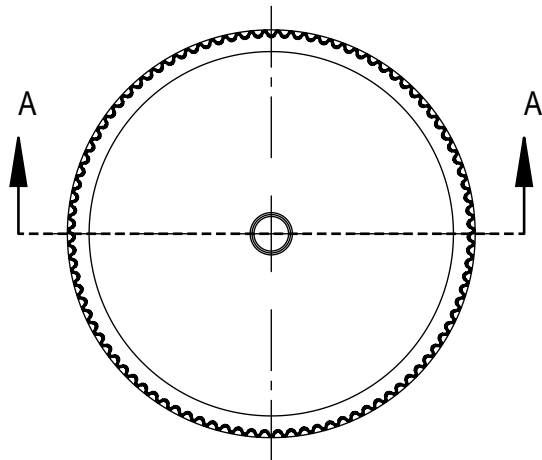
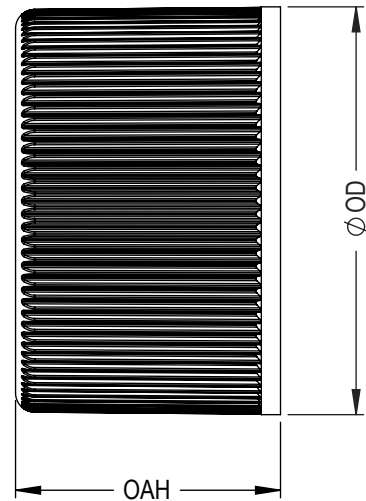
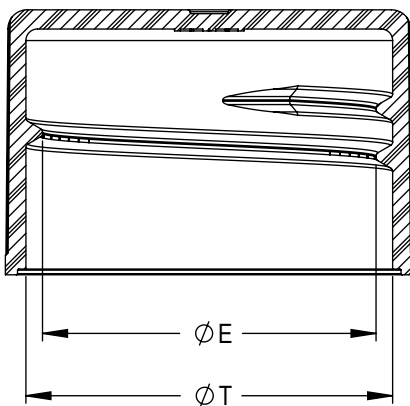


SCALE 1:1

SECTION A-A

STATIC TORQUE RECOMMENDATION: 10-18 in-lbs

REQUIREMENT MAY VARY DEPENDING UPON CONTAINER MATERIAL, NECK FINISH, AND CAPPING EQUIPMENT

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONS PRECEDED BY AN "" INDICATE THE DIMENSION IS PROCESS SENSITIVE. PROCESS SENSITIVE DIMENSIONS ARE VERIFIED TO BE WITHIN THE TOLERANCE LIMITS DURING THE PRODUCTION RUN. ALL REMAINING DIMENSIONS ARE VERIFIED AT PRODUCTION VALIDATION.

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MOLD-RITE PLASTICS AND ITS SUBSIDIARIES RESERVE THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.

REFERENCE

DIMENSION

TOLERANCE

UNITS

Ø E

0.868 [22.05]

±0.010 [0.25]

in [mm]

Ø T

0.955 [24.26]

±0.010 [0.25]

in [mm]

H

0.640 [16.26]

±0.010 [0.25]

in [mm]

OAH

0.690 [17.53]

±0.010 [0.25]

in [mm]

Ø OD

1.060 [26.92]

±0.010 [0.25]

in [mm]

PART WEIGHT

2.00

± 0.20

g



DRAWING TITLE:

24-410 CT
RL (RIBBED SIDES, MATTE TOP)

