
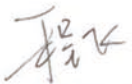


T - Outside diameter of the continuous thread
 E - Outside diameter of the finish shaft excluding thread
 I - The inside diameter of the finish at the smallest possible point
 S - The distance between the top of the finish to the top of the thread
 H - Height from the top of the finish to the bottom where it intersects with the shoulder

Recommended Application Torque 29-35 (Inch / Pounds)

		CUSTOMER DRAWING		
GENERAL TOLERANCES mm: .XX \pm 0.15, for d < 30.00 .XX \pm 0.005 mm/mm, for d > 30.00 in: .XXX \pm 0.006, for d < 1.181 .XXX \pm 0.005 in/in, for d > 1.181 **: $\pm 0^\circ 30'$, for d > 1"0"		Sheet: 1 of 1 Sheet Size: A2 Scale: 2:1	Closure Name: 58/400 Black PP Smooth Cap Material: PP polypropylene	Part Weight: 6 g \pm 5%
 2017-7-6th		HUBEI MELON PLASTIC., LTD.		

HUBEI MELON PLASTIC CO.,LTD.

ADD:BESIDE HANJIANG BRIDGE.CHENGHUANG INDUSTRIAL AREA.

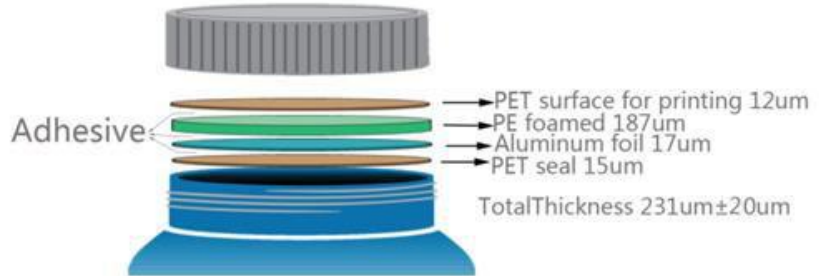
HANCHUAN CITY.HUBEI PROV.CHINA

Website:www.melonplastic.com

Composite Seal Liner Data

PET induction aluminum foil seal liner

Diameter :56.5mm (can be customised acc.)



Item	Specification
Breaking strength	≥ 30 N/15mm
Elongation at break	$\geq 2.0\%$
Heat-seal strength	≥ 5.0 N/15mm
Inner layer and the second layer peel strength	≥ 2.5 or not shed
Pendulum impact resistance strength	≥ 0.5 J
Water Vapor Permeance	≤ 10 g/(m ² •24h)
oxygen Vapor Permeance	≤ 1000 cm ³ / (m ² •24h•0.1MPa)