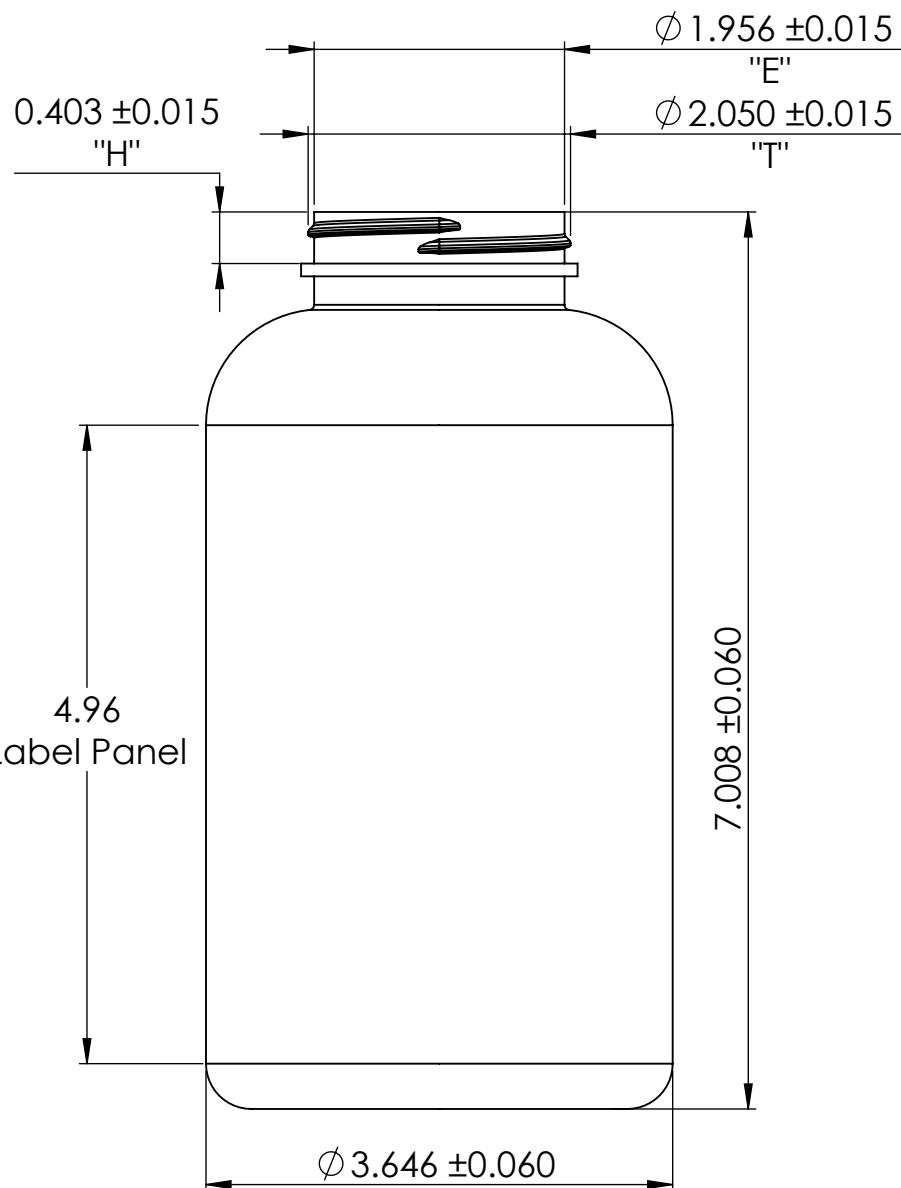


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### SPECIFICATION NECK FINISH 53SP400

| KEY | MAX   | MIN   |
|-----|-------|-------|
| T   | 2.065 | 2.035 |
| E   | 1.971 | 1.941 |
| H   | 0.418 | 0.388 |
| S   | 0.061 | 0.031 |



Scale 1:2

| Rev. | Description              | By | Date       | ECR |
|------|--------------------------|----|------------|-----|
| A    | Original Release         | AS | 7/24/2009  | N/A |
| B    | Format, min. wall thick. | SM | 5/10/2018  | N/A |
| C    | Weight                   | SM | 10/30/2018 | N/A |

### Notes/Comments:

1. Min. wall thickness: 0.012 inches
2. Dimensions are nominal (millimeters/inches).
3. This drawing represents the bottle 72 hours after time of manufacture. (Storage at nominal conditions)
4. The dimensional tolerances applied to the Overall Height of the container are to be applied to all height dimensions.
5. The dimensional tolerances applied to the major diameter or width of the container are to be applied to all diameter, width and thickness dimensions.
6. The actual weight will vary based on the actual production weight of the preforms
7. Fill levels are based on room temperature water
8. Tim Plastics, Inc. assumes no responsibility for fit, function or form of closures, accessories and/or shelf life and compatibility of intended contents with this bottle.
9. The customer is responsible to determine the suitability of the intended use of this product and to keep it in a suitable environment (cool and dry) during transportation, storage and handling

# CONFIDENTIAL

Volume &amp; Weight Information

### Capacity Specification

|                                   |        |                          |                  |                  |         |
|-----------------------------------|--------|--------------------------|------------------|------------------|---------|
| Fill Line Capacity (Approximate): | 950 ml | Overflow Capacity:       | 1000.0 ± 10.0 ml | Process/Preform: | ISBM    |
| Material:                         | PET    | Container Target Weight: | 71.0 ± 2.0 gm    | Neck Finish:     | 53SP400 |

### Drawing Information

|        |            |             |    |           |  |
|--------|------------|-------------|----|-----------|--|
| Date:  | 10/30/2018 | Drawn By:   | SM | Customer: |  |
| Scale: | SCALE: 2:3 | Checked By: | AS |           |  |

## Title: 950cc Round Bottle - H



Drawing Type: Product Drawing

Drawing Number: A 3001951H

Rev. C



**Tim Plastics, Inc.**  
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