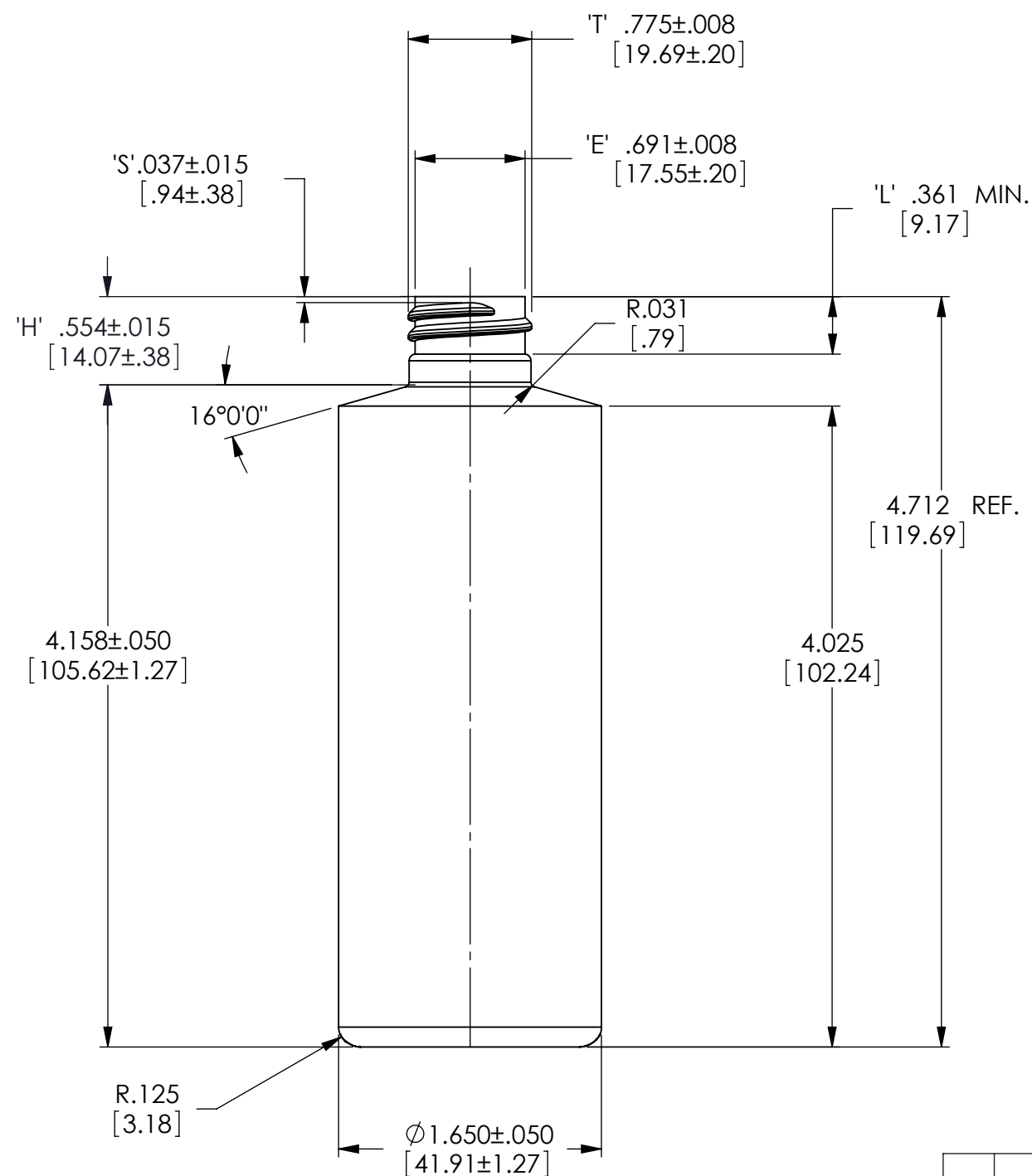
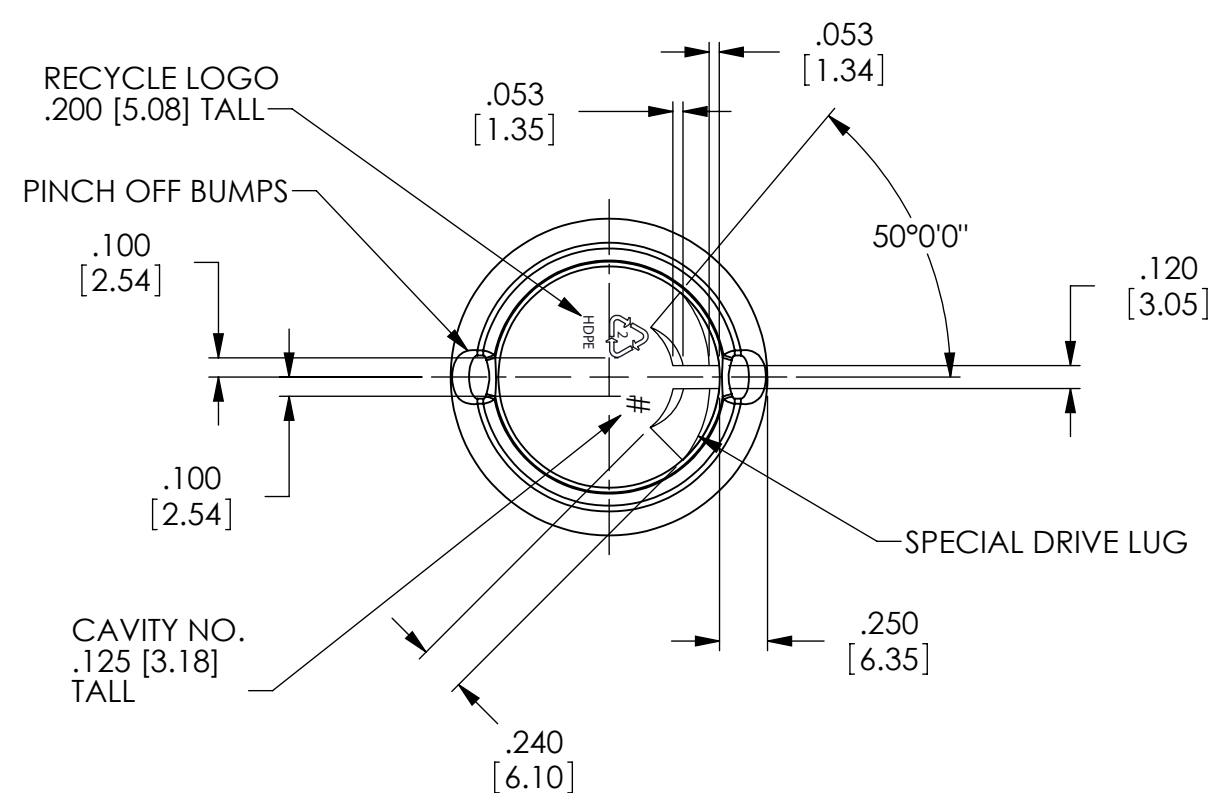
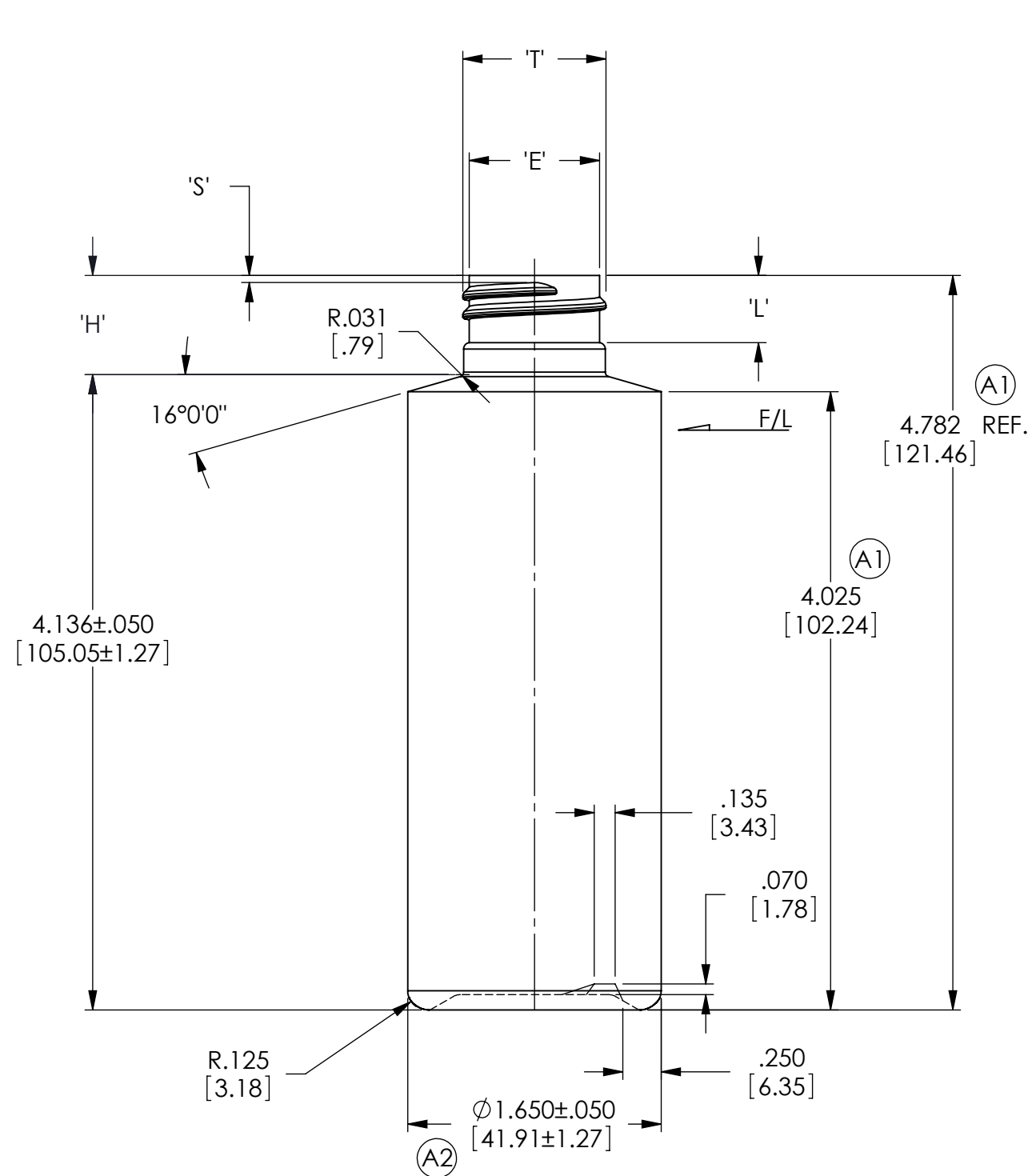




(B1)

B1	1130	ISO VIEW ADDED			SEPT. 10/09
A2	1130	DIAMETER WAS 1.655 [42.04]			AUG. 14/09
A1	1130	HEIGHT INCREASED .028 [0.71]			AUG. 14/09
No.	Rev.No.	Description			Date
Neck Finish: M24-SP410				Gram Wt.: 13 ±1.5	
'T'	'E'	'H'	'S'	'L'	'W'
.932 ±.008	.848 ±.008	.646 ±.015	.046 ±.015	.437 MIN.	_____
23.67 ±0.20	21.54 ±0.20	16.41 ±0.38	1.17 ±0.38	11.10 MIN.	_____
HELIX ANGLE: 2° 34'		T.P.I.: 8		CUTT. DIA.: .375 [9.53]	
Capacity to fill level before decorating				118ml ±5	
Capacity to fill level after decorating				_____	
Overflow Capacity before decorating				134.5ml ±5	
Overflow capacity after decorating				_____	
Drawn By: 1130		Desc. 4oz. CYLINDER			
Scale: 1-1	Date: AUG.12/09				
Bottle Mat'l: HDPE					
Cad Name:					