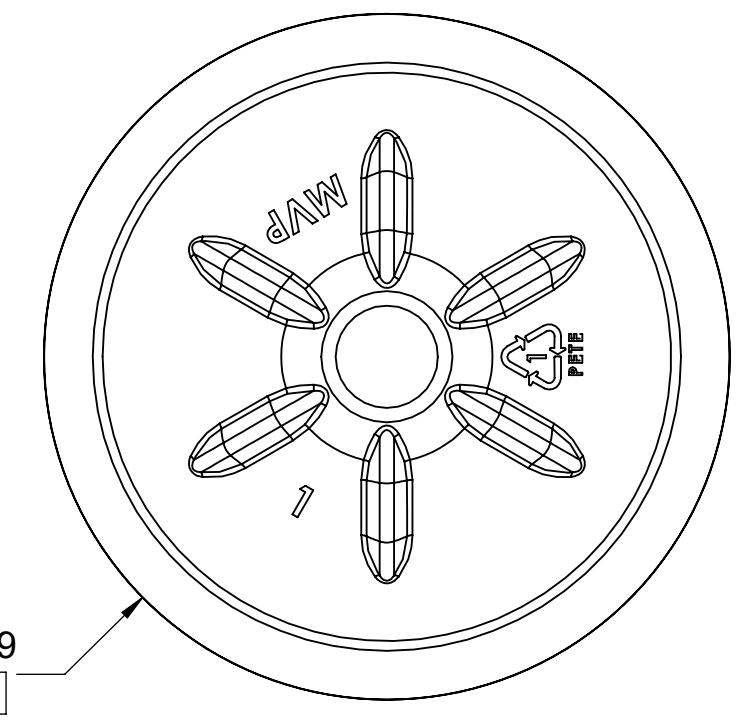
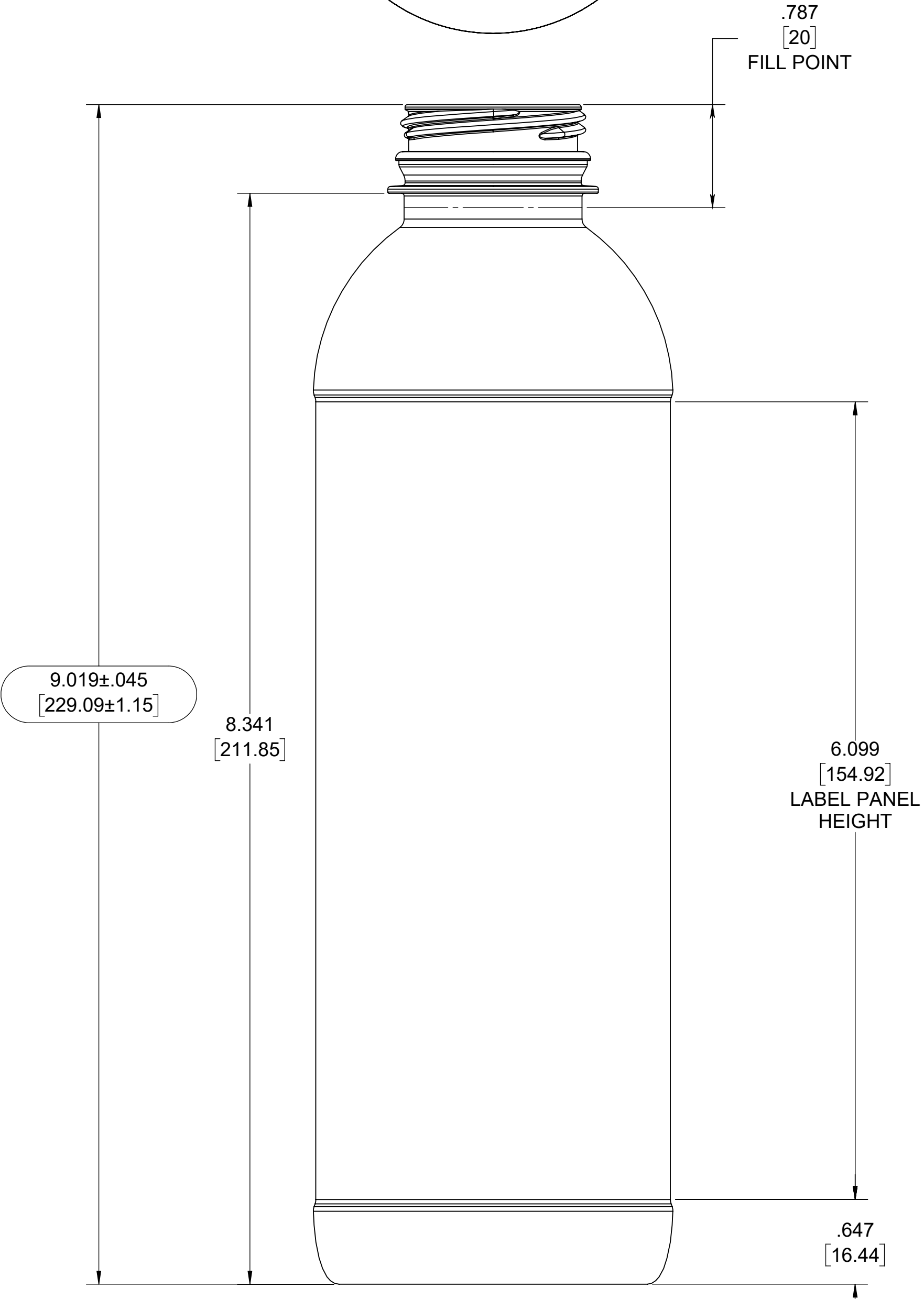


