



Isometric view
Scale: 1:1

Rev	Description	By	Date	ECR
A	Original Release	NDH	18JUL11	416411511268-002
B	MODIFIED CUSTOMER TO "STOCK" (TITLE BLOCK)	JCG	19SEP11	416411311377-002
C	UPDATED DRAWING TO LATEST STANDARD UPDATED NOTES ADDED 5° DRAFT TO BEAD UPR & LWR SURFACES	NDH	12OCT11	416411511268-004
D	ADDED CONTAINER SIZE ENGRAVING	JMS	29FEB12	416411312027-005
E	ADDED CORPORATE LOGO	BSP	16AUG13	416411313268-005

Notes:

- Dimensions are nominal in millimeters/inches.
- All dimensions not toleranced are for reference only.
- This drawing represents the bottle 72 hours after manufacture when stored at normal conditions.
- The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
- The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
- Tolerances apply to the average of two measurements taken 90° apart on the diameters first of these measurements should be taken 15° off of the parting line.
- The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
- The fill levels are based upon water at room temperature. Alcohol fill levels may vary.
- Dimensions marked with a "*" represent quality gauge pts. and "#" represent manufacturing gauge pts.
- M45-SP400 Neck Finish -- 1-Turn of Thread -- 6 T.P.I.
- Minium Side Wall Thickness: 0.3mm (0.012")

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Capacity Specification

Overflow Capacity		364.4 ± 9 ml	
Volume & Weight Information			
Calculated Overflow Capacity: 364.4 ml		Calculated Fill Line Capacity: ml	
Total Mat'l Vol.: 25.4 cc		Material: PET	
		Container Target Weight: 34.5 ± 1.5 gm	
Calculated Surface Area: 273.8 sq.cm		As Blown Density: 1.359 gm/cc	
		Avg. Wall Thickness: .034" / 0.85 mm	

Drawing Information

	WEST	Reference Drawing: 49220
Date: 18JUL11	Drawn By: NDH	Customer: STOCK

Title:
300cc ROUND WIDE MOUTH PACKER

Drawing Type: PRODUCT DRAWING	Amcor
Drawing Number: C 28212	Rev. E

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3D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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