-lbs  
THIS REQUIREMENT MAY VARY DEPENDING  
UPON BOTTLE MATERIAL, NECK FINISH, AND  
CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:  
C-8018

DIMENSIONS ENCLOSED IN ( )  
INDICATE REFERENCE  
DIMENSIONS AND NO TOLERANCE  
LIMITS ARE ESTABLISHED

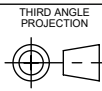
TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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DRAWING NAME

33-400 CRC Assm  
PICTO

DRAWING NUMBER

CQA - 10257

MATERIAL

POLYPROPYLENE

MODEL NUMBER:

PM 10139 33-400 CRC PDT Assembly

SCALE

SHEET SIZE

SHEET

REV NP

1:1

8.5" X 11"

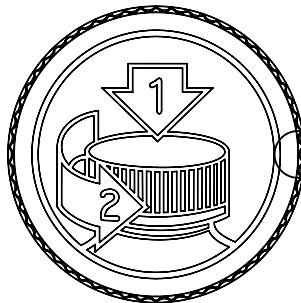
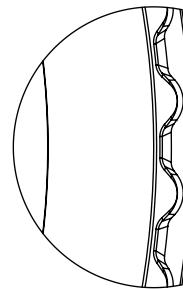
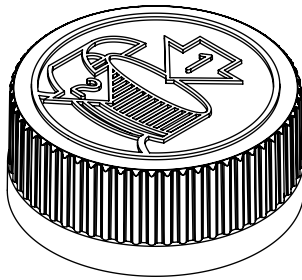
1 of 3

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THE CLOSURE DIMENSIONS  
DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN  
FOUND TO BE FUNCTIONAL BASED ON INDUSTRY  
EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND  
PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH  
SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND  
TESTED TO ENSURE IT MEETS APPLICABLE  
PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE  
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DATE	REV	N/P	PRODUCT DRAWING REQUEST	DESCRIPTION	ENG	DRWN
05/13/16	00	AA		DRAWING RELEASED	BDG	BDG
07/06/17	00	AB		UPDATED DRAWING FORMAT. H (SEATED) REFERENCE UPDATED TO 0.519	BDG	BDG



RIB

DETAIL RIB  
SCALE 6 : 1  
(58) EQUISPACED RIBS

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DRAWING TYPE : CUSTOMER

REFERENCES:

DIMENSIONS ENCLOSED IN ( )  
INDICATE REFERENCE  
DIMENSIONS AND NO TOLERANCE  
LIMITS ARE ESTABLISHED

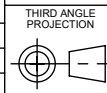
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5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

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33-400 CRC Assm  
PCTO

DRAWING NUMBER

CQA - 10257

MATERIAL

POLYPROPYLENE

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PM 10139 33-400 CRC PDT Assembly

DRAWN BY.

BDG

5/13/2016

ENG APPR.

BDG

7/6/2017

QA APPR.

