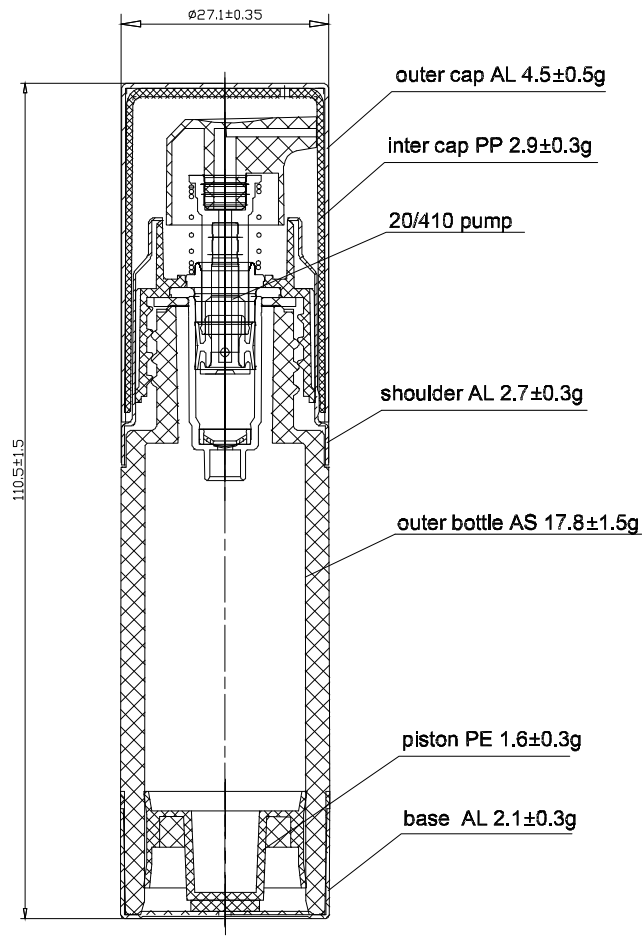


| REVISIONS |                 |          |    |
|-----------|-----------------|----------|----|
| REV.      | DESCRIPTION     | DATE     | BY |
| A         | INITIAL RELEASE | 10/30/18 | GW |
|           |                 |          |    |



|                                                                                                    |                     |                                                                                                                                                                                                  |
|----------------------------------------------------------------------------------------------------|---------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|               | PROJECT NO.         | <b>TOLERANCE</b><br>0 ≥ 10 -- ± 0.15    50 ≥ 70 -- ± 0.5<br>10 ≥ 20 -- ± 0.2    70 ≥ 90 -- ± 0.7<br>20 ≥ 30 -- ± 0.3    80 ≥ 150 -- ± 1<br>30 ≥ 50 -- ± 0.4    ≥ 200 -- > 2<br>ANGULAR: ± 1° 30' |
|                                                                                                    | PART NO.            |                                                                                                                                                                                                  |
| <b>PRODUCT: 15ML VACUUM BOTTLE - ASSEMBLY</b>                                                      |                     |                                                                                                                                                                                                  |
| <b>WEIGHT: N/A</b>                                                                                 | <b>DRAWN BY: GW</b> | <b>OFC: 20±2ml</b>                                                                                                                                                                               |
| <b>PROG:</b>  | <b>SCALE: 1:1</b>   | <b>MATERIAL: N/A</b>                                                                                                                                                                             |
| <b>DATE: 10.30.18</b>                                                                              | DWG NO.             |                                                                                                                                                                                                  |

EXITS: 0.24 ± 0.03CC

 All Circled Dimensions Are Critical to Function