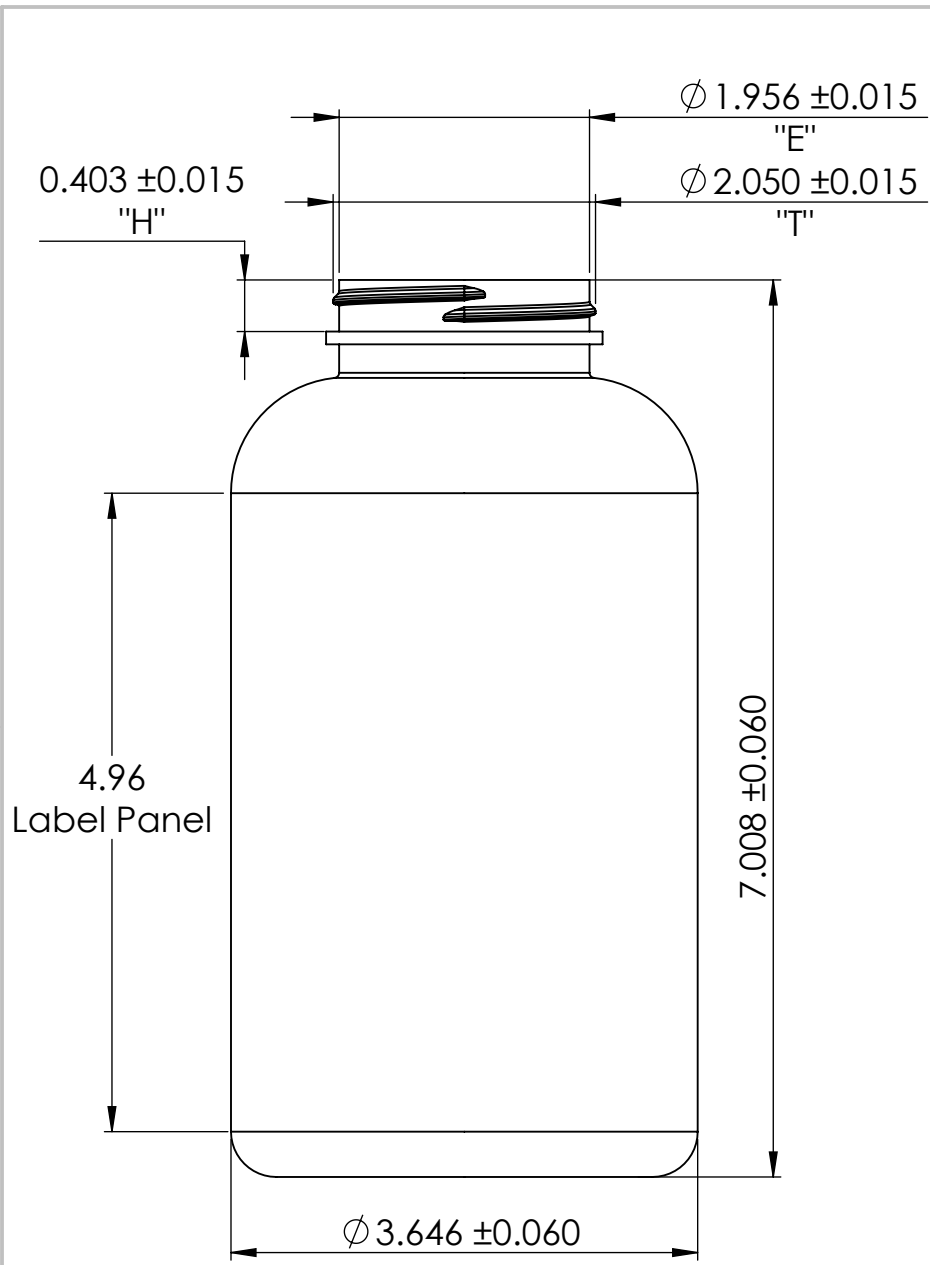


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SPECIFICATION NECK FINISH 53SP400		
KEY	MAX	MIN
T	2.065	2.035
E	1.971	1.941
H	0.418	0.388
S	0.061	0.031



Scale 1:2

Rev.	Description	By	Date	ECR
A	Original Release	AS	7/24/2009	N/A
B	Format, min. wall thick.	SM	5/10/2018	N/A
C	Weight	SM	10/30/2018	N/A

**Notes/Comments:**

1. Min. wall thickness: 0.012 inches
2. Dimensions are nominal (millimeters/inches).
3. This drawing represents the bottle 72 hours after time of manufacture. (Storage at nominal conditions)
4. The dimensional tolerances applied to the Overall Height of the container are to be applied to all height dimensions.
5. The dimensional tolerances applied to the major diameter or width of the container are to be applied to all diameter, width and thickness dimensions.
6. The actual weight will vary based on the actual production weight of the preforms
7. Fill levels are based on room temperature water
8. Tim Plastics, Inc. assumes no responsibility for fit, function or form of closures, accessories and/or shelf life and compatibility of intended contents with this bottle.
9. The customer is responsible to determine the suitability of the intended use of this product and to keep it in a suitable environment (cool and dry) during transportation, storage and handling

**CONFIDENTIAL**  
Volume & Weight Information

**Capacity Specification**

Fill Line Capacity (Approximate):	950 ml	Overflow Capacity:	1000.0 ± 10.0 ml	Process/Preform:	ISBM
Material:	PET	Container Target Weight:	71.0 ± 2.0 gm	Neck Finish:	53SP400

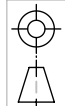
**Drawing Information**

Date:	10/30/2018	Drawn By:	SM	Customer:	
Scale:	SCALE: 2:3	Checked By:	AS		

Title: **950cc Round Bottle - H**

**PROPRIETARY AND CONFIDENTIAL**

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Drawing Type:	Product Drawing
Drawing Number:	A 3001951H
Rev.	C

**Tim Plastics, Inc.**  
97 N. Leslie Rd.  
North East, MD 21901

2

1



97 N. Leslie Dr  
North East, MD 21901  
410-287-6944

## 950cc 53/400 RND PET



PRODUCT: 950cc **53/400 WMR PET Clear**

PRODUCT ID: **T950WMR053400CL1 Clear**

DRAWING: **3001951**

HEIGHT: **7.0 inches**

Diameter: **3.65 inches**

Overflow: **990 cc**

MATERIAL: **PET, Clear, Nanya Tairilin Chip AA20 or alternate**

Maximum Regrind **0.00%, Virgin Only**

PCS/CASE: **72, 20 cases/pallet**

GROSS WEIGHT/ PALLET: **500 lbs**

PALLET: **48"x40" 4 way kiln dry**

UNITIZE/PALLETIZE: **Stretch wrap on 48"x40" 4 way pallet, two straps with 0.7 MIL Stretch Film, one product label per pallet**

**HEIGHT WITH PALLET NOT TO EXCEED 100 inches**