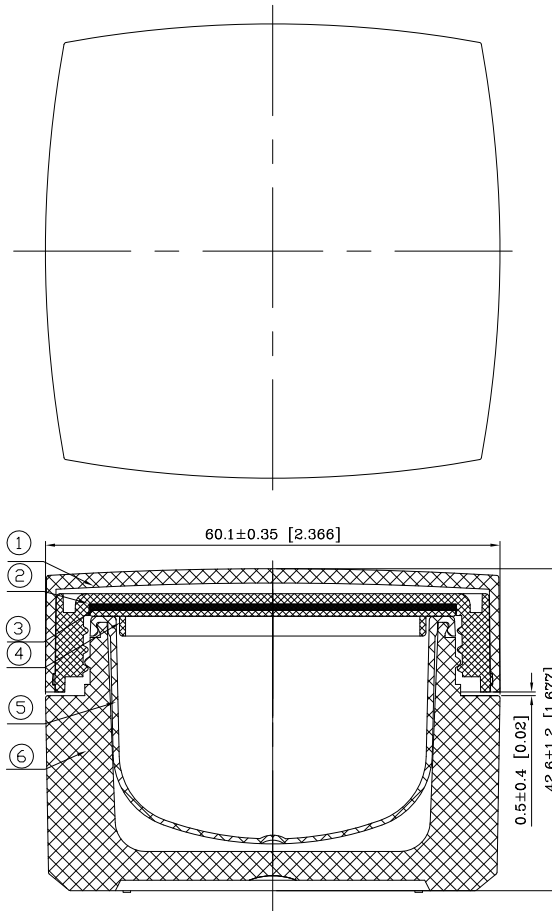


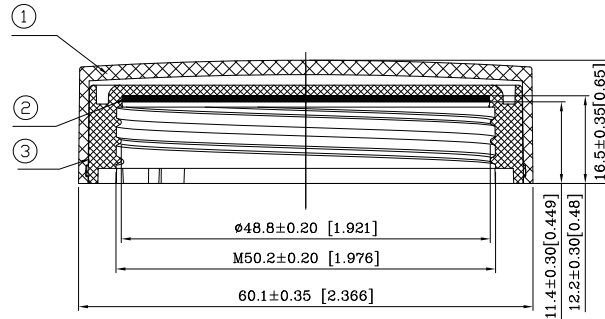
REVISIONS			
REV.	DESCRIPTION	DATE	BY



All Circled Dimensions Are Critical to Function

no.	ITEM NAME	MATERIAL	GRADE NO.	MAKER	Weight	PROJECT NO. PART NO. J09030 TOLERANCE 0 ≥ 10 → ±0.15 50 ≥ 70 → ±0.5 10 ≥ 20 → ±0.2 70 ≥ 90 → ±0.7 20 ≥ 30 → ±0.3 80 ≥ 150 → ±1 30 ≥ 50 → ±0.4 ≥ 200 → >2 ANGULAR: ±1°30'		
①	OUTER CAP	ABS			10.8g±1g			
②	INNER CAP	PP			8g±0.8g	PRODUCT: 30g SQUARE JAR - ASSEMBLY WEIGHT: N/A PROG: DATE: 4/26/18 DRAWN BY: GW SCALE: 1:1 DWG NO. OFC: 36±2ml MATERIAL : N/A		
③	LINER	PE						
④	DISC	PE			1.6g±0.1g			
⑤	INNER JAR	PP			4.0g±0.5g			
⑥	OUTER JAR	PMMA			65g±4g			

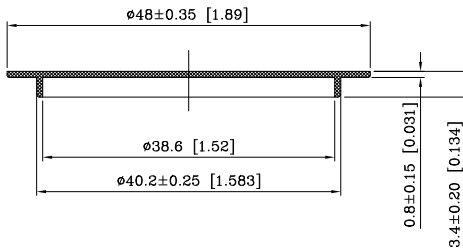
REVISIONS			
REV.	DESCRIPTION	DATE	BY

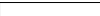


All Circled Dimensions Are
Critical to Function

no.	ITEM NAME	MATERIAL	GRADE NO.	MAKER	Weight		PROJECT NO.	TOLERANCE
①	OUTER CAP	ABS			10.8g ±1.0g		PART NO. J09030	0≥10→±0.15 50≥70→±0.5 10≥20→±0.2 70≥90→±0.7 20≥30→±0.3 80≥150→±1 30≥50→±0.4 ≥200→±2 ANGULAR:±1°30'
②	LINER	PE						
③	INNER CAP	PP			8.0g±0.8g			
						PRODUCT: 30g SQUARE JAR - CAP ASSEMBLY		
						WEIGHT: N/A		DRAWN BY: GW OFC: N/A
						PROG: 		SCALE: 1:1 MATERIAL: N/A
						DATE: 4/26/18		DWG NO.

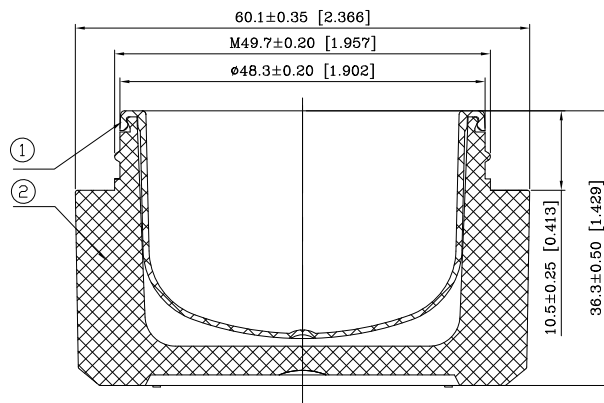
REVISIONS			
REV.	DESCRIPTION	DATE	BY



	PROJECT NO.	TOLERANCE	
	PART NO.	J09030	
PRODUCT: 30g SQUARE JAR - DISC			
WEIGHT: 1.6±0.1g	DRAWN BY: GW	OFC: N/A	
PROG: 	SCALE: 1:1	MATERIAL: PE	
DATE: 4/26/18	DWG NO.		

All Circled Dimensions Are
Critical to Function

REVISIONS			
REV.	DESCRIPTION	DATE	BY



All Circled Dimensions Are Critical to Function

no.	ITEM NAME	MATERIAL	GRADE NO.	MAKER	Weight	PROJECT NO.		TOLERANCE	
①	INNER JAR	PP			4.0g ± 0.5g	APC PACKAGING PART NO. J09030		0 ≥ 10 — ± 0.15	50 ≥ 70 — ± 0.5
②	OUTER JAR	PMMA			65g ± 4g			10 ≥ 20 — ± 0.2	70 ≥ 90 — ± 0.7
						PRODUCT: 30g SQUARE JAR - JAR ASSEMBLY		20 ≥ 30 — ± 0.3	80 ≥ 150 — ± 1
						WEIGHT: N/A		30 ≥ 50 — ± 0.4	> 200 — ± 1
						PROG: 		ANGULAR: ±1°30'	
						DATE: 4/26/18		DRAWN BY: GW	OFC: 36±2ml
						SCALE: 1:1		MATERIAL: N/A	
						DWG NO.			