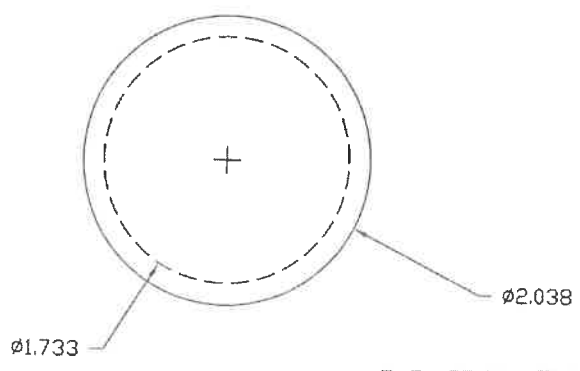
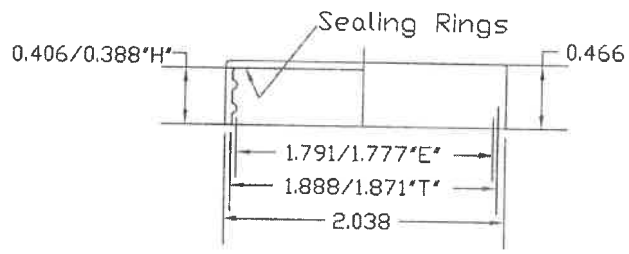



Rev	Date	Description	Appr'd
B	6-27-02	Redrawn	TP
C	9-7-05	Added Deco Area	RN

Notice  
This drawing is for  
customer review only.



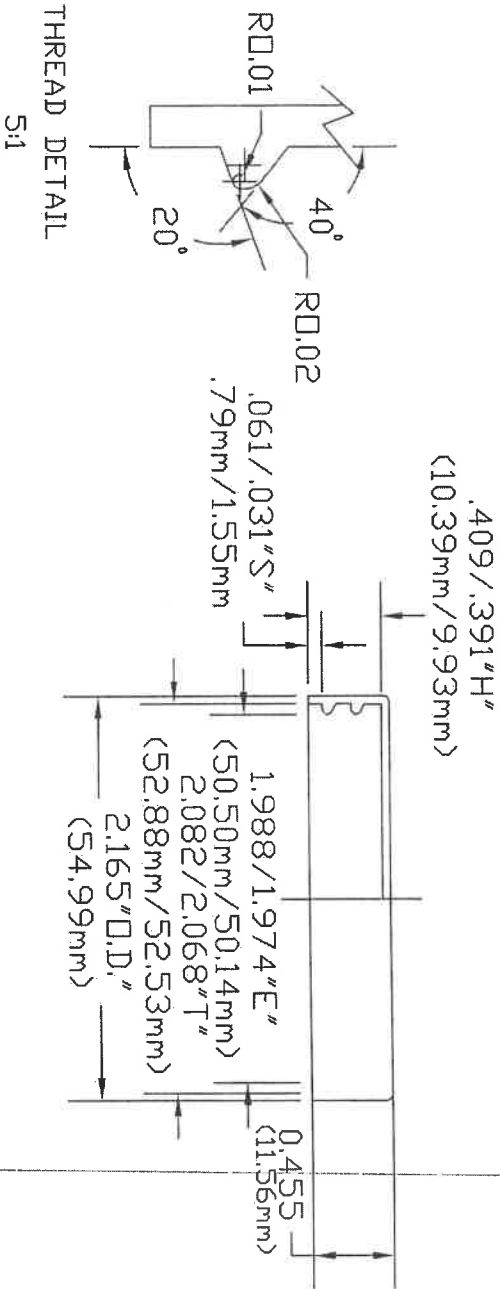
**APPROVED SPEC**  
11/8/10  
6 T.P.I  
Weight 6.2gr. +/- .5gr.

DECO AREA: 1.733"

TOLERANCES EXCEPT AS NOTED			SCALE	BY	DATE	 4 PLANT STREET PLATTSBURGH, NY 12901
.X	± .030		None	RD	6-27-02	
.XX	± .020		MATERIAL	CHK.		
.XXX	± .015		PP	APP.		
.XXXX	± .015		HEAT TREAT	APP.		48mm H Cap
X	± 2			REL		
X X'	± 0.30'		FILE NAME	POSSESSION OF THIS DRAWING IS AN ACKNOWLEDGMENT THAT IT AND ITS CONTENTS ARE THE EXCLUSIVE PROPERTY OF INTRAPAC PLATTSBURGH INC. THE ARTICLES ON THIS DRAWING MAY NOT BE REPRODUCED IN ANY FORM WHATSOEVER WITHOUT WRITTEN PERMISSION FROM INTRAPAC (PLATTSBURGH) INC.		DRAWING NO.
.XXX C	.002	T.I.R.	1121			E-J-1163
.XXXX C	.0005	T.I.R.				REV. C

