



FPT300F

Homopolymer Polypropylene

- Good Mold Release, Excellent Part Finish (Low Bloom)
- Suggested Uses Include Housewares, Caps and Closures, Mugs / Cups, Thin-Walled Containers

| Property | Units | Typical Value | Test Method |
|--|------------------|------------------|-------------|
| Nominal Melt Flow Rate (230°C/2.16kg) | g/10 min | 30 | ASTM D1238 |
| Tensile Strength at Yield (2 in/min, 50 mm/min) | psi MPa | 4,800 33 | ASTM D638 |
| Elongation at Yield (2 in/min, 50 mm/min) | % | 10 | ASTM D638 |
| Flexural Modulus (0.05 in/min, 1.3 mm/min, 1% secant) | psi MPa | 200,000 1,379 | ASTM D790A |
| Notched Izod Impact Strength at 23°C | ft-lbs/in J/m | 0.7 37 | ASTM D256A |
| Rockwell Hardness | R | 104 | ASTM D785 |

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For cautions and other information relating to handling of
and exposure to this product, please see material safety
data sheet code number C4001 published by Braskem.

550 Technology Drive
Pittsburgh, PA 15219
1-800-223-8871

Revision Date: Monday,
March 23, 2009

www.braskem.com

MOLD-RITE PLASTICS LLC.
1 Plant Street P.O. Box 160
Plattsburgh NY 12901
(518)561-1812
<https://www.mrpcap.com>



Product Data Sheet

MRPBK01 Black

Product Description

This specification designated by Mold-Rite Plastics covers all colorants that meet the typical value data listed below.

Regulatory Compliance

FDA – Title 21 CFR Section 170-199 for Food & Drug Contact

RoHS Compliant

CONEG/Heavy Metal Compliant

Proposition 65 Compliant

| Typical Properties | Typical Value |
|----------------------------|------------------------|
| Density | .88-.92 |
| Melt Index | Available upon request |
| Pellets | Standard |
| Recommended Let Down Ratio | 100:1 |
| Carrier Resin | PP |
| Estimated Heat Stability | 320 °F |
| Visual Evaluation | Excellent |
| Additives | None |
| DE Tolerance | < 2.00 |

For further regulatory information, contact Mold-Rite Plastics customer service or sales department.

Notes: These are typical properties not to be construed as specifications. Mold-Rite Plastics reserves that right to include any other colorant that meets that above data values and regulatory requirements.

This product data sheet covers multiple colorant formulations that meet the above typical data values and regulatory requirements. All listed formulas have similar physical, chemical and processing properties. Listed known formulas; PP94620024, Penn Color 60B4175

All results were obtained from manufacturer product data sheets (where applicable). The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of Mold-Rite Plastics products must be guided by the users own methods for selection of proper formulation. Mold-Rite Plastics disclaims any responsibility for misuse or miss application of its products. Mold-Rite Plastics liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option for replacement not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

Revisions-03/30/10-Mixing Ratio was corrected to 100:1
09/23/15-Updated to new format



Freshness and Protection
for Today's Packaging

FoilSeal™ Technical Data Sheet

.020" PS Foam FS 5-4

Revision: FS54-08182011

| | | | |
|--|--|--|----------|
| Product | .020" PS Foam FS 5-4 | | |
| Scope | One piece foam backed heat induction foil innerseal which combines ease of removal with tamper-evident properties. It is suggested for sealing to PE, PP, PET, PVC, PS and properly treated glass containers. This material will vent gas through the paper layer and is suggested for use on dry products only. | | |
| Composition | Material | Standard | Metric |
| | Backing | .020" | .508 mm |
| | Foil | .001" | .0254 mm |
| | Paper | .002" | .0508 mm |
| | Heat Seal | .0015" | .0381 mm |
| | | | |
| Composition does not include adhesive, resin or wax bonding layers (if any). | | | |
| FDA Status: 21 CFR 177.1210 | | Recommended Storage and Handling: Refer to Website. | |
| Drug Master File (DMF): #4544 | | EU / EP Reg.: Does not meet Article 3a of Reg. No. 2023/2006 and Article 3 of Reg. No. 1935/2004 | |
| GTR Oxygen: 11.0 cc's/100 Sq.in./24 hrs. | | MVTR: .009 gms/100 Sq.in./24 hrs. | |
| Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity. | | | |
| Print Location (if any): Foil Layer and/or Heat Seal Layer | | | |

