

NECK DETAIL:
SCALE 2:1

FINISH SPECIFICATIONS:

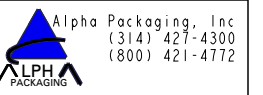
1. FINISH: M20SP410
2. NO. OF TURNS: 1-1/2 FULL TURNS
3. THREADS PER INCH: 8
4. THREAD START: 90° FROM P.L. (AS SHOWN)

NOTES:

1. CRITICAL DIMENSIONS ARE SHOWN WITH TOLERANCES. CRITICAL DIMENSION TO BE USED FOR QC PURPOSES.
2. ALL OTHER DIMENSIONS TO BE USED FOR REFERENCE ONLY.

No	WEIGHT (g)	OVERFLOW (cc)	MIN WALL (in.)	NOTES
02	9.5 ± 1.0	32.0 ± 2.0	.015	
01	8.2 ± 1.0	33.0 ± 2.0	.012	

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TITLE: 1 oz BOSTON ROUND			
TOLERANCES: UNLESS OTHERWISE SPECIFIED	DRAWN BY: RAB	NECK: M20SP410	WEIGHT (g): SEE TABLE
DECIMALS .XX± .XXX± .XXXX±	DATE: May-24-21	MIN WALL (in): SEE TABLE	OVERFLOW (cc): SEE TABLE
FRACTIONS ±	SCALE: 1:1	CUSTOMER: STOCK	3D FILE No: 10A1183
ANGLES ±	SHEET: 1 of 1	MATERIAL: PET	DRAWING No: 10A1183
	NPD No:		REV: A

REV	ECR	DESCRIPTION	BY	DATE
A	347	SUPERSEDES DWG #1BR1XX20M410_V1 & #1BR1XX20M410_V2.	RAB	May-24-21