

For more information and technical assistance contact:

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PREMIUM EXTRUSION AND RIGID PACKAGING RESINS

Marlex® HHM 5502BZ

HIGH DENSITY POLYETHYLENE

This high molecular weight, hexene copolymer with zinc stearate is tailored for lightweight blow molded containers that:

- Require consistent mold-release properties
- Require excellent stiffness
- Require exceptional processability
- Are durable and recyclable for sustainability

This resin meets these specifications:

- ASTM D4976 - PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per 21 CFR 176.170(c)
- Listed in the Drug Master File

Typical applications for HHM 5502BZ include:

- Pharmaceuticals
- Injection blow molding

NOMINAL PHYSICAL PROPERTIES ⁽¹⁾	English	SI	Method
Density	---	0.955 g/cm ³	ASTM D1505
Melt Index, 190/2.16	---	0.35 g/10 min	ASTM D1238
Tensile Strength at Yield, 2 in/min, Type IV bar	4,000 psi	27 MPa	ASTM D638
Elongation at Break, 2 in/min, Type IV bar	600%	600%	ASTM D638
Flexural Modulus, Tangent - 16:1 span:depth, 0.5 in/min	210,000 psi	1,440 MPa	ASTM D790
ESCR, Condition C (100% Igepal), F50	35 h	35 h	ASTM D1693
Brittleness Temperature, Type A, Type I specimen	<-103°F	<-75°C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1

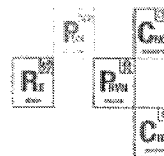
MSDS #240370

Revision Date May, 2007

Another quality product from



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110017-A White PE MB

Product Information

Physical Properties

Carrier Resin

Type	LLDPE	
Melt Index	20	(nominal) ASTM D1238, 190°C / 2.16 kg
Density	0.92	gm/cc

Masterbatch

Specific Gravity	2.07	(nominal)
Melt Index	7-18	(nominal) ASTM D1238, 190°C / 2.16 kg
Ash	74%	(nominal)

Regulatory Status

Due to the wide range of applications for this product regulatory information cannot be covered adequately in a technical datasheet.

Please contact RegulatoryNorthAmerica@ampacet.com for regulatory information.

Storage - Shelf Life

It is recommended to use this masterbatch within 24 months of the production date. It should not be stored outside.

Comments

The amount of masterbatch depends on the performance requirements of the final application. This product is primarily designed for film applications.