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

Recommended for use with dry food products. Is not suitable for use with fatty or alcoholic food types per ECC Reg. No 10/2011. Determining specific organoleptic compatibility per Article 3a of ECC Reg. No 2023/2006 is the responsibility of the food packager.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 21 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

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Selig Sealing Products, LLC
342 E. Wabash St.
Forrest, IL 61741, USA
Phone: +1 (815) 785-2100
Fax: +1 (815) 657-7584

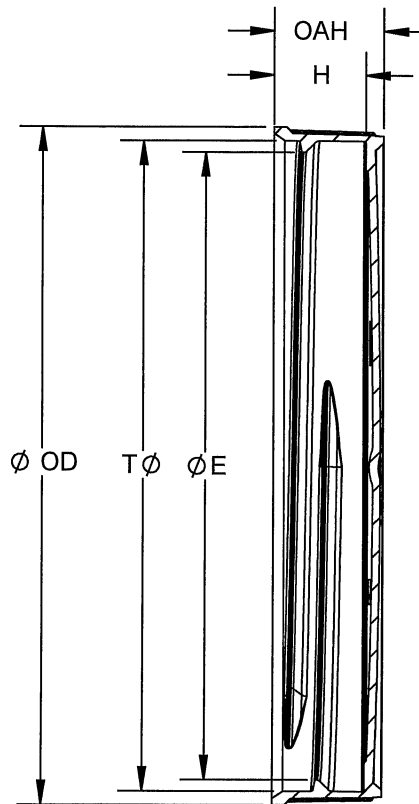
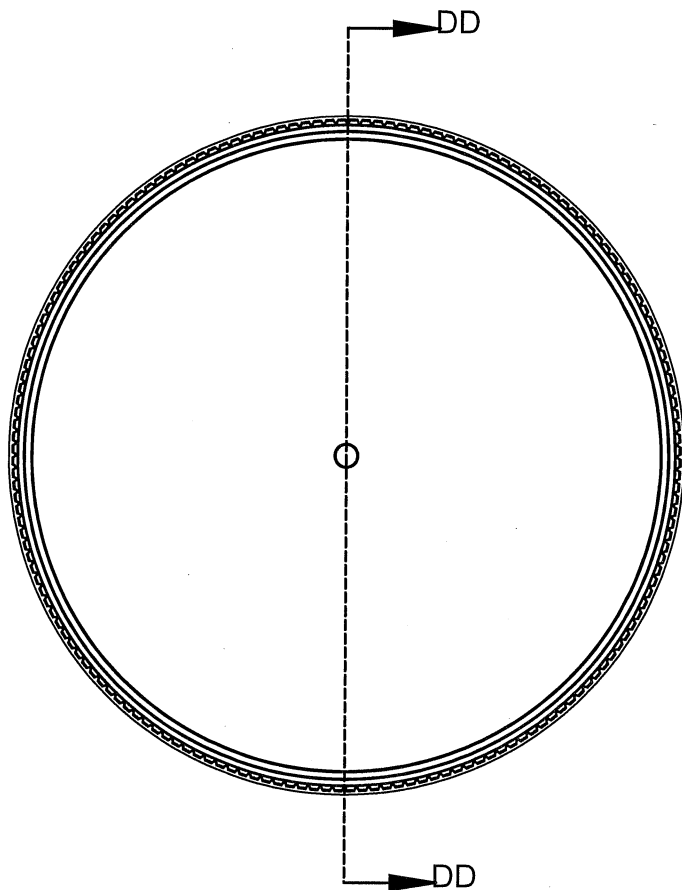
North American Sales
Selig Sealing Products, LLC
2132 Deep Water Lane
Naperville, IL 60564, USA
Phone: +1 (630) 922-3158
Fax: +1 (630) 922-8469

