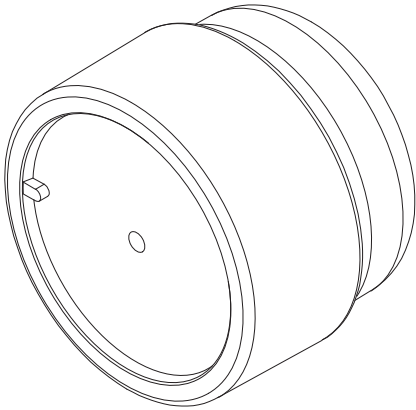
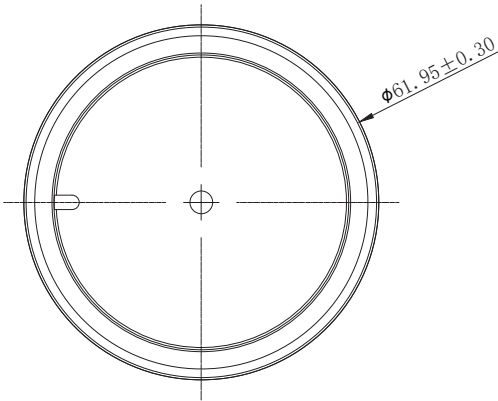
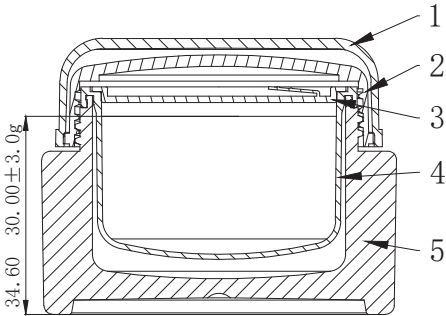
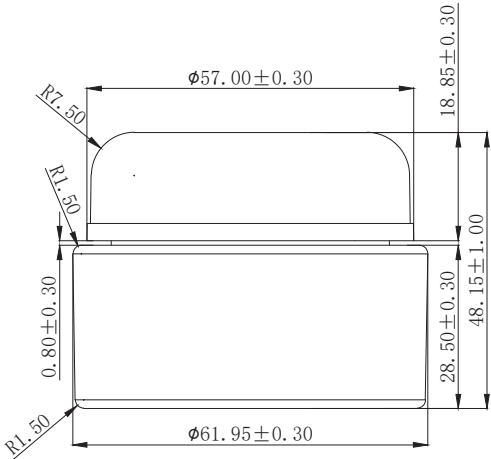


REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED

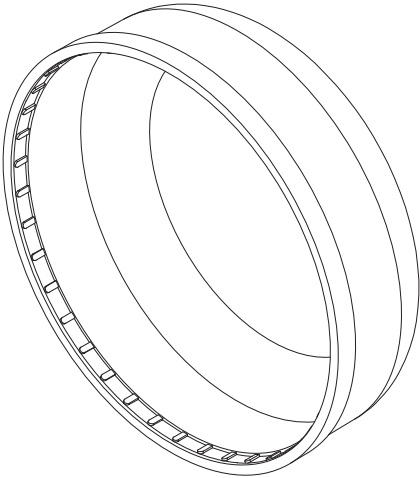
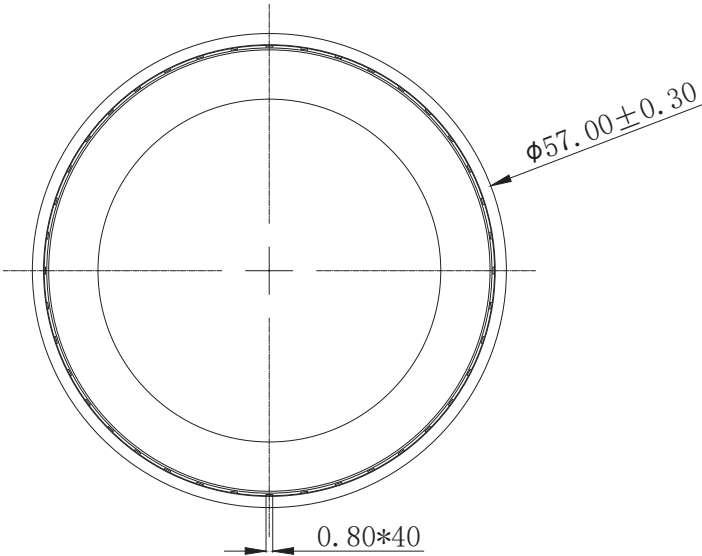
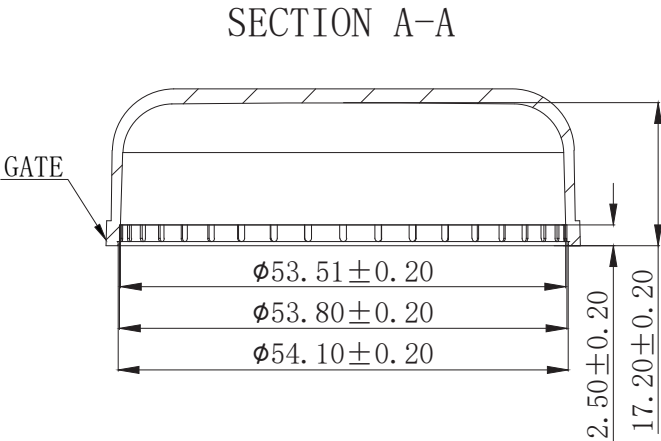
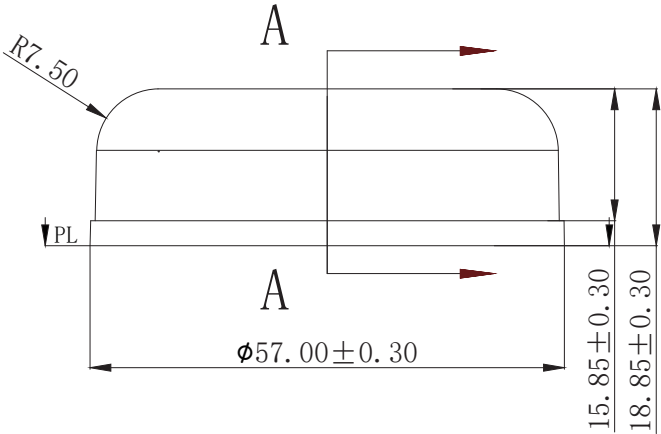
NO.	DESCRLPTION	MATERIAL	WEIGHT	NOTES: 1 SCREW FORCE ≥22.0KGF. CM UNSCREW FORCE <21.0KGF CM OVERRIDE TORQUE FORCE 33.0KGF CM MIN 2 inner liner & outer bottle Separation force > 5KGF 3 Outer cover & inner cover Separation force 1-5KGF 4 Leakage test: Assembled and filled with 2/3 of color water,upside down 24H after, no leakage to out side 5 OFC:36.00±3.0ml
①	Outer cover	MS	8.00g±1.0g	
②	inner cover	PP	5.80g±1.0g	
③	Plastic bowl	PE	1.60g±0.5g	
④	inner liner	PP	3.80g±0.5g	
⑤	outer bottle	MS	55.00g±5.0g	



GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		 APR Packaging USA Inc				
MATERIAL	SEE BOM					
WEIGHT	74.20±4.0g	DESCRIPTION: JO030				
NECK FINISH	/					
FILL CAP ACITY	30.00±3.0g					
OVERFLOW	36.00±3.0g	DRAWN BY:	TOLERANCES:	SALES REP.:	PART NAME: Assembly drawing	REV:
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO.:	N/A

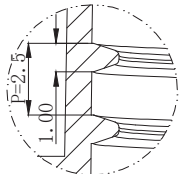
REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED



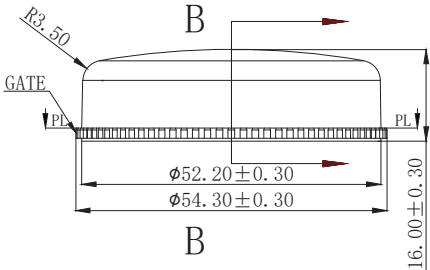
GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		aprp APR Packaging USA Inc				
MATERIAL	MS	DESCRIPTION: JO030				
WEIGHT	8.00g±1.0g					
NECK FINISH	/					
FILL CAPACITY	/					
OVERFLOW	/	DRAWN BY:	TOLERANCES:	SALES REP. :	PART NAME: Outer cover	REV: N/A
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO. :	

