



- NOTES:**
- 1) GRAM WEIGHT: {40.0 GRAMS ± 2.0 GRAMS}
  - 2) CAPACITY: 592.5 mL ± 12.0 mL TO O'FLOW
  - 2) DIMENSIONS SHOWN IN [ ] ARE EXPRESSED IN MILLIMETERS
  - 3) FOR ALL UNSPECIFIED GEOMETRY, REFERENCE 3D MODEL FILE: 71-0020A\_PZ-500 500mL Round 53-400
  - 4) ALL SURFACES TO HAVE 'A2' FINISH UNLESS NOTED
  - 5) (BOXED) DIMENSIONS ARE CRITICAL TO PART FUNCTION
  - 6) (BRACKETED) DIMENSIONS ARE MAJOR INSPECTION DIMENSIONS
  - 7) WALL THICKNESS VARIATION IN LABEL PANEL NOT TO EXCEED .012 inches [0.3mm], VERTICALLY OR RADIALLY
  - 8) MAX TAPER = .003 inch [0.08mm] / 1 inch [25.4mm]
  - 9) MAX PERPENDICULARITY = .005 inch [0.13mm] / 1 inch [25.4mm]
  - 10) TOP LOAD > = 400N [90 LBS]
  - 11) MIN WALL THICKNESS IN LABEL AREA = .016 inch [0.41mm]
  - 12) MIN HEEL WALL THICKNESS = .012 inch [0.3mm]

DRAWING IS IN INCHES AND [MILLIMETERS]	
TOLERANCES UNLESS OTHERWISE SPECIFIED	
3 PLACE DECIMAL ± .020	2 PLACE DECIMAL ± .04
2 PLACE METRIC ± .50	1 PLACE METRIC ± 1.0
ANGLES ± °	
DO NOT SCALE DRAWING	

THIS DRAWING CONTAINS CONFIDENTIAL & PROPRIETARY INFORMATION AND MAY NOT BE REPRODUCED IN WHOLE OR PART WITHOUT WRITTEN AUTHORIZATION FROM COMAR LLC	
NAME	DATE
DRAWN BY: JDB	2/14/16
CHECKED: RJH	02/16/16
ENG APPR: JB	08/06/20

REV. A	UPDATE TITLE BLOCK ADDED PANEL LABEL AREA ADDED 296 REF	8/6/2020	BMG	MMR
REV.	DESCRIPTION	DATE	APPROVED	DRN BY
	CONVERTED TO PRODUCTION ITEM FROM SK-6121 REV C	03/01/17	TKS	KAD
	CONVERSION DESCRIPTION	DATE	APPROVED	DRN BY
TITLE: PZ-500, 500mL ROUND M53SP400 NECK FINISH		 220 LAUREL ROAD VOORHEES, NJ 08043		
PART NO: 71-0020	SCALE: 1:1	MOLD NO: MB2198		
COMMENTS: REF SB 7587	STATUS: STOCK			
SIZE: C	SHEET: 1 OF 1	DWG NO: 71-0020	REV: A	