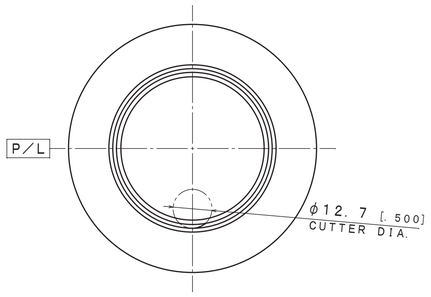
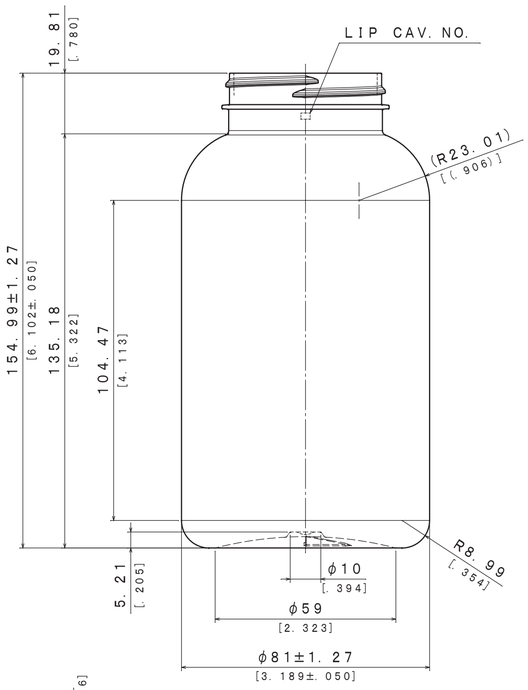
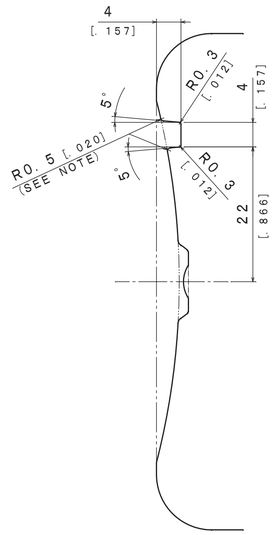
VER	REV	DATE (DR)	REVISIONS 変更
-00		05-JUL-2022	NECK: AM-17781-00 (BP-2940) 新規 BODY: AM-17781-00 (BP-2940) 新規
-01	1	26-JUL-2022	修正、取数変更
-02	2	17-AUG-2022	P/L位置変更
-03	3		
-04	4		

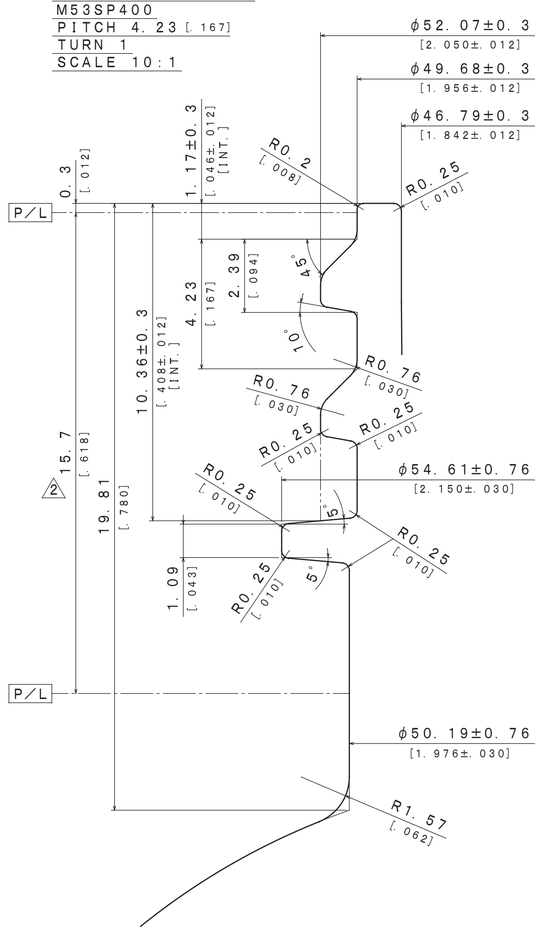




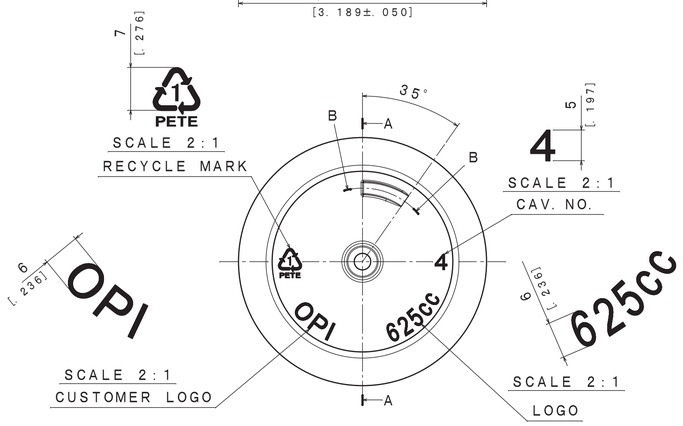


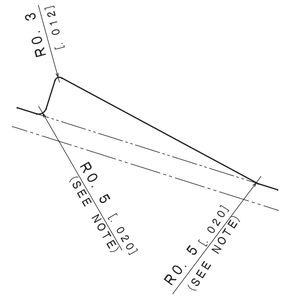
SECTION A-A
SCALE 2:1

DETAIL OF THREAD
M53SP400
PITCH 4.23 [.167]
TURN 1
SCALE 10:1



NOTE
DIMENSIONAL ACCURACY OF THIS SECTION CANNOT BE ACHIEVED DURING BLOW MOLDING DIMENSIONS FOR REFERENCE ONLY.





SECTION B-B
SCALE 5:1

ISSUED
17.Aug.2022
AOKI TECHNICAL LABORATORY,INC.

FOR APPROVAL

APPROVED
承認

CUSTOMER 顧客名	ORANGE PRODUCTS, INC.	COUNTRY 国名	U.S.A.
TITLE 商品名称	625mL ROUND BOTTLE 53CT		
WEIGHT 重量	43.5±1.5g	DIM 寸法	673±13mL [22.756±.440floz(US)]
MATERIAL 素材	PET		
MACHINE 機種	1 SBⅢ-300-50	CAV. 取数	1 4
SCALE 尺度	1:1	UNITS 単位	mm
CHECKED 検図	Kobayashi	DESIGNED 設計	M. Saito
DRAWN 製図	M. Saito		
AOKI TECHNICAL LABORATORY, INC. 青木固研究所		DRAWING NO. 図面番号	AM-19962-02