



Units: inches [millimeters]

DESCRIPTION: 70-400 Child-Resistant Closure, Pictorial, PP

PART NUMBER: 74-9860

MATERIAL: Polypropylene

CLOSURE FINISH: 70-400

GRAM WEIGHT: 17 GRAMS

PROPRIETARY AND CONFIDENTIAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF COMAR IS PROHIBITED. DRAWING AND SPECIFICATIONS PROVIDED FOR REFERENCE ONLY AND SUBJECT TO CHANGE WITHOUT NOTICE. DRAWING NOT TO SCALE.



FoilSeal™ Technical Data Sheet

S70A FS 5-9

Revision: FS59-05062020

Product	S70A FS 5-9														
Scope	One piece foam backed universal heat induction foil innerseal that will seal to all container materials with varying degrees of adhesion.														
Composition	<table border="1"> <thead> <tr> <th>Material</th> <th>Standard</th> <th>Metric</th> </tr> </thead> <tbody> <tr> <td>Backing</td> <td>.007"</td> <td>.1778mm</td> </tr> <tr> <td>Foil</td> <td>.001"</td> <td>.0254mm</td> </tr> <tr> <td>Heat Seal</td> <td>.001"</td> <td>.0254mm</td> </tr> </tbody> </table>	Material	Standard	Metric	Backing	.007"	.1778mm	Foil	.001"	.0254mm	Heat Seal	.001"	.0254mm	<p>The diagram shows a cross-section of the foil seal structure. It consists of three main layers: a red 'Backing' layer at the top, a blue 'Foil' layer in the middle, and a yellow 'Heat Seal' layer at the bottom. An arrow points down to the Backing layer. Below the Heat Seal layer, there are blue wavy lines representing adhesive or resin bonding layers, which are noted as not shown.</p>	Adhesive or resin bonding layers not shown.
Material	Standard	Metric													
Backing	.007"	.1778mm													
Foil	.001"	.0254mm													
Heat Seal	.001"	.0254mm													
FDA Status: 21 CFR 177.1210	Recommended Storage and Handling: Refer to Website														
Drug Master File (DMF): #4544	EU / EP Reg.: Compliant with Reg. EC/10/2011, Reg. EC/1935/2004 and Reg. EC/2023/2006, as amended, for use with dry, non-fatty, and non-alcoholic food products only. If used incorrectly, the liner may have an effect on the organoleptic properties of the product under EC/1935/2004 Article 3 and EC/2023/2006 Article 3a														
GTR Oxygen: <0.0003 cc Oxygen/100 IN2 * 24hrs. @ 100°F, ASTM D3985	MVTR: <0.0003 gm water/100IN2 * 24 hrs. @ 75°F, ASTM F1249														
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.															
Print Location (if any): Heat Seal Layer and/or Backing															

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

Recommended for use with dry food products. Is not suitable for use with fatty or alcoholic food types per ECC Reg. № 10/2011. Determining specific organoleptic compatibility per Article 3a of ECC Reg. № 2023/2006 is the responsibility of the food packager.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

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