MATERIAL: POLYPROPYLENE

DRAWING TYPE: CUSTOMER DISTRIBUTION CODE: **D**

REPLACES DRAWINGS: C-8029

MODEL NUMBER: PM 10724 24-410 CT

DRAWN BY: LGF 2/6/2014

ENG APPR: CAN 3/24/2022

QA APPR: TEM 03/28/2022

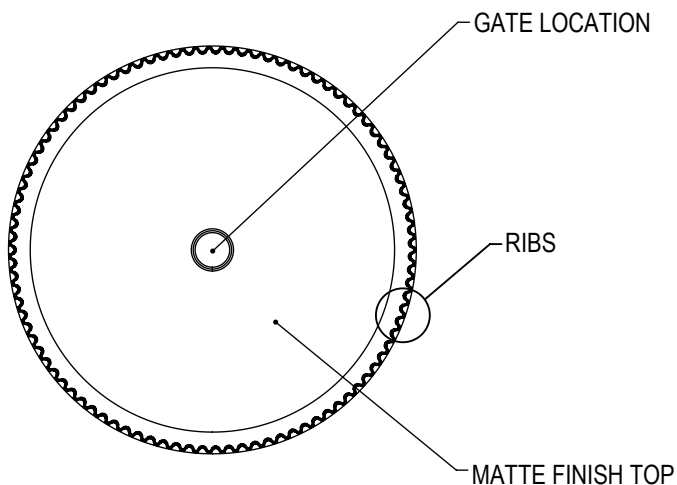
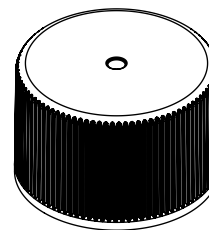
DWG SIZE: 8.5" x 11"

SCALE: 2:1 & NOTED

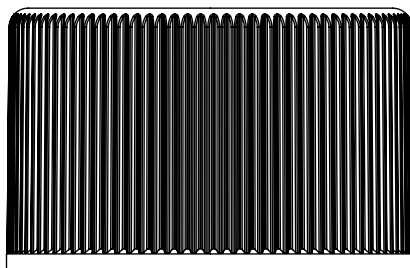
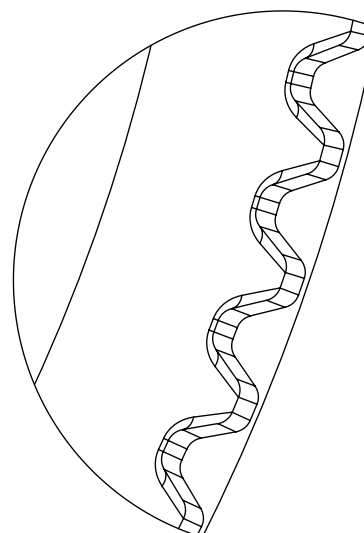
SHEET: 1 OF 3

DRAWING NUMBER: **CQA-10006**

REVISION: **01.AF**



SCALE 1:1

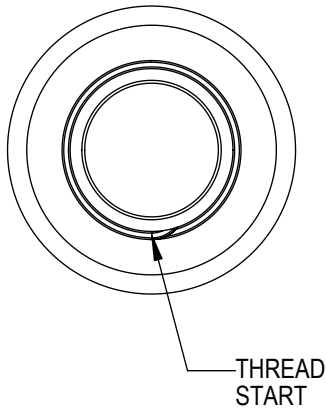
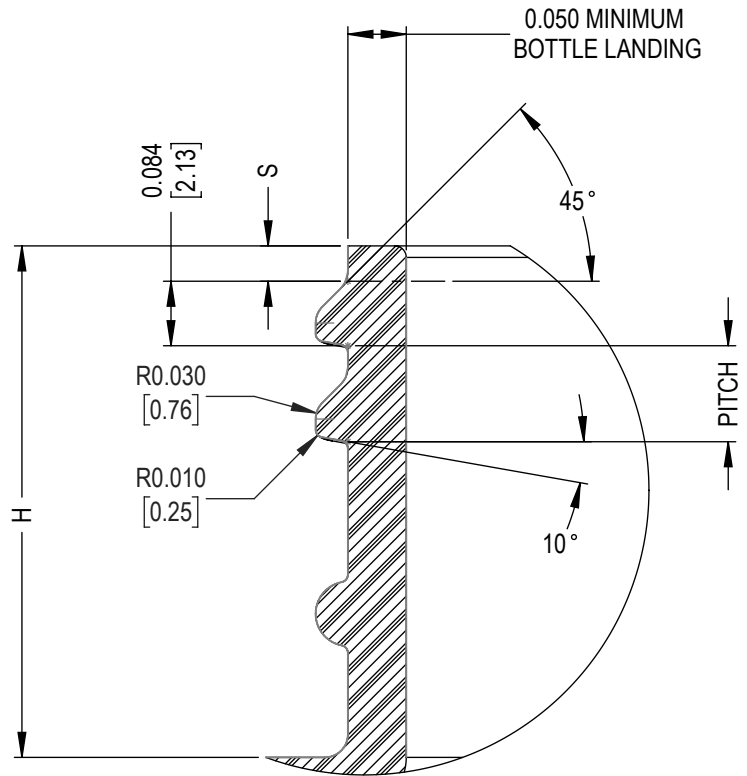


