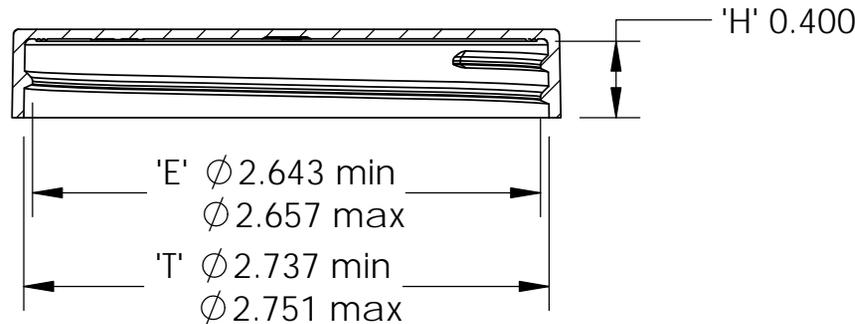


- Notes:
1. Material: Polypropylene (PP)
 2. Weight: Approx 9 grams
 3. Thread: 6 TPI
 4. Printable area on top: ϕ 2.38" circle
 5. Omega Part # 7225



| DIMENSION | TOLERANCE |
|-----------|-----------|
| .00 | .015 |
| .000 | .010 |



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PROPRIETARY AND CONFIDENTIAL

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| REVISION | DATE |
|-------------|------------------|
| IR | 5/09/2013 |
| LAST JSO | DATE 3/6/2017 |

| | | | |
|-----------------|--|-------------------------|-----------|
| 70mm Smooth Cap | | DWG. NO. 7225-70-Smooth | SCALE 1:1 |
| | | | |



PRODUCT DATA SHEET

PRESSURE SEAL

MRP Description - (022)PRESSURE SEAL .020 PLAIN

PRODUCT DESCRIPTION

Description: A polystyrene white foam coated with a pressure sensitive coating. Available plain or printed.

FDA Status: Complies with Federal Regulations of H.E.W., FDA, sections 175.125, 175.300, 177.1640, 178.3010, and 178.3710. It is entered in SANCAP Liner's food master file FMF 166 and drug master file DMF 2518.

RECOMMENDED STORAGE CONDITIONS

The material should be stored in well-ventilated area (temp. 60° - 80°F; RH - 40% - 60%). Material and lined closures are heat and pressure sensitive. Storage or shipping temperatures should not be in excess of 105°F. Blocking may result. If material becomes chilled, it should be stored under the recommended conditions until stabilized. Avoid storing closure liner material over 60 days.

PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|---|----------------|
| 1. Color | White |
| 2. Thickness, mils | |
| a) Overall | 20.0 - 25.0 |
| b) Wax | 2.0 - 3.0 |
| c) Foam | 18.0 - 22.0 |
| 3. Basis Wt. Lbs./Ream 3000 ft.² | |
| a) Overall | 92.46 - 120.12 |
| b) Wax | 25.46 - 38.12 |
| c) Foam | 67.00 - 82.00 |
| 4. Gas Transmission: cc/cin²/24hrs/1atm | |
| a) Oxygen | 109.68 |
| 5. Water Vapor Transmission | |
| a) gm/cin ² /24hrs/100°F/90%RH | 0.27 |
| 6. Melting Point °F | 170 - 180 |
| Softening Point °F | 148 - 152 |

SUGGESTED PRODUCT USES

Material is a styrene foam innerseal coated with a torque activated coating. It has adhesion to glass and plastic bottles with metal or plastic caps. Sealing properties should be checked after being stored for 12 hours.

**Dry Products
Candy**

**Spices
Syrup**

Product applications listed above are a partial listing and do not cover all suitable applications. These are suggestions for general categories and user must test for suitability for their specific product. Not suitable for products containing oil.

PRODUCT NAME: PRESSURE SEAL 020
Rev. 042011

The technical information and suggestions for use made herein are based on SANCAP Liner research and experience and are believed to be reliable, but such information and suggestions do not constitute a warranty, and no patent liability can be assumed. Since SANCAP Liner has no control over the conditions under which the product is transported, stored, handled, used, or applied, buyer must determine for themselves, by preliminary tests or otherwise, the suitability of the product for their purposes. All products are sold subject to SANCAP Liner's written warranty, which is in lieu of all other warranties or merchantability and fitness for a particular purpose. SANCAP Liner's liability on any basis is limited to the price of the product used.