

SECTION D-D

THREAD DETAIL INFORMATION
6 THREADS PER INCH, 0.167 PITCH
540° FULL DEPTH THREAD

REFERENCE	TOLERANCE	UNITS	DIMENSION
T	±0.017 [0.43]	in [mm]	2.197 [55.80]
E	±0.017 [0.43]	in [mm]	2.106 [53.49]
I	±0.010 [0.25]	in [mm]	2.002 [50.85]
H	±0.010 [0.25]	in [mm]	0.403 [10.24]
S'	±0.015 [0.38]	in [mm]	0.100 [2.54]
MAXIMUM OD	±0.017 [0.43]	in [mm]	2.350 [59.69]
OAH	±0.020 [0.51]	in [mm]	1.928 [48.97]
PART WEIGHT	±1.50	g	20.78
MAXIMUM VOLUME	±5%	oz [cc]	2.70 [80]

STATIC TORQUE RECOMMENDATION
23-40in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:
J-7014

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

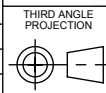
TOLERANCES UNLESS OTHERWISE SPECIFIED

DIMENSION (inches)	TOLERANCE	DIMENSION (mm)	TOLERANCE
0-0.787	±0.006	0-20	±0.152
0.788-1.181	±0.008	21-30	±0.203
1.182-2.756	±0.012	31-70	±0.305
2.757-3.937	±0.016	71-100	±0.406
3.938-5.096	±0.020	101-150	±0.508
5.097-7.874	±0.024	151-200	±0.610
7.875-9.843	±0.032	201-250	±0.813

ANGULAR TOLERANCE ± 2°

PROPRIETARY AND CONFIDENTIAL

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AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING



DISTRIBUTION
CODE
D

DRAWING NAME
2oz 58mm Double Wall Jar Assembly
Square Bottom Jar

DRAWING NUMBER
CQA - 10667

DRAWN BY. DAS 10/6/2017

MATERIAL
POLYPROPYLENE

ENG APPR. JDM 2/15/2018

MODEL NUMBER:
PM 11017 2oz 58mm DW Jar Asm

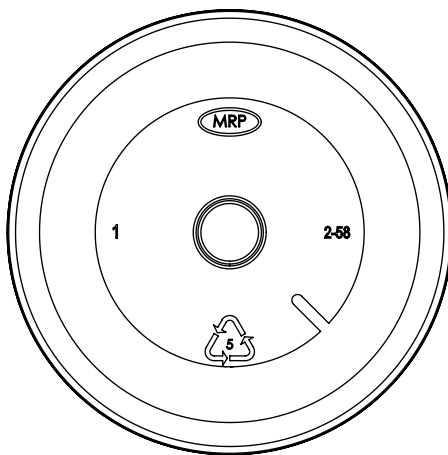
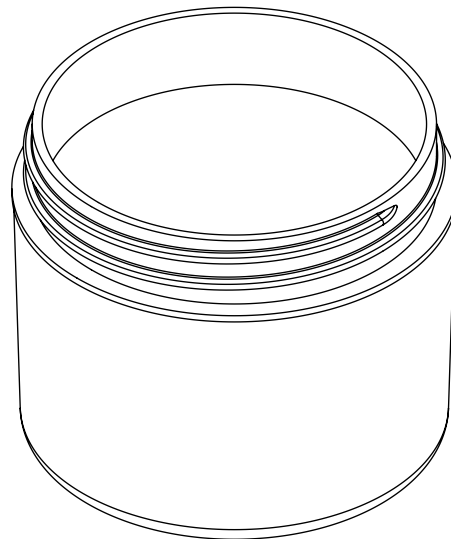
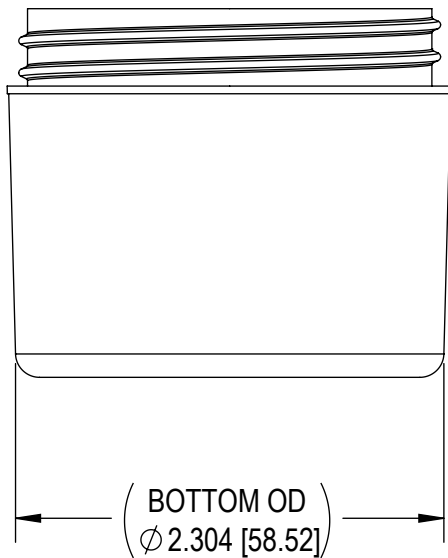
QA APPR. REL 03/06/2018

SCALE 1:1	SHEET SIZE 8.5in*11in	SHEET 1 of 2	REV.NP 00.AA
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THE CLOSURE DIMENSIONS
DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
PLASTIC CONTAINER FINISHES, EACH CLOSURE/FINISH
SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
TESTED TO ENSURE IT MEETS APPLICABLE
PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE
SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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DATE	REV	N/P	DESCRIPTION	ENG	DRWN
2/9/2018	00	AA	UPDATED DRAWING FORMAT AND ASSIGNED NEW PART NUMBER. TOLERANCES UPDATED PER CCMA STANDARDS. NO STEEL OR PROCESS WAS CHANGED.	JDM	DAS



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DRAWING TYPE : CUSTOMER

REFERENCES:
580208

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INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
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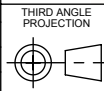
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SOLIDWORKS

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Square Bottom Jar**

DRAWING NUMBER
CQA - 10667

MATERIAL
POLYPROPYLENE

DRAWN BY. DAS 10/6/2017

ENG APPR. JDM 2/15/2018

QA APPR. REL 03/06/2018

MODEL NUMBER:
PM 11017 2oz 58mm DW Jar Asm

SCALE	SHEET SIZE	SHEET	REV.NP
1:1	8.5 X 11	2 of 2	00.AA