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Fax: +44 (0) 1753 773 111

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Selig Canada, ULC
145 Edward Street
Aurora, Ontario Canada, L4G 1W3
Phone: +1 (905) 727-0114
Fax: +1 (905) 727-8644

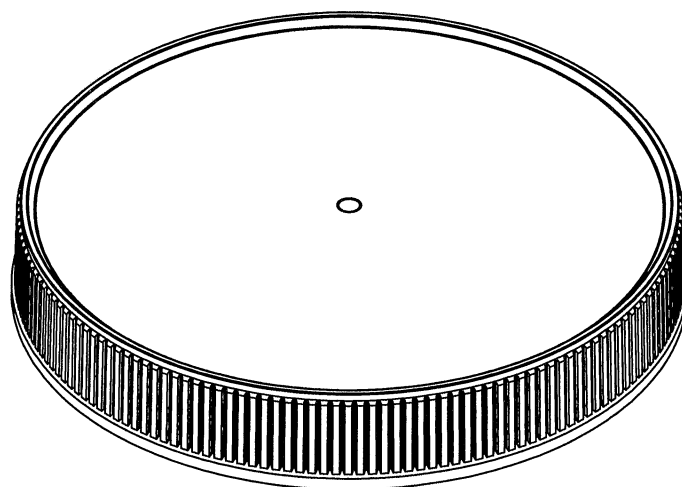
www.seligsealing.com





SECTION DD-DD

THREAD DETAIL INFORMATION
5 THREADS PER INCH, .200 PITCH,
380° FULL DEPTH THREAD



| REFERENCE | TOLERANCE | DIMENSION | UNITS |
|-------------|--------------|---------------|---------|
| E | ±.013 [0.33] | 3.421 [86.89] | in [mm] |
| T | ±.015 [0.38] | 3.535 [89.79] | in [mm] |
| H | ±.012 [0.30] | 0.502 [12.75] | in [mm] |
| OAH | ±.012 [0.30] | 0.604 [15.34] | in [mm] |
| OD | ±.015 [0.38] | 3.681 [93.50] | in [mm] |
| PART WEIGHT | ± 1.10 | 12.50 | g |

STATIC TORQUE RECOMMENDATION
40-70 in-lbs
THIS REQUIREMENT MAY VARY DEPENDING
UPON BOTTLE MATERIAL, NECK FINISH, AND
CAPPING EQUIPMENT

DRAWING TYPE : CUSTOMER

REPLACES DRAWINGS:

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

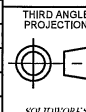
TOLERANCES UNLESS OTHERWISE SPECIFIED

| DIMENSION (inches) | TOLERANCE | DIMENSION (mm) | TOLERANCE |
|--------------------|-----------|----------------|-----------|
| 0-0.787 | ±0.006 | 0-20 | ±0.152 |
| 0.788-1.181 | ±0.008 | 21-30 | ±0.203 |
| 1.182-2.756 | ±0.012 | 31-70 | ±0.305 |
| 2.757-3.937 | ±0.016 | 71-100 | ±0.406 |
| 3.938-5.096 | ±0.020 | 101-150 | ±0.508 |
| 5.097-7.874 | ±0.024 | 151-200 | ±0.610 |
| 7.875-9.843 | ±0.032 | 201-250 | ±0.813 |

ANGULAR TOLERANCE ± 2°

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AND STULL TECHNOLOGIES OTHERWISE MAY AGREE IN WRITING



DISTRIBUTION
CODE
D

DRAWING NAME

89-400 CT Closure
RX (RIBBED-MATTE-STACK)

DRAWING NUMBER

CQA - 10078

MATERIAL

POLYPROPYLENE

MODEL NUMBER:

PM 10164 89-400 RX_SX CT

SCALE

SHEET SIZE

SHEET

REV.NP

1:1

11in*17in

1 of 3

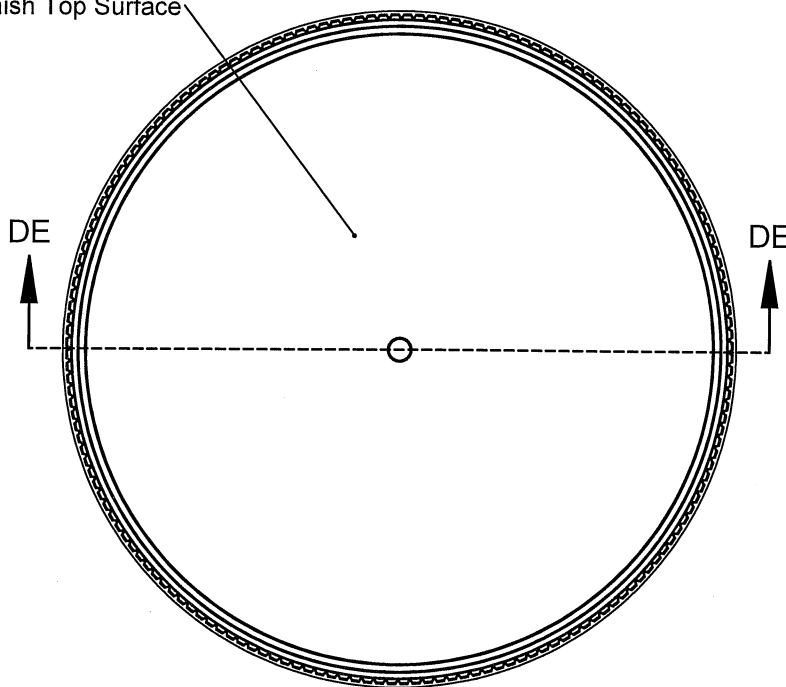
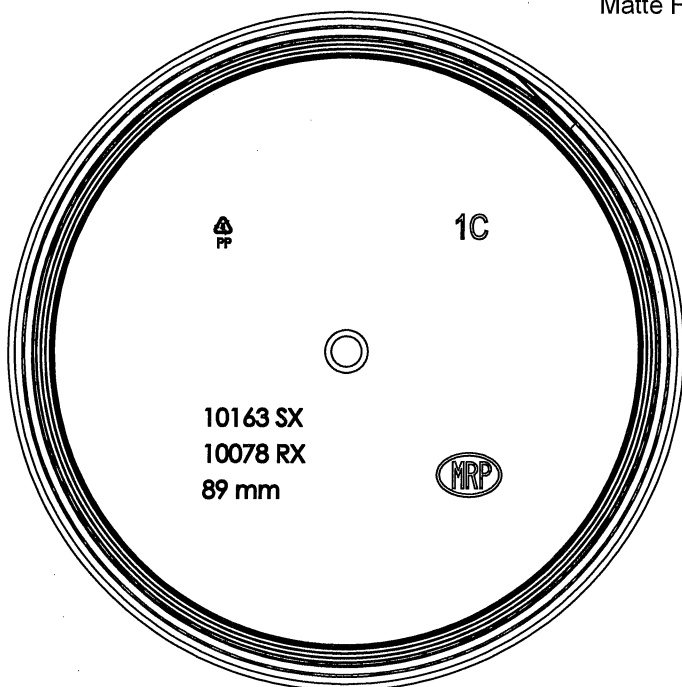
07.AA

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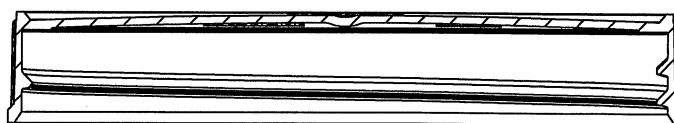
THE CLOSURE DIMENSIONS
DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN
FOUND TO BE FUNCTIONAL BASED ON INDUSTRY
EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND
PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH
SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND
TESTED TO ENSURE IT MEETS APPLICABLE
PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE
SPECIFICATIONS FOR ADDITIONAL INFORMATION.