RELEASED FOR MANUFACTURE BY DTL ENGINEERING.
Date 2/12/16 Approv. KDL



PRELIMINARY PRINT
THIS CONCEPT DRAWING IS SUBJECT TO CHANGE AND IS NOT APPROVED FOR MANUFACTURE; USE FOR PROJECT DISCUSSION PURPOSES ONLY.

- STANDARD MANUFACTURING SPECIFICATIONS STATEMENT FOR BOTTLES 72 HOURS AFTER MANUFACTURE WHEN STORED AT ROOM TEMPERATURE AND 50% R.H.
- ALL DRAWINGS ARE DUAL DIMENSIONED (INCHES AND MILLIMETERS) AND LABEL PANEL(EXCEPT WHERE NOTED) HEIGHT..... ±0.5% OF STATED DIMENSIONS DIAMETERS ±1.0% OF STATED DIMENSIONS
 - THE FOLLOWING CAPACITY TOLERANCES APPLY (EXCEPT WHERE NOTED) FOR COLD FILLED CONTAINERS **NOMINAL CAPACITY**
 <=300mlAVERAGE +6ml - 0.0
 >300ml TO <=1000ml.....AVERAGE +1.6% - 0.0
 >1000ml TO <2000ml.....AVERAGE +1.2% - 0.0
 >=2000ml.....AVERAGE +1.0% - 0.0
 - DIMENSIONS AND WEIGHT ARE SUBJECT TO CHANGE WITH FINAL VOLUMETRIC CALCULATIONS.
 - FINAL VOLUME TOLERANCE TO BE DEFINED BY MFG. DATA.

FILL POINT VOLUME = 23.66 FL.OZ. / 700.00 ML	MATERIAL PET														
OVERFLOW VOLUME = 24.16 FL.OZ. / 714.48 ML	FINISH 38MM DBJ														
PROPOSED PREFORM 2176-15-PD-B-00 44G	DTL VARIANT														
REF. 3D MODEL FILE 2417-16-BD-D-00															
<small>PROPRIETARY AND CONFIDENTIAL</small> <small>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MERRIMACK VALLEY PLASTICS, LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF MERRIMACK VALLEY PLASTICS, LLC IS PROHIBITED.</small> <small>© 2017 Merrimack Valley Plastics, LLC.™ DO NOT SCALE DRAWING</small>	<table border="1"> <tr> <th>NAME</th> <th>DATE</th> </tr> <tr> <td>MERRAMOS</td> <td>2/8/2016</td> </tr> <tr> <td>DRAWN</td> <td></td> </tr> <tr> <td>CHECKED</td> <td></td> </tr> <tr> <td>ENG APPR.</td> <td></td> </tr> <tr> <td>MFG APPR.</td> <td></td> </tr> <tr> <td>Q.A.</td> <td></td> </tr> </table>	NAME	DATE	MERRAMOS	2/8/2016	DRAWN		CHECKED		ENG APPR.		MFG APPR.		Q.A.	
NAME	DATE														
MERRAMOS	2/8/2016														
DRAWN															
CHECKED															
ENG APPR.															
MFG APPR.															
Q.A.															
<table border="1"> <tr> <td>PROJECT #PR16-129</td> <td> TITLE: 700ml ENERGY SIZE DWG. NO. D 2417-16-BD-D-00 SCALE: 1:1 SHEET 1 OF 2 </td> </tr> </table>	PROJECT #PR16-129	TITLE: 700ml ENERGY SIZE DWG. NO. D 2417-16-BD-D-00 SCALE: 1:1 SHEET 1 OF 2	<table border="1"> <tr> <td>REV</td> <td></td> </tr> <tr> <td>1</td> <td></td> </tr> </table>	REV		1									
PROJECT #PR16-129	TITLE: 700ml ENERGY SIZE DWG. NO. D 2417-16-BD-D-00 SCALE: 1:1 SHEET 1 OF 2														
REV															
1															