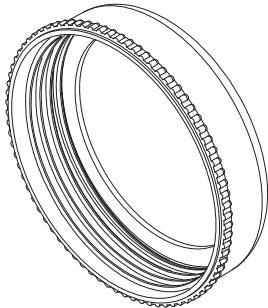
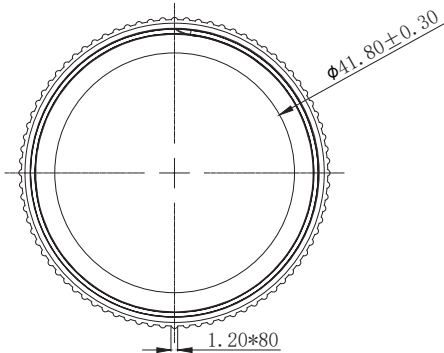
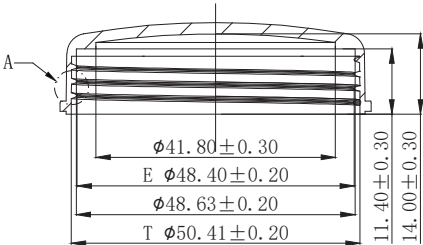
REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED



A
5:1



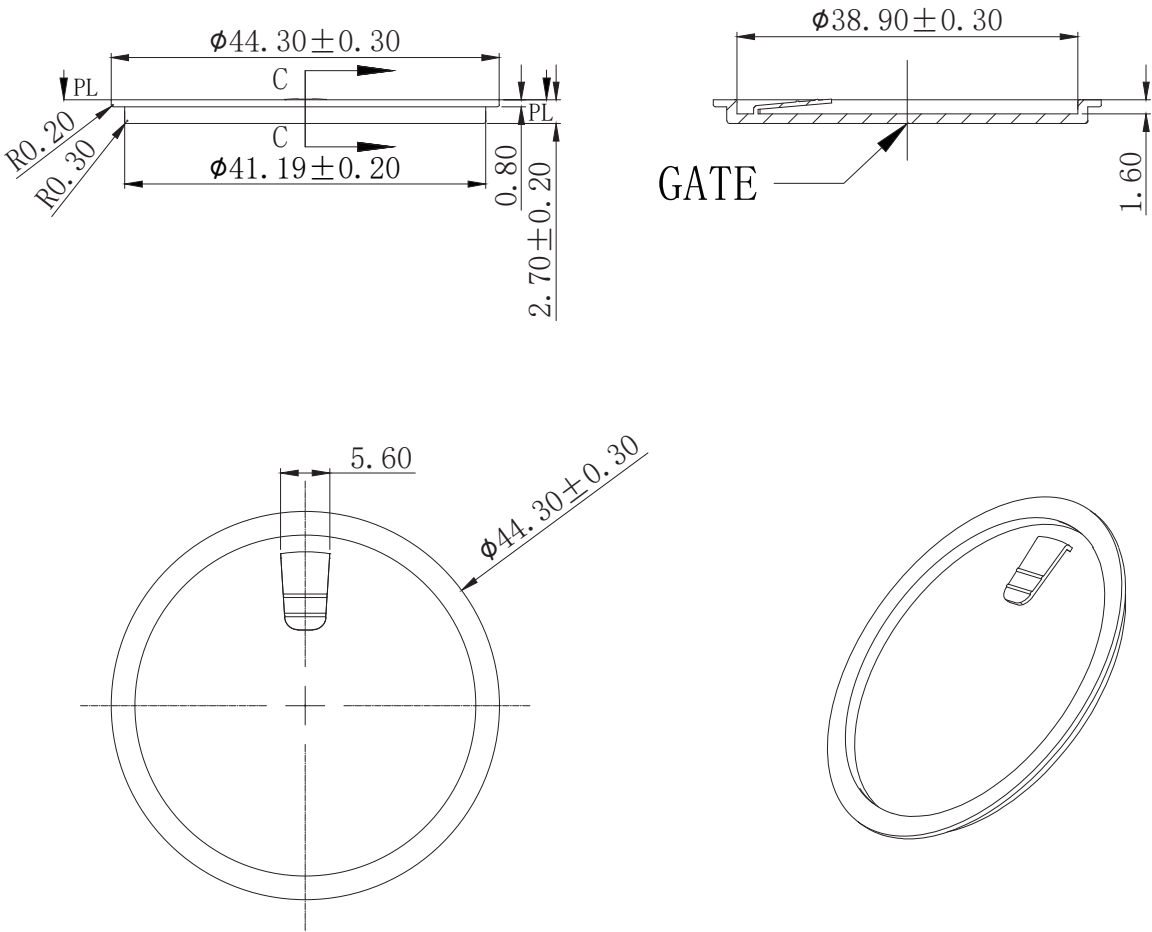
SECTION B-B



GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		 APR Packaging USA Inc			
MATERIAL	PP				
WEIGHT	5.80g ± 1.0g	DESCRIPTION: JO030			
NECK FINISH	/				
FILL CAP ACITY	/				
OVERFLOW	/	DRAWN BY:	TOLERANCES:	SALES REP. :	PART NAME: inner cover
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO. :
					REV: N/A

