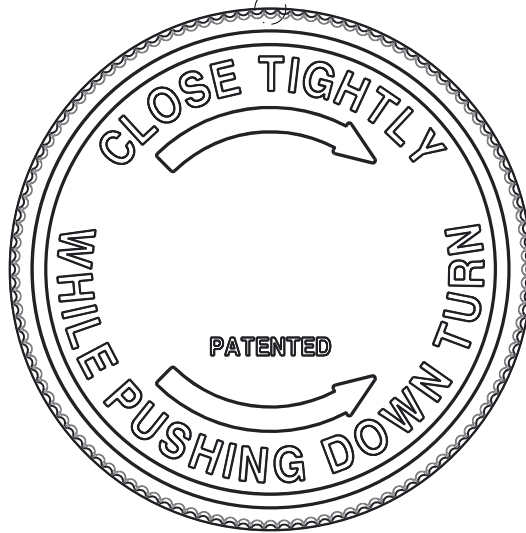


DESCRIPTION	MATERIAL	WEIGHT (REF)
28mm-400 OUTER COVER - TEXT	POLYPRO	2.4g
28mm-400 INNER CLOSURE	POLYPRO	2.3g

SEE DECORATION DETAIL

**NOTES:**

DIAMETERS TO BE TAKEN AS AVERAGE

6 TPI THREAD CONSTRUCTION

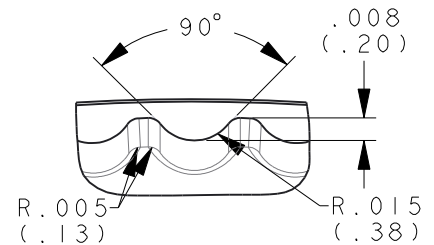
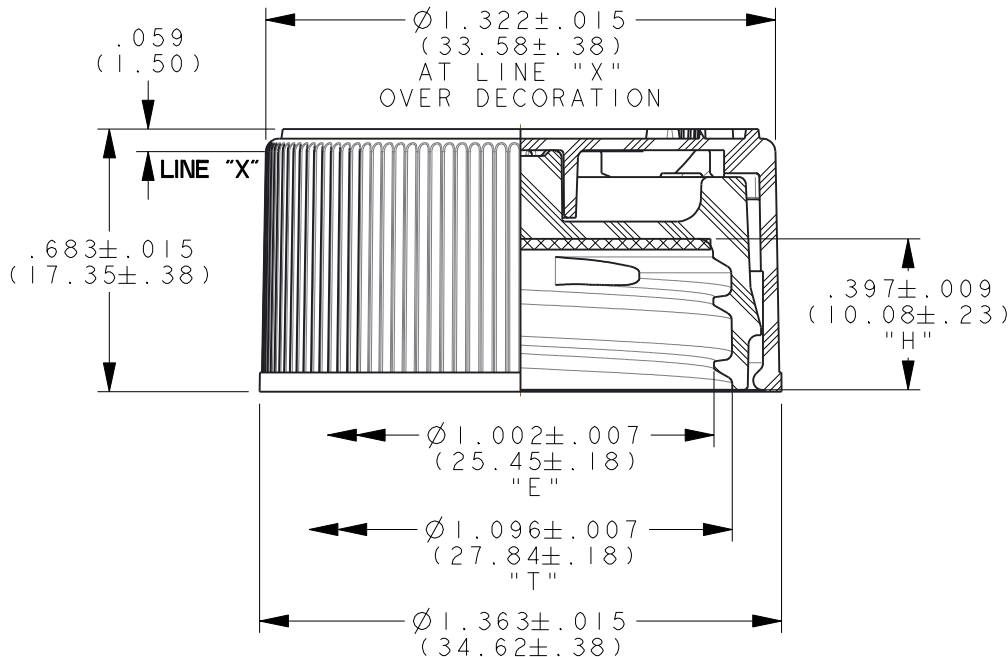
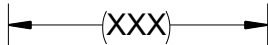
SEE DRAWING QIM-500-A105 FOR SPECIAL FINISH CONSIDERATIONS

SUGGESTED APPLICATION TORQUE:
13-19 IN-LBS (1.5-2.1 N-M)

CAVITY NUMBER TO APPEAR ON INSIDE TOP SURFACE OF BOTH OUTER AND INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES
METRIC DIMENSIONS IN (mm)

SUPERSEDES DWGS #K6113 AND QIM-500-A93

**DECORATION DETAIL**REFERENCE ONLY
SCALE 15:1120 EQUALLY
SPACED CUTSREV.A - 2/12/2018 - EPH
#RCT170564

REFERENCE DIMENSIONS ARE NOT INSPECTED AND NO TOLERANCE APPLIED



INSPECTION DIMENSIONS ARE VERIFIED WITH TOLERANCE

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101 OAKLEY STREET
EVANSVILLE,
INDIANA 47706
TEL. (812) 424-2904

SIZE AND STYLE:

CR28400FXUS

DRAWING TYPE:

CUSTOMER

DESCRIPTION:

28mm-400 CR4 CHILD RESISTANT CLOSURE W/ TEXT INSTRUCTIONS

DRAWING NO:

QIM-500-A130

PROJECT NO:

CREATED BY:

L BROZELL

CREATION DATE:

09/28/11

DRAWING REVISION:

A

SHEET

1 of 1

SCALE:

2:1

SHEET SIZE

A