Do Not Scale Drawing

Rev	Date	Description	Appr'd
A	8/17/16	Removed notice from drawing	JS



Deco Area Dia 1.81  
Liner material .050

TOLERANCES EXCEPT AS NOTED	FINISH	SCALE	BY	DATE	FILE NAME	HEAT TREAT	REL.	DRAWING NO.	REV.
.XXX C	T.I.R.	None	RD	8-07-13	1138	PP		53mm H Cap	A
.XXX C	T.I.R.							4 PLANT STREET PLATTSBURGH, NY 12901	
.XXX C	T.I.R.								
.XXX C	T.I.R.								
.XXX C	T.I.R.								

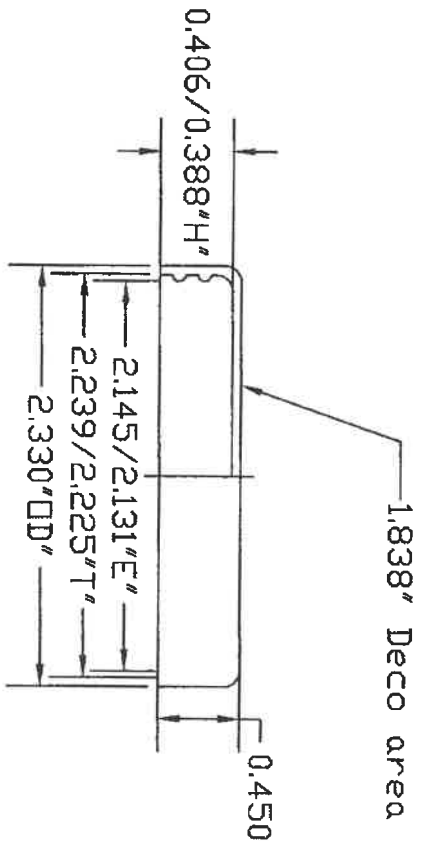
6 T.P.I.  
Weight 4.4gr. +/-10%



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Notice  
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Rev	Date	Description	Appr'd
B	6-6-02	Redrawn	TP
C	9-26-02	SPI DIMENSIONS	TP
D	5-1-06	Added Deco area	RN



Deco area is 1.838"

6 T.P.I.  
 Weight 5.7gr. +/- .5gr.

TOLERANCES EXCEPT AS NOTED		SCALE	BY	DATE	 4 PLANT STREET PLATTSBURGH, NY 12901
DIM.	TOLERANCE	FINISH	None	RD	
.X	± .030		MATERIAL	CHK.	
.XX	± .020		PP	APP.	
.XXX	± .015		HEAT TREAT	APP.	
.XXXX			REL.		
X	± 2				
X W	± 0.30'				
.XXX C	.002	TLR	FILE NAME		
.XXXX C	.0005	TLR	1158		

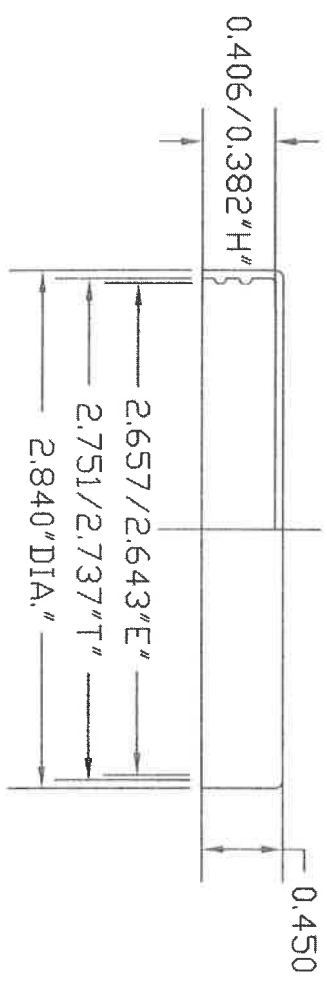
POSSESSION OF THIS DRAWING IS AN ACKNOWLEDGMENT THAT IT AND ITS CONTENTS ARE THE EXCLUSIVE PROPERTY OF INTRAPAC PLATTSBURGH, INC. THE ARTICLES IN THIS DRAWING MAY NOT BE REPRODUCED IN ANY FORM WHATSOEVER WITHOUT WRITTEN PERMISSION FROM INTRAPAC PLATTSBURGH, INC.

