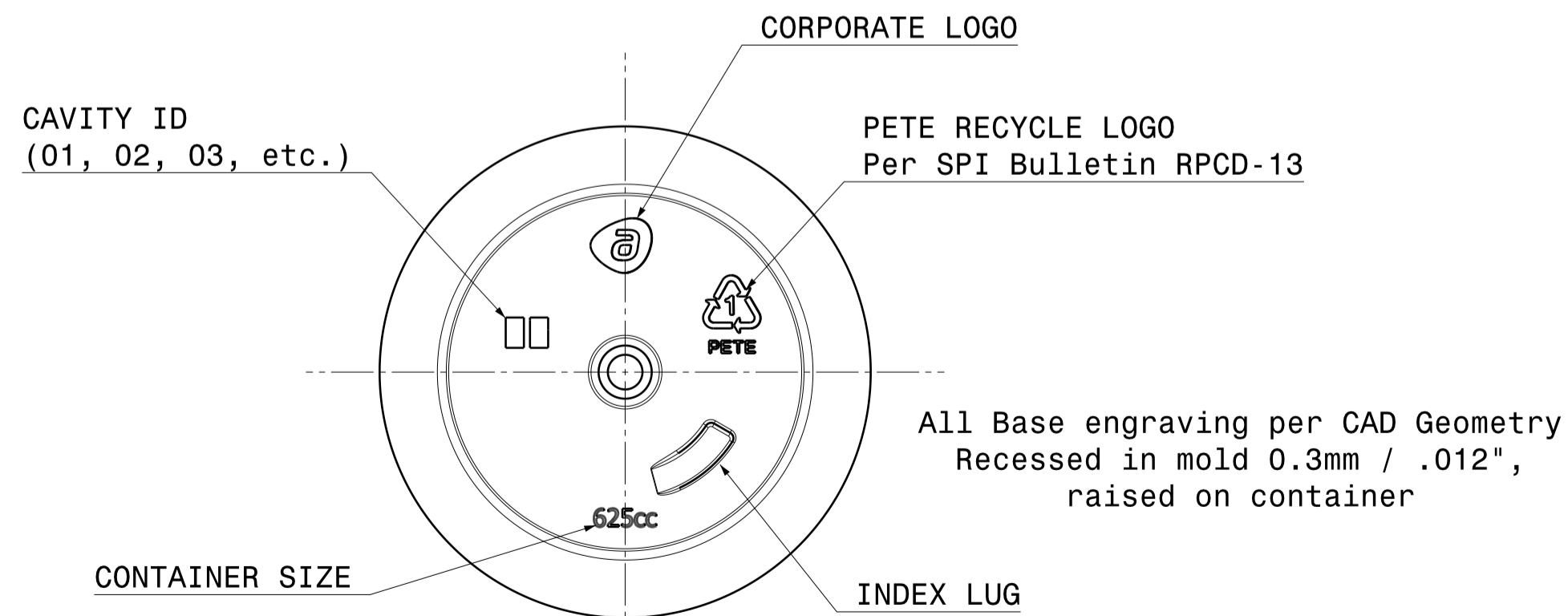


Isometric view  
Scale: 1:1



Rev	Description	By	Date	ECR
A	Original Release	NDH	08JUN11	416410611230-002
B	UPDATED TITLE BLOCK NOTES, UPDATED OVERALL TOLERANCES, THREAD HEIGHT WAS 2.41, ADDED BEAD DETAIL, R.25 MAX WAS R.13 MAX, ADDED 1,3,5,6,7,& 8	NDH	19SEP11	416411511234-006
C	MODIFIED CUSTOMER TO "STOCK" (TITLE BLOCK)	JCG	21SEP11	416411311377-002
D	UPDATED DRAWING TO LATEST STANDARD UPDATED NOTES ADDED 5° DRAFT TO BEAD UPR & LWR SURFACES	NDH	12OCT11	416411511268-004
E	ADDED CONTAINER SIZE ENGRAVING	JMS	29FEB12	416411312027-005
F	ADDED CORPORATE LOGO ENGRAVING	JCG	29JUL13	416411512398-270

**Notes:**

- Dimensions are nominal in millimeters/inches.
- All dimensions not toleranced are for reference only.
- This drawing represents the bottle 72 hours after manufacture when stored at normal conditions.
- The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
- The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
- Tolerances apply to the average of two measurements taken 90° apart on the diameters first of these measurements should be taken 15° off of the parting line.
- The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
- The fill levels are based upon water at room temperature. Alcohol fill levels may vary.
- Dimensions marked with a "\*" represent quality gauge pts. and "#" represent manufacturing gauge pts.
- M53-SP400 Neck Finish -- 1-Turn of Thread -- 6 T.P.I.
- Minium Side Wall Thickness: 0.30mm (0.012")

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**Capacity Specification**

Overflow Capacity 663.7 ± 13.0 cc

**Volume & Weight Information**

Calculated Overflow Capacity:	663.7 ml	Calculated Fill Line Capacity:	ml
Total Mat'l Vol.:	41.2 cc	Material:	PET
		Container Target Weight:	56.0 ±2.0 gm
Calculated Surface Area:	413.3 sq.cm	As Blown Density:	1.359 gm/cc
		Avg. Wall Thickness:	.037" / .94 mm

**Drawing Information**

Date:	08JUN11	Reference Drawing:	49223
Drawn By:	NDH	Customer:	STOCK

Title: 625cc ROUND WIDE MOUTH PACKER

Drawing Type: PRODUCT DRAWING

Drawing Number: C 28214

Rev. F



**CONFIDENTIAL**

**3D CAD IS THE MASTER MODEL FOR THIS PRODUCT**

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