

The Max & Min. inside diameter of the thread are determined by round Max & Min plug gauges. The closure should permit entry of the min guage and no entry with a slight drag on the max gauge.

"E" = 2.169 MAX

(CAP THREAD I.D.) PLUG GAUGE VERIFIED

"C" = 2.369 MAX(CURL O.D.)

Keystone Cap Company

DWG. No. 600505

CMA Rev. CTC-101-09 | PRECISION CALIPER VERIFIED | BY: JDV 12-10-98

Note: USER RESPONSIBLE FOR PERFORMANCE OF CONTAINER

0.060 MAX

Six Threads Per Inch

Specifications show dimensions to which screw caps are normally made. Variriability in material may affect final dimensions of a particuylar lot.

Closure dimensions shown are those which have been found to be functional. Based on industry experience. Because of variability in closure materials and container dimensions, each closure/system should be individually evaluated to ensure it meets applicable performance criteria. Closures having dimensions outside these ranges are also appropriate for use if applicable performance criteria are met. Actual Container dimensions are controlling requirement and must be evaluated to ensure proper fit.