| DATE | REV | N/P | DESCRIPTION | ENG | DRW N |
|----------|-----|-----|---|-----|-------|
| 01/14/15 | 05 | AA | INITIAL RELEASE | BDG | BDG |
| 12/03/15 | 05 | AB | UPDATED SPECIFICATION BASED ON PLATTS VALIDATION (11/24/15) | BDG | BDG |
| 03/02/16 | 05 | AC | UPDATED SPECIFICATION BASED ON SOM VALIDATION (11/24/15) | BDG | BDG |
| 03/09/16 | 06 | AA | ADDED V-GROOVE TO BOTTLE LANDING. UPDATED PART WEIGHT | BDG | BDG |
| 03/30/17 | 07 | AA | ADD CHAMFER AT "T" LOCATION | BDG | BDG |

Matte Finish Top Surface



Nesting Profile



SECTION DE-DE
SCALE 1 : 1

DRAWING TYPE: CUSTOMER

REFERENCE
89010

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

TOLERANCES UNLESS OTHERWISE SPECIFIED

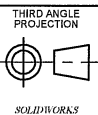
| DIMENSION (inches) | TOLERANCE | DIMENSION (mm) | TOLERANCE |
|--------------------|-----------|----------------|-----------|
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| 1.182-2.756 | ±0.012 | 31-70 | ±0.305 |
| 2.757-3.937 | ±0.016 | 71-100 | ±0.406 |
| 3.938-5.096 | ±0.020 | 101-150 | ±0.508 |
| 5.097-7.874 | ±0.024 | 151-200 | ±0.610 |
| 7.875-9.843 | ±0.032 | 201-250 | ±0.813 |

ANGULAR TOLERANCE ± 2°

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MRP
MOLD-RITE PLASTICS®
Innovative • Reliable • Responsive



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D

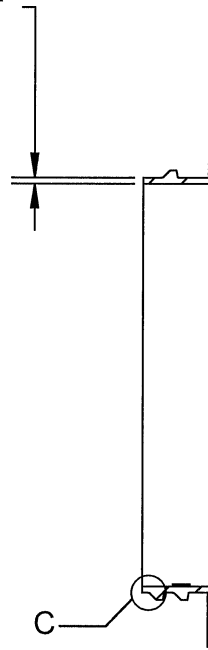
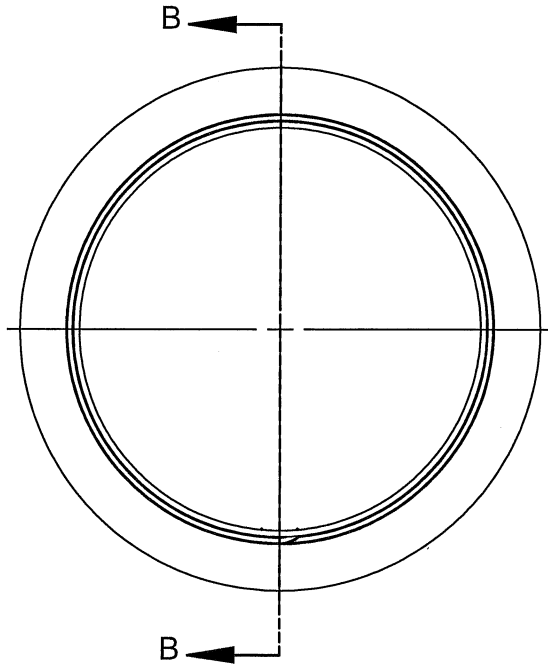
| | |
|----------------|--|
| DRAWING NAME | 89-400 CT Closure RX (RIBBED-MATTE-STACK) |
| DRAWING NUMBER | CQA - 10078 |
| MATERIAL | POLYPROPYLENE |
| MODEL NUMBER: | PM 10164 89-400 RX_SX CT |
| SCALE | 1:2 |
| SHEET SIZE | 11in*17in |
| SHEET | 2 of 3 |
| REV.NP | 07.AA |

| | | |
|-----------|-----|-----------|
| DRAWN BY. | BDG | 5/29/2015 |
| ENG APPR. | BDG | 3/30/2017 |
| QA APPR. | DWE | 4/5/2017 |