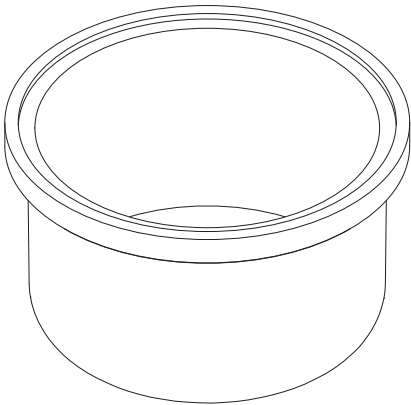
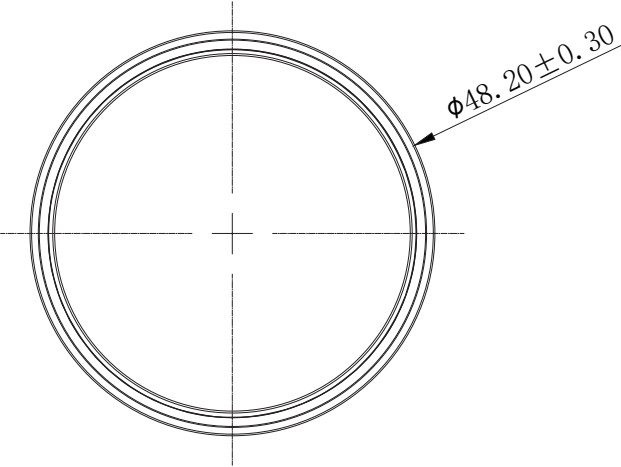
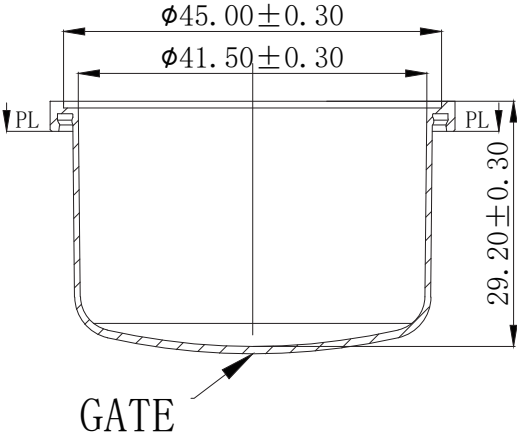
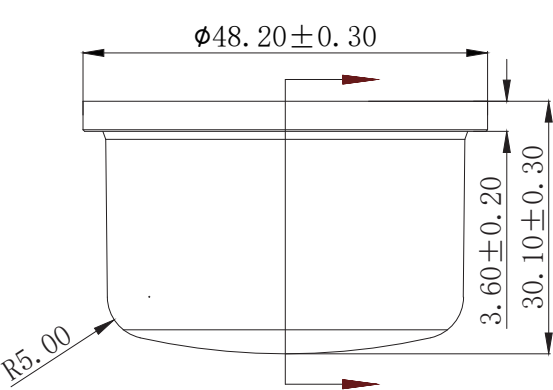
REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED



GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		 APR Packaging USA Inc				
MATERIAL	PE					
WEIGHT	1.60g ± 0.5g	DESCRIPTION: JO030				
NECK FINISH	/					
FILL CAPACITY	/					
OVERFLOW	/	DRAWN BY:	TOLERANCES:	SALES REP. :	PART NAME: Plastic bowl	REV: N/A
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO. :	