REL

9/20/2017

SCALE

1:1

SHEET SIZE

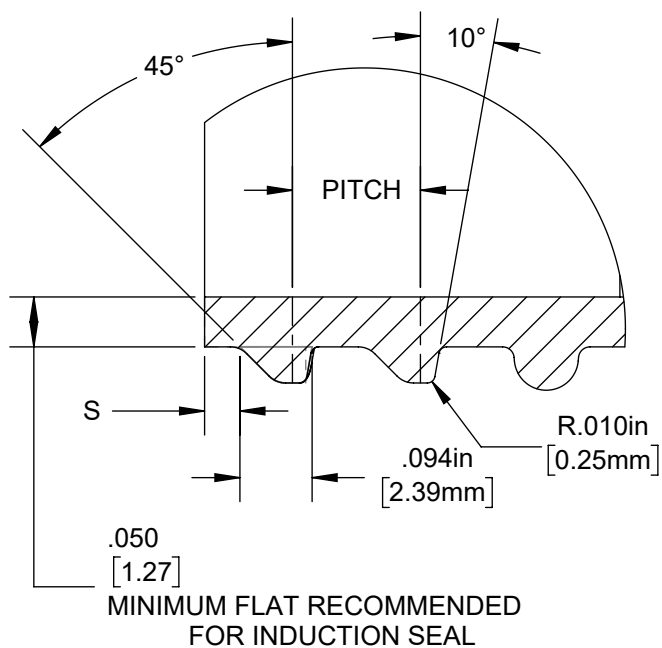
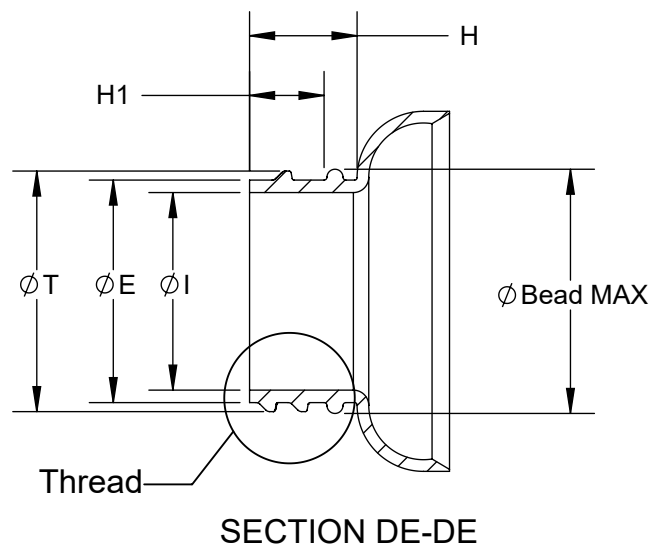
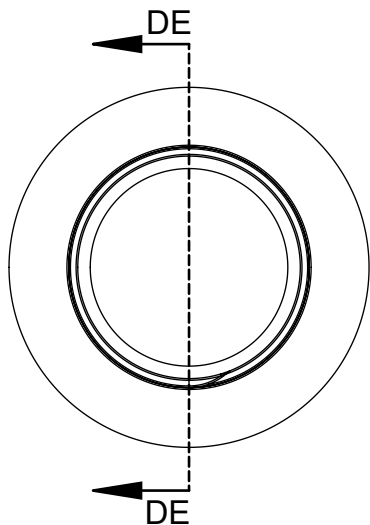
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SHEET

2 of 3

REV.NP

00.AB



DETAIL Thread  
SCALE 4 : 1

REFERENCE	TOLERANCE	UNITS	DIMENSIONS
E	$\pm 0.008$ [0.20]	in [mm]	1.159 [29.43]
T	$\pm 0.008$ [0.20]	in [mm]	1.253 [31.82]
I	MINIMUM	in [mm]	1.000 [25.40]
S	$\pm 0.015$ [0.38]	in [mm]	0.046 [1.17]
H	MINIMUM	in [mm]	0.550 [13.97]
H1	MINIMUM	in [mm]	0.405 [10.29]
Bead	MAXIMUM	in [mm]	1.330 [33.78]
TPI		in	6
PITCH		in [mm]	0.167 [3.18]

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

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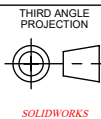
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7.875-9.843	$\pm 0.032$	201-250	$\pm 0.813$

ANGULAR TOLERANCE  $\pm 2^\circ$

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DRAWING NAME  
**33-400 CRC Assm  
RECOMMENDED NECK FINISH**

DRAWING NUMBER  
**CQA - 10257**

MATERIAL

MODEL NUMBER:

DRAWN BY.	BDG	5/13/2016
ENG APPR.	BDG	7/6/2017
QA APPR.	REL	9/20/2017

SCALE	SHEET SIZE	SHEET	REV/N/P
1:1	8.5" X 11"	3 of 3	00.AB