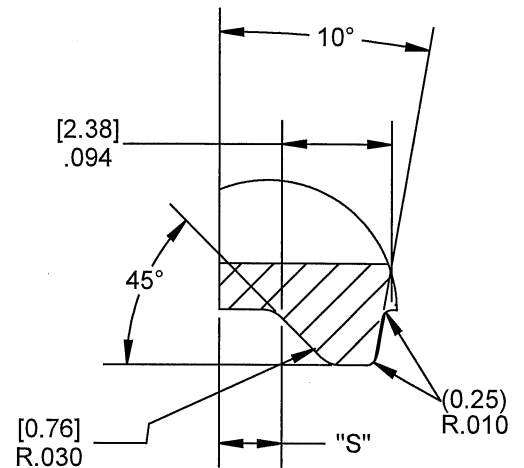
THE CLOSURE DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN GLASS AND PLASTIC CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA. SEE QUALITY ASSURANCE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

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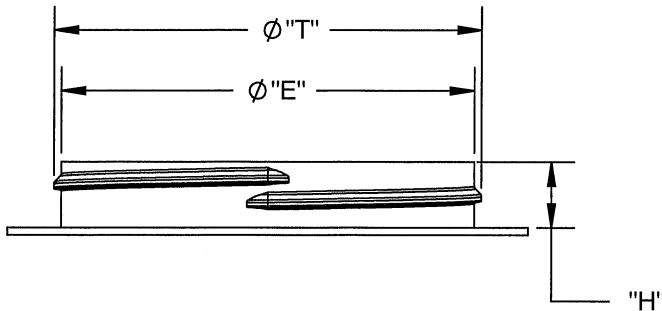
0.050[1.27] RECOMMENDED FLAT FOR
PROPER INDUCTION SEAL



SECTION B-B
SCALE 1 : 1.5



DETAIL C
SCALE 5 : 1
THREAD DETAIL



| REFERENCE | TOLERANCE | UNITS | DIMENSION |
|-----------|----------------|---------|---------------|
| E | ± 0.017 [0.43] | IN [mm] | 3.374 [85.70] |
| T | ± 0.017 [0.43] | IN [mm] | 3.494 [88.75] |
| S | ± 0.015 [0.38] | IN [mm] | 0.060 [1.52] |
| H | ± 0.015 [0.38] | IN [mm] | 0.535 [13.59] |
| TPI | | | 5 |
| PITCH | | IN [mm] | 0.200 [5.08] |

NOTE: THE NOMINAL ORIENTATION ILLUSTRATED IS BASED ON NOMINAL DIMENSIONS OF BOTH THE CLOSURE AND THE RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION EACH BOTTLE SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

DRAWING TYPE : CUSTOMER

DIMENSIONS ENCLOSED IN ()
INDICATE REFERENCE
DIMENSIONS AND NO TOLERANCE
LIMITS ARE ESTABLISHED

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ANGULAR TOLERANCE ± 2°

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THIRD ANGLE
PROJECTION



DISTRIBUTION
CODE

D

DRAWING NAME

89-400 CT Closure
RX (RIBBED-MATTE-STACK)

DRAWING NUMBER

CQA - 10078

MATERIAL

POLYPROPYLENE

DRAWN BY:

BDG

5/29/2015

ENG APPR.

BDG

3/30/2017

QA APPR.

DWE

4/5/2017

MODEL NUMBER:

PM 10164 89-400 RX_SX CT

SCALE

SHEET SIZE

SHEET

REV/N/P

1:2

11in*17in

3 of 3

07.AA