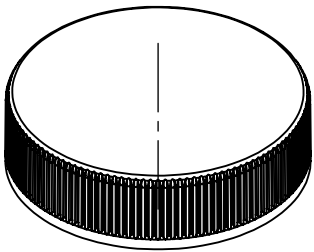


REVISIONS					
DATE	REV.	DESCRIPTION	AUTHOR	DRAWN BY	APPROVED
7/21/20	A	UPDATED TO INCLUDE REVISION HISTORY	BK	SL	BK



ISOMETRIC VIEW
ACTUAL SIZE



ORANGE PRODUCTS, Inc.

**1929 Vultee St,
Allentown, PA, 18103**
www.orangeproducts.com

Part name:
38 mm CT CLOSURE RIBBED

Project name:
38 mm CT CLOSURE

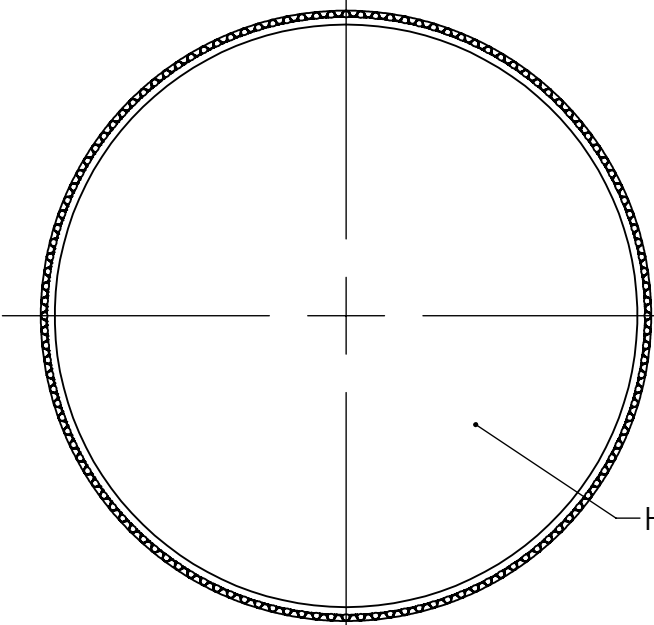
Material:
POLYPROPYLENE

Weight:
3.04 ±.3 gr

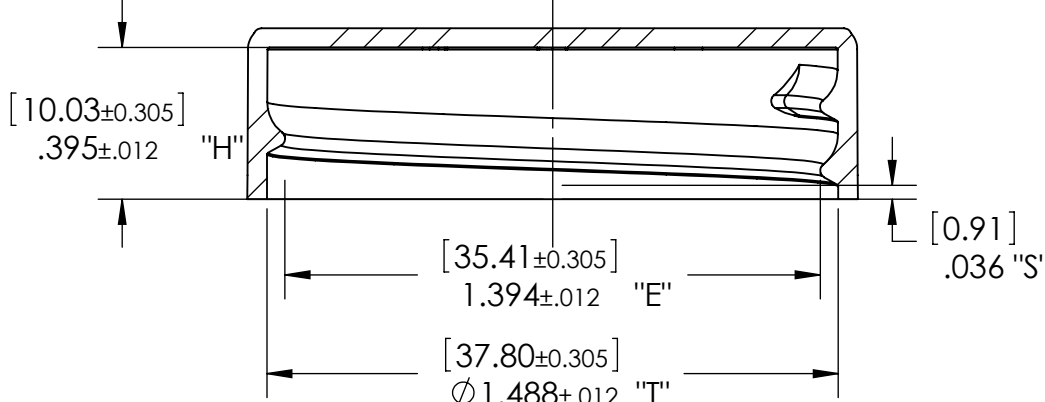
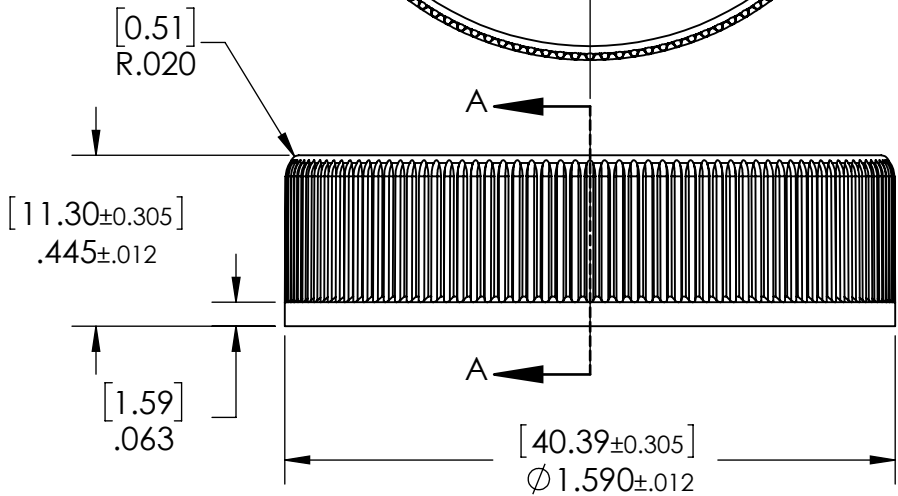
Designed by:
S. Loukov

