



SPECIFICATION NECK FINISH 38SP400		
KEY	MAX	MIN
T	1.476	1.452
E	1.382	1.358
H	0.418	0.398
S	0.061	0.031
I		

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UNLESS OTHERWISE SPECIFIED:	NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN AS	01-14-10
TOLERANCES:	CHECKED	
FRACTIONAL $\pm 1/16$	ENG APPR. AJH/SHAN	01-14-10
ANGULAR: MACH \pm BEND \pm	MFG APPR.	
TWO PLACE DECIMAL $\pm .05$	Q.A.	
THREE PLACE DECIMAL $\pm .005$	COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:	O'FLOW: 142.0 ± 3.0 cc	
MATERIAL PET	Weight: 16.0 ± 2.0 gms.	
FINISH 38SP400		
DO NOT SCALE DRAWING		

TIM PLASTICS, INC.		
TITLE: 120cc ROUND BOTTLE (38SP400)		
SIZE A	DWG. NO. 3001120	REV A
SCALE: 1:1	WEIGHT: 16.0 ± 2.0 gms.	SHEET 1 OF 1