Issued: 18 May 2015

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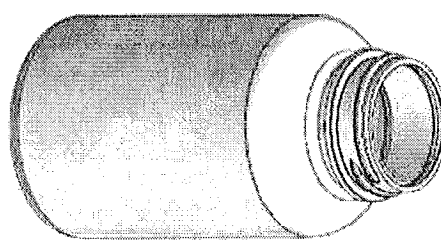
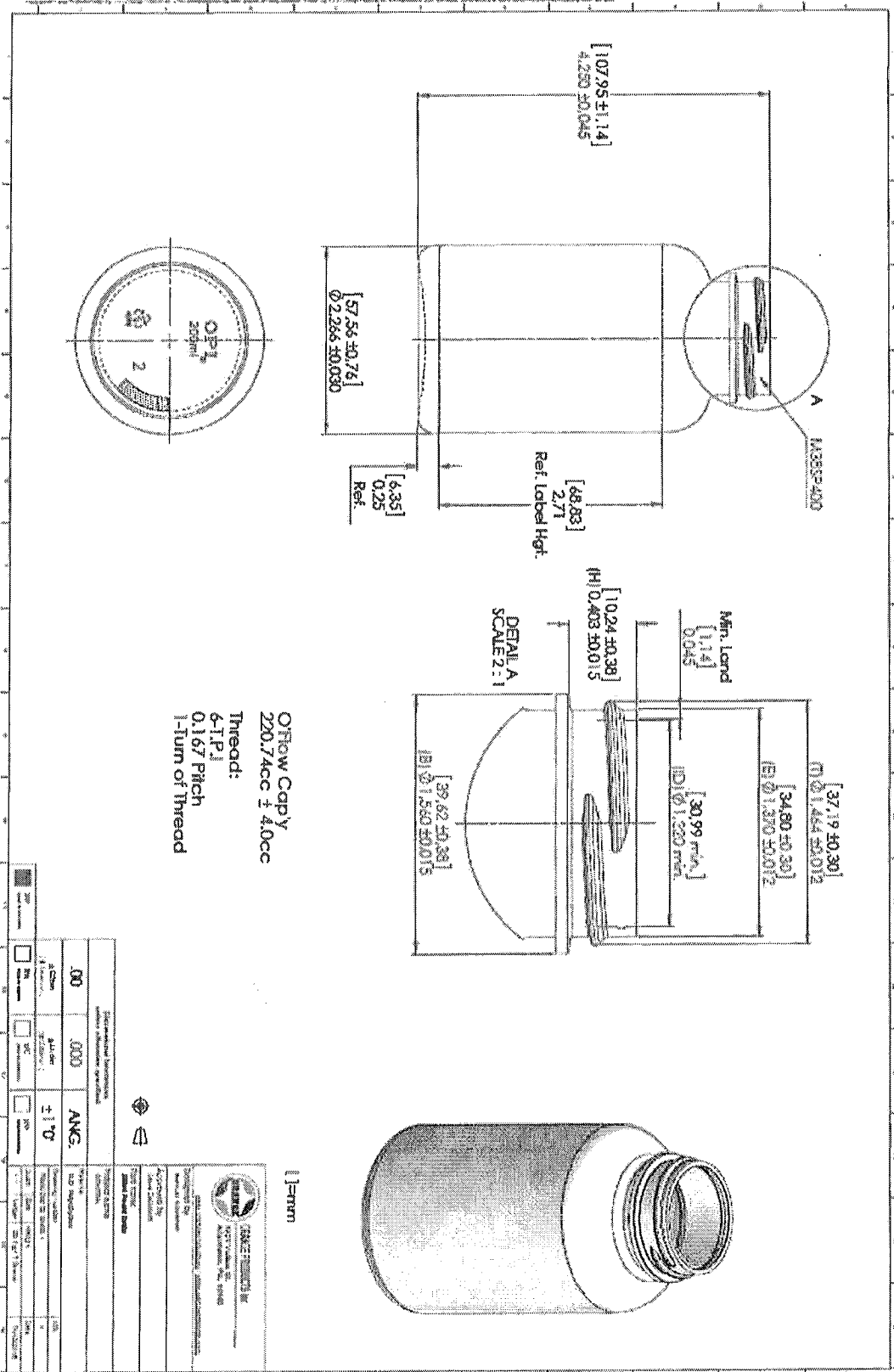
In-Process Control Plan / CP-456

200 CC PACKER BOTTLE

Issued by: Quality Assurance

Uncollected when printed

Fig. 2 of 4



[]=mm

00	0.003	ANG.	± 1°
Thread: 6-1/2 P Pitch: 0.167 Turns: 1			

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ORANGE PRODUCTS, INC.

In-Process Control Plan / CP-456

200 CC PACKER BOTTLE

Issued by: Quality Assurance

Uncontrolled when printed

Fig. 3 of 4



ORANGE PRODUCTS Inc.

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Allentown, PA, 18103

www.orangeproducts.eu | www.orangeproducts.com

Designed by
Mateusz Krupinski

Approved by
Steve Desmedt

Part name
200ml Round Bottle

Project name
GENERAL

Material
H.D. Polyethylene

Drawing number
PMA0.200.02.38400.1

Scale	Size	Weight	Date
1:1	Ledger	20.6 ±1.5 Grams	01/13/2015

Dimensional tolerances unless otherwise specified

.00	±.025in [±.064mm]	±.015in [±.038mm]	± 1°0'	<input type="checkbox"/> INF Issued for Inspection	<input type="checkbox"/> IFA Issued for Approval	<input type="checkbox"/> IFC Issued for Construction	<input type="checkbox"/> IFP Issued for Production
	Drawing number		REV	Scale			
PMA0.200.02.38400.1		1		Size			
				Weight			
				Date			
				01/13/2015			

