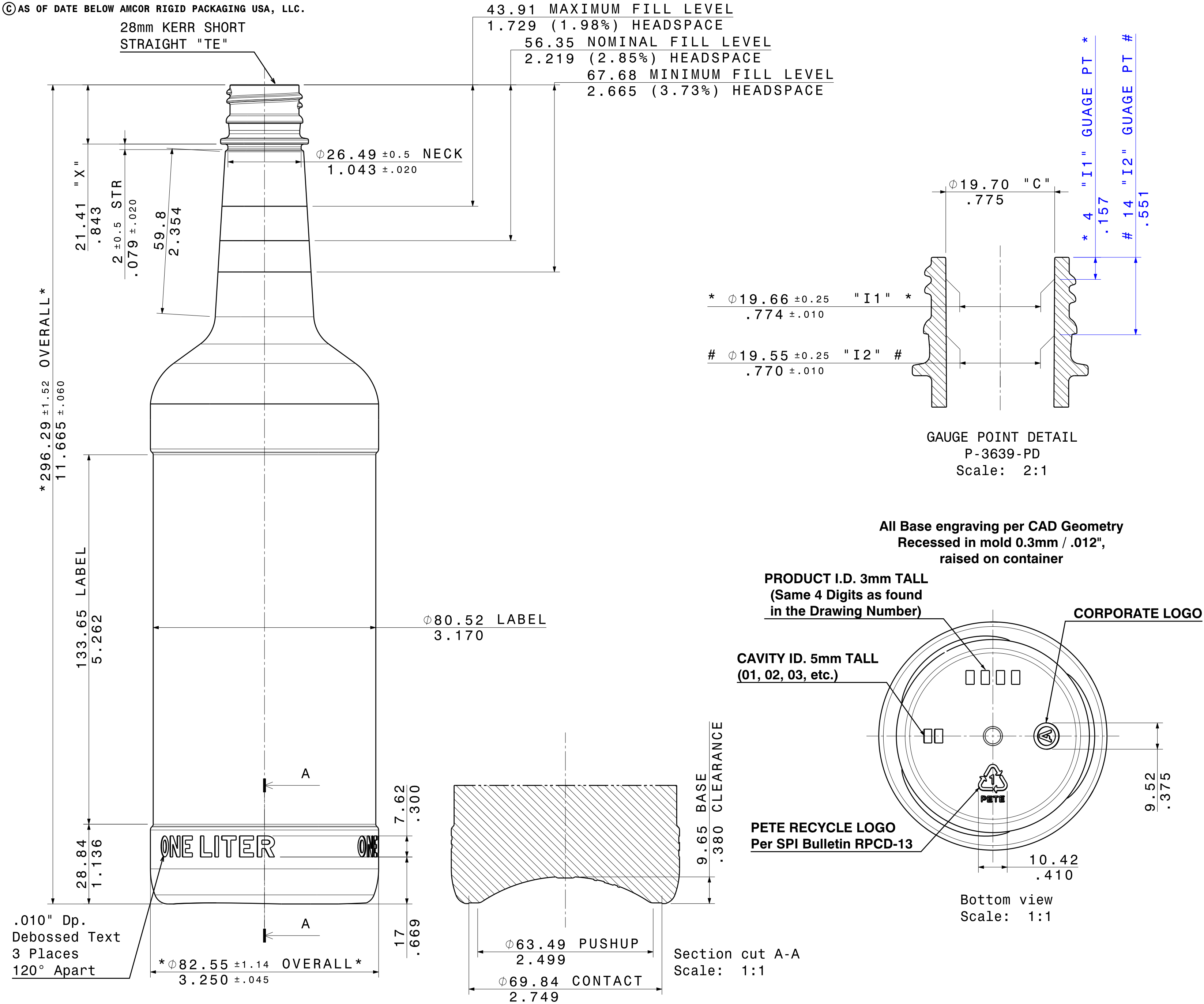




CONFIDENTIAL

3D CAD IS THE MASTER MODEL FOR THIS PRODUCT

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DESCRIPTION	TARGET OVERFLOW	MAT'L VOLUME IN BODY	AVG. WALL THICKNESS	PREFORM DRAWING	FINISH DRAWING	CONTAINER HEIGHT
79.2g PREFORM	1014 ± 9 ml	52.3 cc	.80mm/.032"	P-3417-PD	F-3243-PD	296.67mm/11.680"
70.0g PREFORM	1021 ± 9 ml	46.6 cc	.71mm/.028"	P-5104-PD	F-3913-PD	296.29mm/11.665"

ALTERNATIVE PREFORMS

Rev	Description	By	Date	ECR
A	ORIGINAL RELEASE	RJS	02MAR06	416410505098-001
B	UPDATED FINISH & PREFORM	SS	28JAN08	416430907025-026
C	UPDATED NOTES/TILE BLOCK TO LATEST STANDARD	KDG	21MAY20	0000165748
D	ADDED ALTERNATE PREFORMS	JCG	22JUN21	ECN00000085
E	MODIFIED DRAWING TITLE (WAS 1.0L UNIVERSAL)	JCG	16NOV21	0000184529

Notes:

- Dimensions are nominal in millimeters/inches.
- This drawing represents the bottle 72 hours after manufacture when stored at normal conditions.
- The dimensional tolerances to be applied to all height dimensions are the same as the tolerance applied to the Overall Height of the container.
- The dimensional tolerances to be applied to all diameter, width and thickness dimensions are the same as the tolerance applied to the major diameter or width of the container.
- The weight shown on the drawing is based on the design weight of the preform. The actual weight will vary based on the actual production weight of the preforms.
- The fill levels are based upon water at room temperature. Alcohol fill levels may vary.
- Dimensions marked with a "*" represent quality gauge pts. and "#" represent manufacturing gauge pts.

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Volume & Weight Information

Capacity Specification			
Fill Line Capacity (Approximate):		Overflow Capacity:	
1000 ml		1029 ± 9 ml	
Material:		Container Target Weight:	
PET		59.0 gm	
Drawing Information			
Process/Preform:	Finish Drawing:	Reference:	
P-3639-PD	F-3527-PD	C-3951-PD-D	
Date:	Drawn By:	Customer:	
02MAR06	RJS	AMCOR	
Title:			
1.0L STRAIGHT NECK			
Drawing Type:		 Amcor Rigid Packaging USA, LLC 10521 S. Hwy M-52 Manchester, MI 48158	
PRODUCT DRAWING			
Drawing Number:	Rev.		
C	C-4185-PD	E	