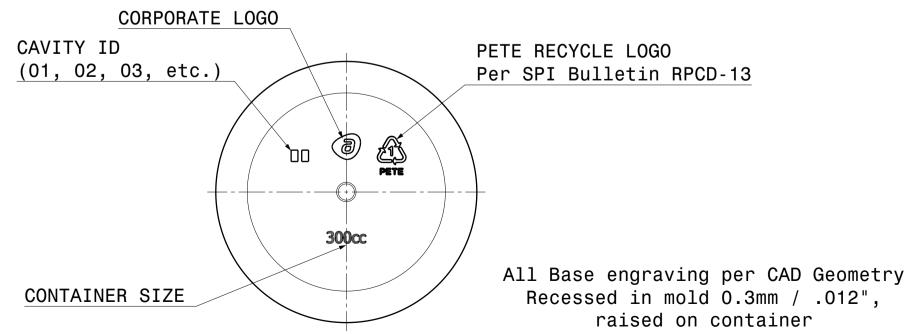


Scale: 1:1



Isometric view Scale: 1:1



CONFIDENTIAL

3D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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Description	Ву	Date	ECR
Original Release	NDH	18JUL11	416411511268-002
MODIFIED CUSTOMER TO "STOCK" (TITLE BLOCK)	JCG	19SEP11	416411311377-002
UPDATED DRAWING TO LATEST STANDARD UPDATED NOTES	NDH	120CT11	416411511268-004
ADDED 5° DRAFT TO BEAD UPR & LWR SURFACES			
ADDED CONTAINER SIZE ENGRAVING	JMS	29FEB12	416411312027-005
ADDED CORPORATE LOGO	BSP	16AUG13	416411313268-005

Notes:

- 1. Dimensions are nominal in millimeters/inches.
- 2. All dimensions not toleranced are for reference only.
- 3. This drawing represents the bottle 72 hours after manufacture when stored at normal conditions.
- 4. The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
- 5. The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
- 6. Tolerances apply to the average of two measurements taken 90° apart on the diameters first of these measurements should be taken 15° off of the parting line.
- 7. The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
- 8. The fill levels are based upon water at room temperature. Alcohol fill levels may vary.
- 9. Dimensions marked with a "*" represent quality gauge pts. and "#" represent manufacturing 10. M45-SP400 Neck Finish - - 1-Turn of Thread - - 6 T.P.I.
- 11. Minium Side Wall Thickness: 0.3mm (0.012")

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Capacity Specification								
Overflow Cap	$364.4 \pm 9 \text{ ml}$							
Volume & Weight Information								
Calculated Overflow Capac	ity:	Calculated Fill Line Capacity:						
364.4	ml				ml			
Total Mat'l Vol.:	Material:		Container	Target Wei	ght:			
25.4 cc	P	ET	34.5	± 1.5	gm			
Calculated Surface Area:	As Blown Den	•	_	Thickness:				
273.8 sq.cm	1.359	gm/cc	.034	"/0.85	mm			
Drawing Information								
	14/5	ОТ	Reference	•				
	WE	ST	4	-9220				

18JUL11 NDH STOCK Title: 300cc ROUND WIDE MOUTH PACKER

Drawn By

PRODUCT DRAWING Drawing Number: Rev. Ε 28212

Date:

Pharmaceutical Packaging USA, Ihc 625 Sharp Street

Customer

Millville, NJ 08332,