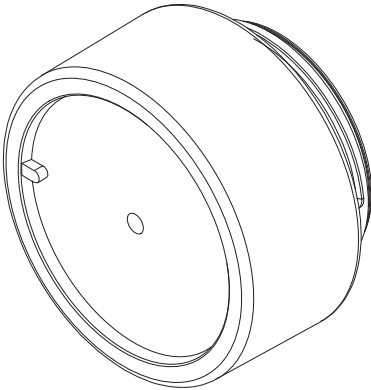
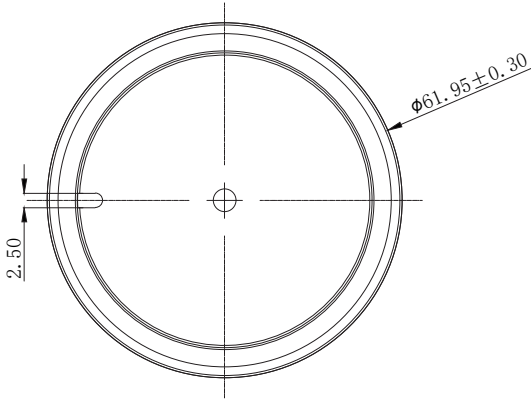
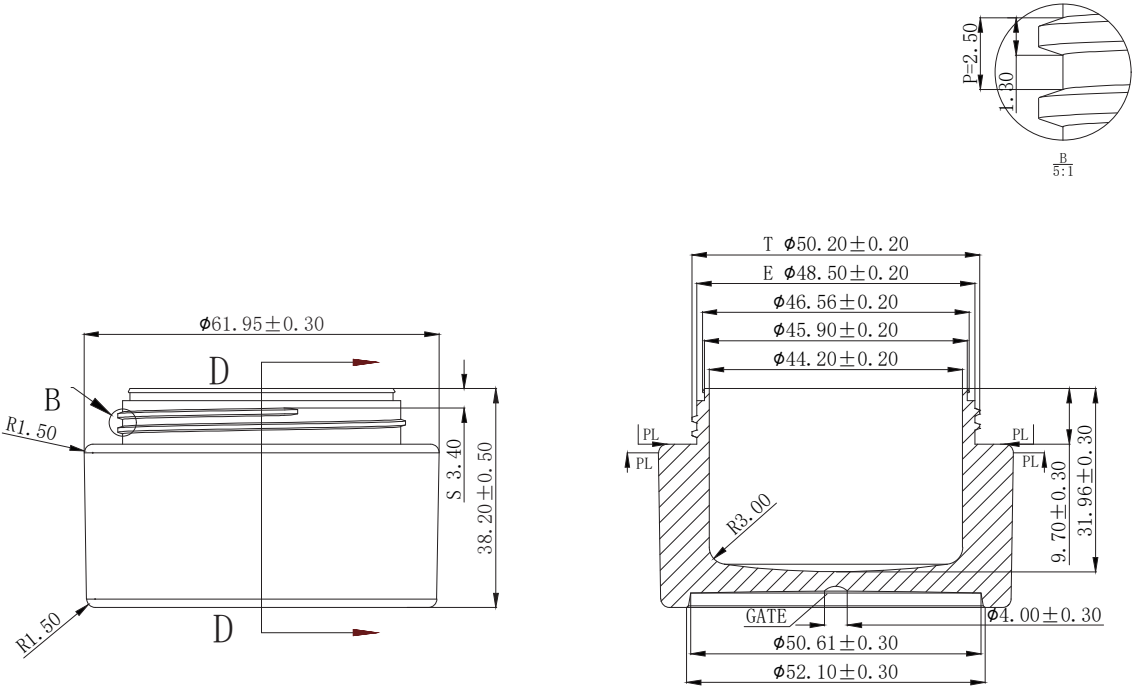
REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED



GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		 APR Packaging USA Inc				
MATERIAL	PP	DESCRIPTION: JO030				
WEIGHT	3. 80g ± 0. 5g					
NECK FINISH	/					
FILL CAP ACITY	/					
OVERFLOW	/	DRAWN BY:	TOLERANCES:	SALES REP. :	PART NAME: inner liner	REV: N/A
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO. :	

REVISIONS				
JOB NO.	REV.	DESCRIPTION	DATE	APPROVED



GENERAL TOLERANCE	
DIMENSION	TOLERANCE
<5	+/-0.08
5-15	+/-0.1
15-50	+/-0.15
50-100	+/-0.2
100-150	+/-0.3

PART SPECIFICATIONS		APR Packaging USA Inc				
MATERIAL	MS					
WEIGHT	55.00g±5.0g					
NECK FINISH	/	DESCRIPTION: JO030				
FILL CAP ACITY	/					
OVERFLOW	/	DRAWN BY:	TOLERANCES:	SALES REP.:	PART NAME: outer bottle	REV:
HEADSPACE	/	DATE: 2025/09/23	SCALE: 1:1	APPROVED:	JOB NO.:	N/A