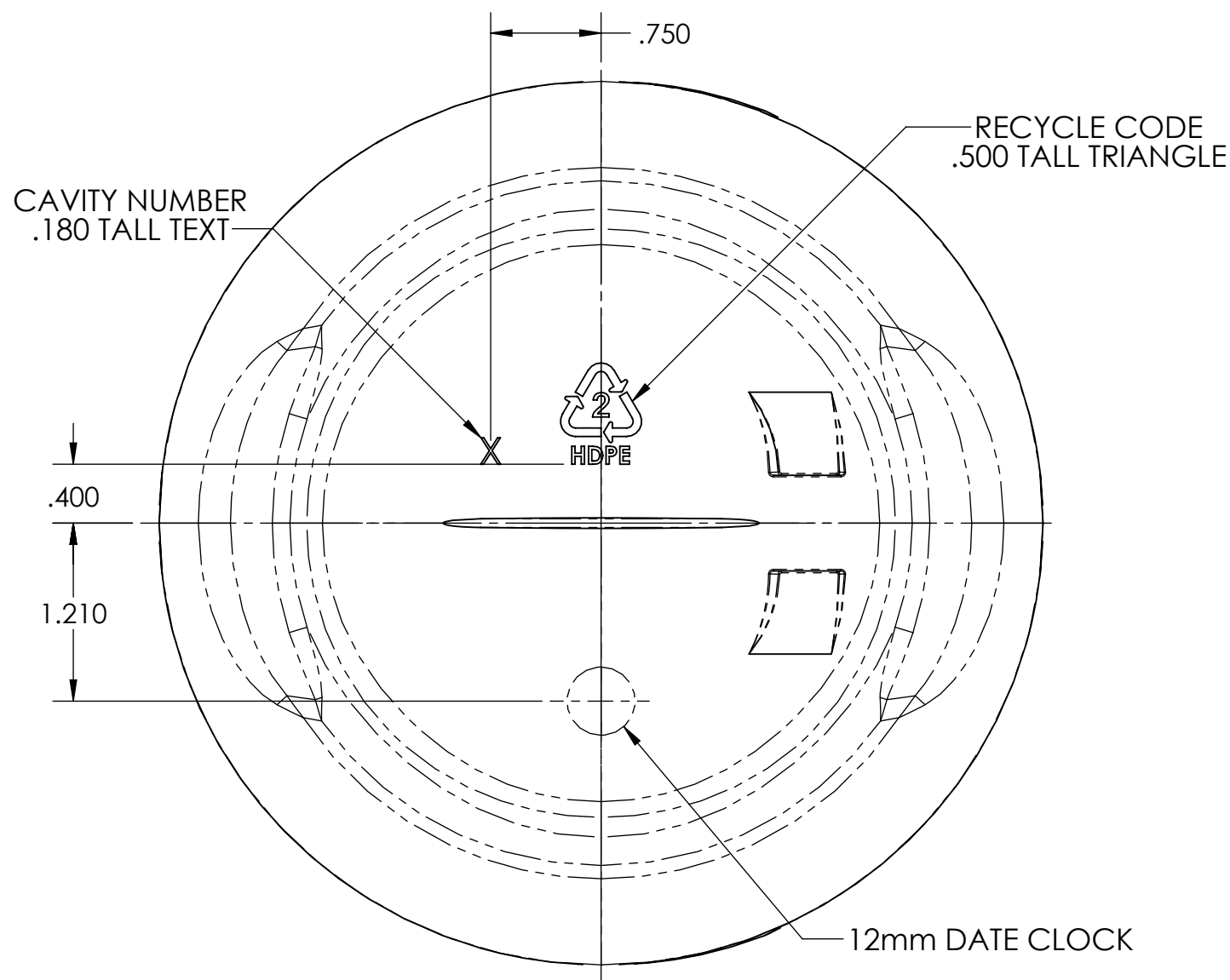
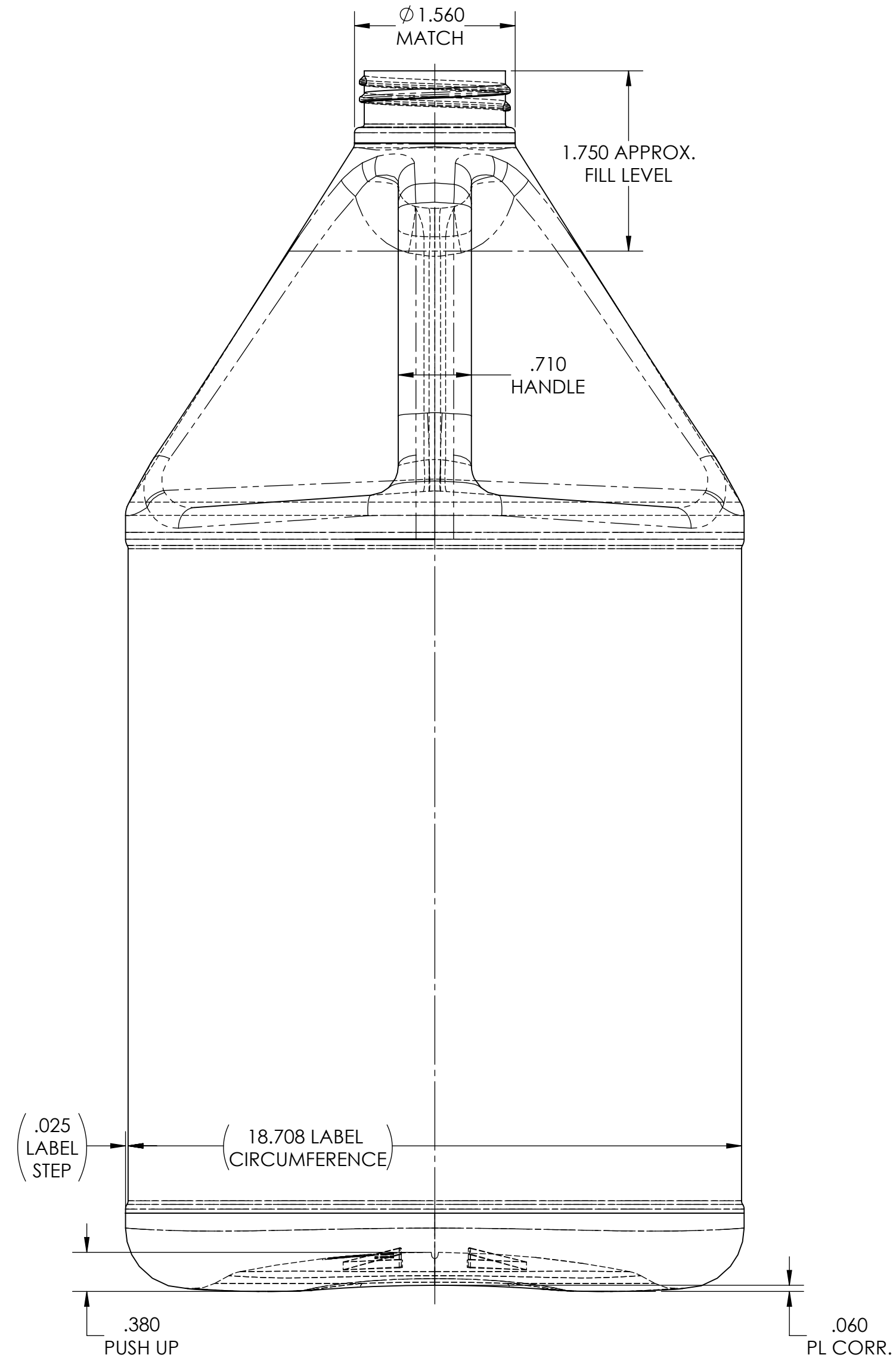
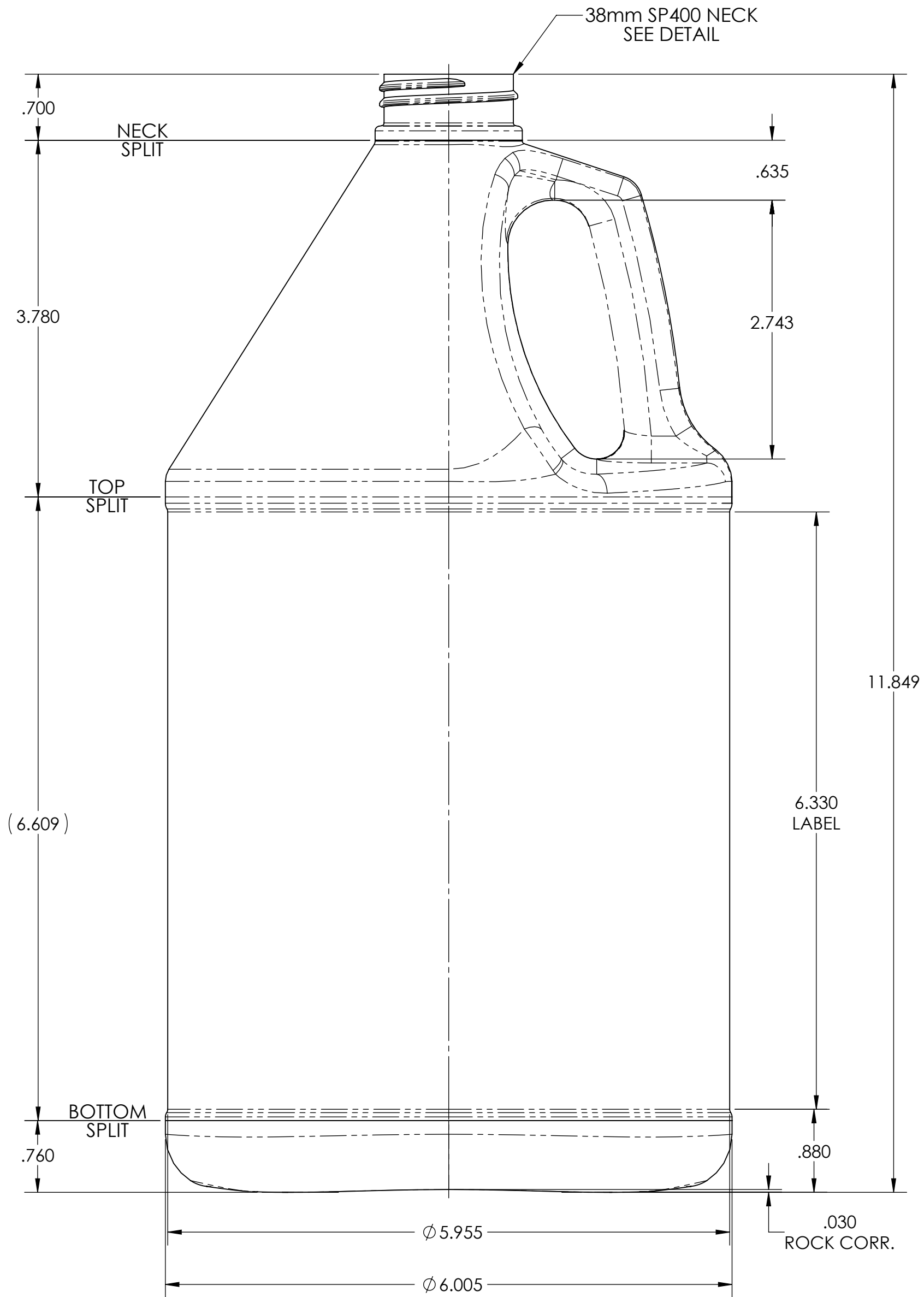


38mm SP400 NECK
DETAIL 2X SCALE

NOTES:
1) "M" STYLE THREAD
2) 6 THREADS PER INCH
3) 1-1/2 TURNS OF THREAD AT FULL DEPTH
4) THREAD START AT CL IN PIN HALF



ALL ENGRAVING RAISED .010-.012

Notes:
1) Tolerances Unless Specified:
Vertical -- ±.080"
Horizontal -- ±.090"
Volumetric -- ±1.5 oz
2) Bottles to be Checked Aged
with 20 °C water
3) Estimated Bulge -- .10 oz.

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	Checked: BRH	Date: 5/7/2020	Weight	115-120 grams	Description: Product Drawing One Gallon Industrial Round			
	Customer: Multi Plastics		Fill Level Capacity	128.0 oz.				
	Job#: 34727		Overflow Capacity	130.8 oz.	Size: D Scale: 9:1	Drawing Number: MA8553-2	REV ~ SHEET 1 OF 1	
	Reference Materials: Customer Samples, 3D Model & Drawing #MI-M-1313		Material	HDPE				
			Avg. Wall Thickness					