DETAIL RIBS
SCALE 20 : 1
95 EQUISPACED RIBS

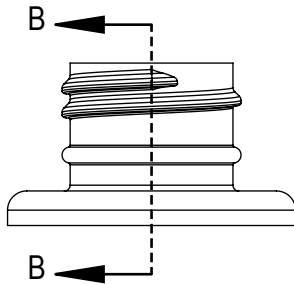
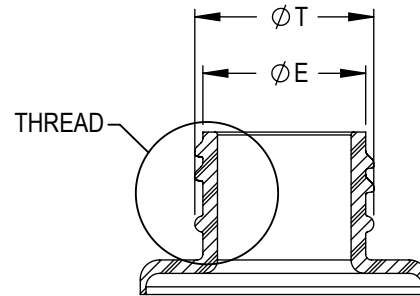
<p>DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED</p> <p>PROPRIETARY AND CONFIDENTIAL</p> <p>THIS DRAWING IS PROTECTED BY COPYRIGHT AND CONTAINS INFORMATION PROPRIETARY TO MOLD-RITE PLASTICS AND ITS SUBSIDIARIES. ANY REPRODUCTION, DISCLOSURE, OR USE OF ITS CONTENTS OR ANY PART THEREOF IS EXPRESSLY PROHIBITED EXCEPT AS MOLD-RITE PLASTICS AND ITS SUBSIDIARIES OTHERWISE MAY AGREE IN WRITING</p> <p>THE PART DIMENSIONS DEPICTED ARE THOSE WHICH HAVE GENERALLY BEEN FOUND TO BE FUNCTIONAL BASED ON INDUSTRY EXPERIENCE BECAUSE OF VARIABILITY IN CONTAINER FINISHES. EACH CLOSURE/FINISH SYSTEM SHOULD BE INDIVIDUALLY EVALUATED AND TESTED TO ENSURE IT MEETS APPLICABLE PERFORMANCE CRITERIA.</p> <p>MOLD-RITE PLASTICS AND ITS SUBSIDIARIES RESERVE THE RIGHT TO REVISE ANY OR ALL SPECIFICATIONS AND REQUIREMENTS.</p>							
	06/19/2023	01	AF	UPDATE DRAWING FORMAT & LOGO	LES	LES	
	03/21/2022	01	AE	UPDATED DRAWING FORMAT, ADDED RIB COUNT, CORRECTED H ON RNF (SHEET 3)	CAN	CAN	
	04/05/2018	01	AD	CORRECTED RECOMMENDED NECK FINISH MODEL. SHEET 1 H DIMENSION CHANGED ORIGIN TO INSIDE CAP	BDG	DAS	
	04/27/2016	01	AC	UPDATED DRAWING FORMAT	BDG	DAS	
	11/04/2014	01	AB	UPDATED AS MOLDED (24101) DATA FROM 02/06/14 AND HISTORICAL DATA FROM 24007, ADDED OBSOLETE NOTE, REVISED RECOMMENDED NECK FINISH	LMB	LMB	
	02/07/2014	01	AA	DRAWING CREATED	LGF	LGF	
	DATE	REV	N/P	DESCRIPTION	ENG	DRW	
<p>REVISIONS: REV: A PHYSICAL CHANGE TO THE PART IMPACTING FIT, FORM OR FUNCTION N/P: DRAWING OR SPECIFICATION CHANGE ONLY</p>							



DRAWING TITLE:			
<p>24-410 CT RL (RIBBED SIDES, MATTE TOP)</p>			
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DRAWING TYPE: CUSTOMER		DISTRIBUTION CODE: D	
DWG SIZE: 8.5" x 11"	DRAWING NUMBER:	REVISION:	
SCALE: 2:1 & NOTED	SHEET: 2 OF 3	CQA-10006	01.AF



DETAIL THREAD
SCALE 4 : 1



SECTION B-B

RECOMMENDED NECK FINISH IS DETERMINED FOR PROPER FUNCTIONAL PERFORMANCE WITH MOLD-RITE CLOSURE. USE OF MOLD-RITE CLOSURE WITH CONTAINER NOT MATCHING RECOMMENDED NECK FINISH SHOULD BE TESTED AND CONFIRMED FOR APPLICATION BY THE USER.