Approved by:
Bruce Klotz

Scale	Size	Drawing number	Rev.	Date
2:1	B	16342PD-38mm	A	7/21/2020

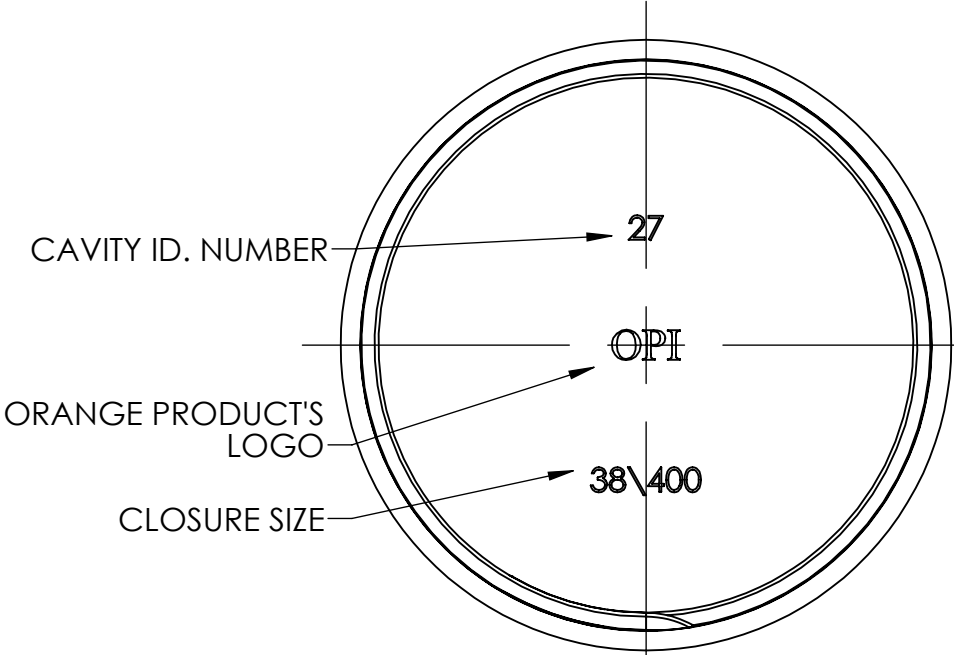


HIGH POLISH



SECTION A-A

THREAD SPECIFICATIONS:
6 THREADS PER INCH, .1667" PITCH
FUUL DEPTH THREAD AT 380°



CAVITY ID. NUMBER

27

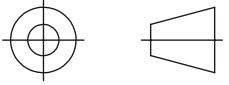
OPI





ORANGE PRODUCT'S
LOGO

CLOSURE SIZE
38/400

CONFIDENTIAL PROPERTY
The reproduction, use, or disclosure, in whole or in part, of the design,
or details contained herein is prohibited without prior
written consent of Orange Products, Inc.

All dimensions in inches. General tolerances according to DIN 16901.



 INF Issued for Information	 IFA Issued for Approval	 IFC Issued for Construction	 IFP Issued for Production
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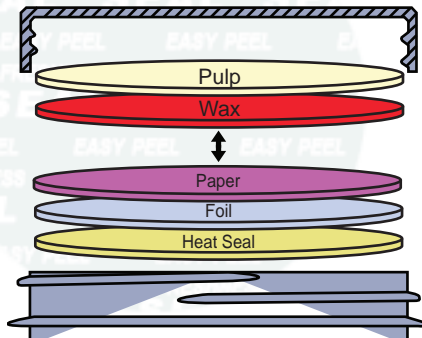


Freshness and Protection
for Today's Packaging

FoilSeal™ Technical Data Sheet

.020" Pulp FS 5-8

Revision: FS58-08192011

Product	.020" Pulp FS 5-8																				
Scope	Two piece pulp backed heat induction foil inner seal which will provide a tamper-evident bond to PE, PS, PET, PVC, PP and treated glass containers. It is recommended for liquid products and is an alternative to FS 5-4.																				
Composition	<table><thead><tr><th>Material</th><th>Standard</th><th>Metric</th></tr></thead><tbody><tr><td>Pulp</td><td>.020"</td><td>.508 mm</td></tr><tr><td>Wax</td><td>-</td><td>-</td></tr><tr><td>Paper</td><td>.002"</td><td>.0508 mm</td></tr><tr><td>Foil</td><td>.0003"</td><td>.0076 mm</td></tr><tr><td>Heat Seal</td><td>.0015"</td><td>.0381 mm</td></tr></tbody></table>	Material	Standard	Metric	Pulp	.020"	.508 mm	Wax	-	-	Paper	.002"	.0508 mm	Foil	.0003"	.0076 mm	Heat Seal	.0015"	.0381 mm		
	Material	Standard	Metric																		
Pulp	.020"	.508 mm																			
Wax	-	-																			
Paper	.002"	.0508 mm																			
Foil	.0003"	.0076 mm																			
Heat Seal	.0015"	.0381 mm																			
Composition does not include adhesive, resin or wax bonding layers (if any).																					
FDA Status: 21 CFR 177.1210		Recommended Storage and Handling: Refer to Website.																			
Drug Master File (DFM): #4544		EU / EP Reg.:Does not meet Article 3a of Reg. No. 2023/2006 and Article 3 of Reg. No. 1935/2004																			
GTR Oxygen: Essentially Zero		MVTR: Essentially Zero																			
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.																					
Print Location (if any): Heat Seal Layer and/or Backing																					

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

Recommended for use with dry food products. Is not suitable for use with fatty or alcoholic food types per ECC Reg. № 10/2011. Determining specific organoleptic compatibility per Article 3a of ECC Reg. № 2023/2006 is the responsibility of the food packager.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com

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