DRAWING NO. E-J-1165

RE.V. D

Notice  
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Rev	Date	Description	Appr'd
A	5-17-02	Redrawn	TP
B	7-25-02	Added Deco. Area	TP



Deco. Area 2.5" Dia.

**APPROVED  
 SPEC**

6 T.P.I.  
 Weight 8.5gr. +/-1gr.

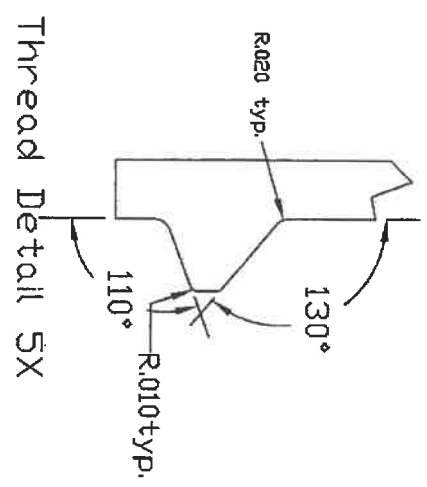
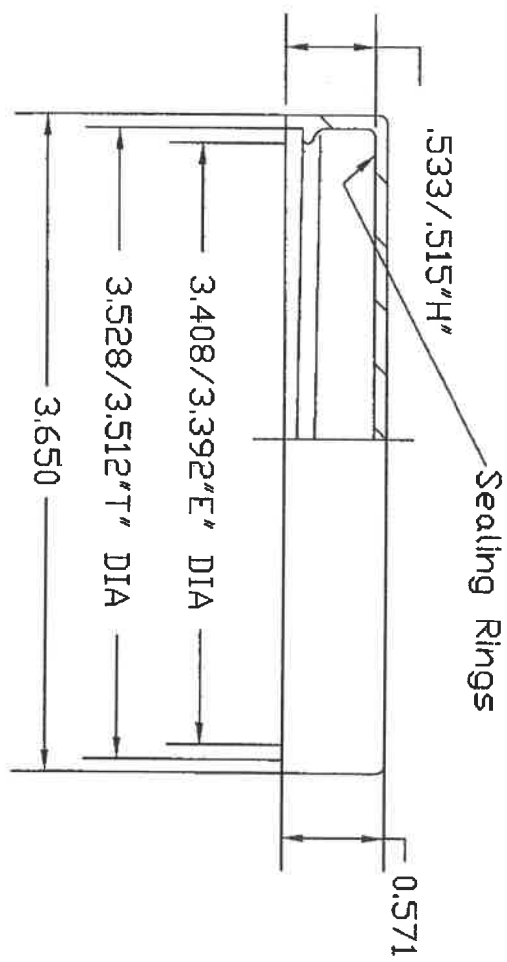
TOLERANCES EXCEPT AS NOTED		SCALE	BY	DATE	 4 PLANT STREET PLATTSBURGH, NY 12901
DIM.	TOLERANCE FINISH	None	RD	5-17-02	
.X	± .030	MATERIAL	CHK.		70mm "H" Cap DRAWING NO. E-J-1266 REV. B
.XX	± .020	PP	APP.		
.XXX	± .015	HEAT TREAT	REL.		
.XXXX	± 2	FILE NAME			
X X'	± 0.30'	1193/1140			
.XXX C	.002	T.I.R.			
.XXXX C	.0005	T.I.R.			

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DO NOT SCALE DRAWING

Rev	Date	Description	Appr'd
A	9-13-07	15gr. was 135gr.	JS
B	3-11-08	Added thread detail	JS



Thread Detail 5X

Deco. Area 3.00" Dia.

Side gated

TOLERANCES EXCEPT AS NOTED		SCALE	BY	DATE	 4 PLANT STREET PLATTSBURGH, NY 12901
DOM.	TOLERANCE	FINISH	DRAWN	4-10-06	
X	± .030		CHK.		
XX	± .020		APP.		
XXX	± .015		HEAT TREAT	APP.	
XXXX			REL.		
X	± 2				
X X	± 0.30'				
XXX C	.002	T.I.R.	FILE NAME	1266	
XXXX C	.0005	T.I.R.	POSSESSION OF THIS DRAWING IS AN ACKNOWLEDGMENT THAT IT AND ITS CONTENTS ARE THE EXCLUSIVE PROPERTY OF INTRAPAC PLATTSBURGH INC. THE ACTS OF REPRODUCTION OR TRANSMISSION IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM INTRAPAC PLATTSBURGH INC.	DRAWING NO. E-J-1525	
					REV. B

5 T.P.I.  
 Weight 15.gr. +/-1gr.

89mm H Cap