NOMINAL ORIENTATION OF CLOSURE (IF INDICATED) IS BASED ON NOMINAL DIMENSIONS OF BOTH CLOSURE AND RECOMMENDED NECK FINISH. FOR EXACT ORIENTATION, EACH CONTAINER SHOULD BE EVALUATED ON A CASE BY CASE BASIS.

DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

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NECK FINISH DIMENSIONS ASSUME ZERO THICKNESS (NO) LINER

REFERENCE	DIMENSION	TOLERANCE	UNITS
Ø E	0.848 [21.54]	±0.008 [0.20]	in [mm]
Ø T	0.932 [23.67]	±0.008 [0.20]	in [mm]
S	0.046 [1.17]	±0.015 [0.38]	in [mm]
H	0.650 [16.51]	MINIMUM	in [mm]
THREADS PER INCH	8		
PITCH	0.125 [3.18]		in [mm]



DRAWING TITLE:

24-410 CT

**RL (RIBBED SIDES, MATTE TOP)
RECOMMENDED NECK FINISH**

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DRAWING TYPE: CUSTOMER

DISTRIBUTION CODE: **D**

DWG SIZE: 8.5" x 11"

DRAWING NUMBER:

REVISION:

SCALE: 1:1 & NOTED

SHEET: 3 OF 3

CQA-10006

01.AF

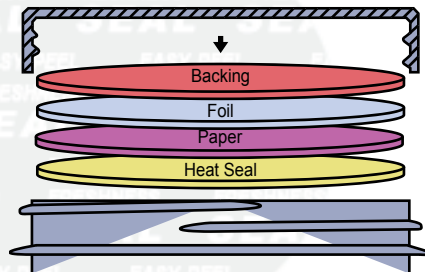


FoilSeal™ Technical Data Sheet

.008" C1S FS 5-4

Revision: FS54-05062020

MRP Description - (854)FS5-4/C1S.008 R SFYP

Product	.008" C1S FS 5-4		
Scope	One piece board backed heat induction foil innerseal which combines ease of removal with tamper-evident properties. It is suggested for sealing to PE, PP, PET, PVC, PS and properly treated glass containers. This material will vent gas through the paper layer and is suggested for use on dry products only.		
Composition	Material	Standard	Metric
	Backing	.008"	.2032 mm
	Foil	.001"	.0254 mm
	Paper	.002"	.0508 mm
	Heat Seal	.0015"	.0381 mm
			
Adhesive or resin bonding layers not shown.			
FDA Status:	21 CFR 177.1210, Food Types per Table 3: I, II, III, & VIII (Dry products) and Conditions of Use per Table 4: E, F, & G		Recommended Storage and Handling: Refer to Website.
Drug Master File (DMF):	Type III DMF #4544	EU / EP Reg.: Compliant with Reg. EC/10/2011, Reg. EC/1935/2004 and Reg. EC/2023/2006, as amended, for use with dry, non-fatty, and non-alcoholic food products only. If used incorrectly, the liner may have an effect on the organoleptic properties of the product under EC/1935/2004 Article 3 and EC/2023/2006 Article 3a	
GTR Oxygen:	77.0 cc Oxygen/100 IN2 * 24hrs. @ 100° F, ASTM F-2622-08		MVTR: 0.371 gm water/100IN2 * 24 hrs. @ 75° F, ASTM F-1249
Sealing to glass containers: Selig can not guarantee the performance or seal integrity of this materials when applied to any glass (treated or untreated) container. We suggest you contact your glass supplier for recommendations on glass treatments that may or may not improve performance or seal integrity.			
Print Location (if any): Heat Seal Layer and/or Backing			

Selig materials are compliant with current USFDA Food allergen Guidelines.

Selig materials are compliant with California Proposition 65 labeling requirements.

Selig materials are compliant with limitation of heavy metals in packaging per CONEG & EU 94/62/EC, article 11.

MSDS's are not required as Selig is not a chemical manufacturer or distributor and our products are 'articles' intended for food packaging per 29 CFR 1910.1200 (HazCom).

The information contained within this product data bulletin is to be used as a general guide in determining which structures are offered for sealing to specific container materials. All of the information which we provide is reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. We suggest that consumers determine suitability for their own application.

www.seligsealing.com